



Captain James A. Lovell Federal Health Care Center

Building 133 Renovations:
Second and Third Floor Renovations
OR-GI-ON

3001 Green Bay Road
North Chicago, Illinois

Project Manual 100% Final

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**SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Concrete and Grout: Section 03 30 53, CAST-IN-PLACE CONCRETE.
- E. Building Components for Attachment of Hangers:
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 84 00, FIRESTOPPING.
- H. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- N. Section 26 29 11, MOTOR CONTROLS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
 - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.

5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- D. Extended Guarantee Period Services:
1. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the Original Equipment Manufacturer (O.E.M.). Each technician shall have at least three years experience of working on comparable systems and shall be a full time employee of the contractor. The contractor shall furnish, for the Department of Veterans Affairs (Lovell FHCC) review and approval, resumes of all service technicians scheduled to service the equipment and systems. The resume shall include details of experience, training, and educational qualifications and performance evaluations.
 2. Replacement Parts: The contractor shall be equipped with all replacement parts of all equipment and systems to be serviced and the manufacturer's standard service and repair procedures. All replacement parts shall be brand new and of current design. The replacement parts shall be O.E.M. items. Obsolete or refurbished parts are unacceptable. "Approved Equal" parts must have prior approval of the Contracting Officer. Contractor shall furnish evidence of guaranteed supply of parts for the life of the system.
 3. Service Supplies: The services shall include, without any additional cost to the government, all replacement parts, special tools and equipment, and consumable materials, that is, lubrication oil, grease, and cleaning materials, as required. The requirement of UL listing, where applicable, shall not be voided by any replacement

parts, components, software, or modifications provided by the contractor.

5. Licensing: The contractor shall be licensed to perform the contracted services. The contractor shall furnish details of all applicable local and state licensing requirements to Lovell FHCC as a part of the qualification requirements. The licenses shall be current, valid through the term of the contract and in the name of the contractor.
6. Documentation Requirements: The contractor shall maintain a separate log for each item of equipment and each system covered under the extended guarantee period service contract with the Lovell FHCC Engineering Service. The log shall list dates and times of all scheduled and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency, steps taken to rectify the situations, and specific recommendations to avoid such conditions in the future.
7. Reports: The contractor shall provide a quarterly report for the first year and twice a year for the remainder of the guarantee period for all equipment and systems serviced under the extended guarantee period contract. The report shall clearly and concisely describe the services rendered, parts replaced, and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
8. Quality Program: The contractor shall provide a description of the quality management and control program. The description shall include a tangible proof the existence of such program, names of at least three customers who have participated in the program, and specific information showing the applicability of program to the project.
9. Training: During each scheduled service visit, the contractor shall actively involve the VAMC maintenance personnel in performing scheduled service and associated activities. The practical training during the scheduled service visits shall include parting oral and written instructions, for each specific task of the servicing contract, to the VAMC maintenance personnel who shall operate the hardware and software in accordance with the intent of the design and under direct supervision of the service contractor's qualified service technician. At the end of the first year of the service

contract, the contractor shall obtain a certificate from the VAMC Engineering Service confirming completion of training to the authorized Lovell FHCC representatives.

10. Classroom Training: Provide list and costs of available classroom training courses offered by contractor or O.E.M.

E. Supports for sprinkler piping shall be in conformance with NFPA 13.

F. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.

2. Fire-stopping materials.

3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.

4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.

1. Mechanical equipment rooms.

2. Interstitial space.

3. Hangers, inserts, supports, and bracing.

4. Pipe sleeves.

5. Equipment penetrations of floors, walls, ceilings, or roofs.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades
R (2002)

E84-2003.....Standard Test Method for Burning
Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and
Ventilating Systems

101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS-N/A

2.2 ELECTRIC MOTORS -N/A

2.3 VARIABLE SPEED MOTOR CONTROLLERS-N/A

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.5 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.6 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.7 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.8 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.9 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate

openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- F. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- G. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- H. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 MOTOR AND DRIVE ALIGNMENT N/A

3.3 LUBRICATION N/A

3.4 STARTUP AND TEMPORARY OPERATION N/A

3.5 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.6 INSTRUCTIONS TO LOVELL FHCC PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,
GENERAL REQUIREMENTS.

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SECTION 21 08 00**COMMISSIONING OF FIRE SUPPRESSION SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Lovell FHCC will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the Lovell FHCC requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the Lovell FHCC's Operation and Maintenance personnel, is required in cooperation with the Lovell FHCC and the Commissioning Agent.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Lovell FHCC prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)**PART 3- EXECUTION****3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the Lovell FHCC and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor

tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF LOVELL FHCC PERSONNEL

- A. Training of the Lovell FHCC operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Lovell FHCC COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

SECTION 21 10 00
WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The design and installation of a hydraulically calculated automatic fire sprinkler system complete and ready for operation, for the floors being modified
- B. The design and installation of a standpipe system combined with the sprinkler system.
- C. NOT USED
- D. Installation of new sectional valves in the sprinkler/standpipe system feed mains as indicated on the drawings.
- E. Modification of the existing sprinkler and standpipe systems as indicated on the drawings. Size system by pipe schedule in accordance with NFPA 13 and NFPA 14 the latest editions.
- F. Existing piping to be removed as indicated on the drawings. Removal of piping to include all valves, flow switches, supervisory devices, hangers, supports, and associated fire alarm system conduit and wire.
- G. Existing occupant-use hose racks, valves, and accessible piping to be disconnected from their supply, drained, removed, and all remaining inaccessible piping capped.
- H. Replacement of all existing sprinklers. Work to include all necessary piping modifications, new sprinklers and new sprinkler escutcheons.
- I. Provide access doors or panels where control or drain valves are located behind plaster or gypsum walls or ceilings as necessary to install piping above suspended plaster or gypsum ceilings.
- J. Painting of exposed piping and supports to follow Section 09 91 00, PAINTING.

1.2 RELATED WORK

- A. Treatment of penetrations through rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Access panels for plaster ceilings: Section 08 31 13, ACCESS DOORS AND FRAMES.
- D. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION.
- F. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 DESIGN CRITERIA

- A. The design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system, standpipe system shall be in accordance with the required advisory provisions of NFPA 13, 14, 20, 25, 75, 82, .
- B. Base system design hydraulic calculations using the area/density method on the following criteria and in accordance with NFPA 13 latest edition.

1. Sprinkler Protection:

- a. All patient care, sleeping, treatment, office, waiting areas, educational areas, dining areas, corridors and attics: Light hazard, (0.10 gpm/sq. ft.) over the hydraulically most remote (1500 sq. ft.).
- b. Patient Sleeping Rooms/Areas: Sprinklers with a residential listing shall be installed in accordance with their listed flows and pressures.
- c. Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts (if required), and storage between (100 and 250 sq. ft.): Ordinary Hazard, Group 1, (0.15 gpm/sq. ft.) over the hydraulically most remote (1500 sq. ft.).
- d. Clean and soiled linen rooms, trash rooms, clean and soiled utility rooms, laundry, laboratories, retail sales and storage rooms, storage room over 23 m² (250 sq. ft.), boiler plants, loading docks, warehouse spaces, energy centers, Pharmacy and SPD areas: Ordinary Group 2, 8.1 L/minute/m² (0.20 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
- e. File Storage Areas with "Rolling Files" Racks: Ordinary Group 2 for the entire area of the space up to (1500 sq. ft.) area of sprinkler operation.
- f. Supply warehouse with storage height less than 3650 mm (12 ft. high): Ordinary Hazard Group 2. Storage height exceeding 3650 mm (12 ft.), per NFPA 13 latest edition.
- g. Provide sprinklers in accessible shafts per NFPA 13 latest edition.
- h. Provide sprinklers in gravity type metal chutes per NFPA 82.) IF REQUIRED)

2. NOT USED

3. Hydraulic Calculations: The calculated demand including hose stream requirements shall fall no less than 10 percent below the available supply curve.

4. Water Supply:

a. obtain from fire pump data

C. For each sprinkler zone provide a control valve, flow switch, self-contained test, drain assembly and pressure gage.

D. Provide a separate sprinkler valve for each traction elevator machine room and other areas as required by NFPA 13 latest edition.

E. Provide a guard for each sprinkler in the janitors' closets, the elevator machine room and sprinklers within 2100 mm (7 ft.) of the floor and other areas as required by NFPA 13.

F. Locate sprinklers in patient bedrooms assuming all privacy curtains have 13 mm (1/2 in.) openings in mesh extending 450 mm (18 in.) from ceiling.

G. NOT USED

1.4 QUALIFICATIONS:

A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering or a NICET (National Institute for Certification in Engineering Technologies) Level III sprinkler technician.

B. Installer's Qualifications: The installer shall possess a valid State fire protection contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.

C. NOT USED

1.5 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sprinkler design shall be done by a certified professional. All plans shall be stamped by qualified P.E.

C. Emergency service point of contact name and 24 hour emergency telephone number.

D. Manufacturer's Literature and Data:

1. Pipe and fittings.

2. Valves

3. Drips

4. NOT USED

5. Sprinklers-each type, temperature and model
 6. NOT USED
 7. Inspectors Test Alarm Modules
 8. Sprinkler Cabinets
 9. Sprinkler Plugs
 10. Pressure Gages
 11. Pressure Switches
 12. Pipe Hangers and Supports
 13. Water Flow Switches
 14. Valve Tamper Switches
 15. Water Motor Alarm
 16. Double Detector Check Valve Assembly
 17. Water Measuring Device
 18. NOT USED
 19. NOT USED
 20. Test Header
 21. Valve Cabinet
- E. Detailed drawings in accordance with NFPA 13 / NFPA 14 and NFPA 20 the latest editions. Drawings shall be prepared using CADD software stamped by fire protection professional engineer and include all new and existing sprinklers and piping. Use format in use at the Lovell FHCC medical center. Drawings are subject to change during the bidding and construction periods. Any wall and ceiling changes occurring prior to the submittal of contractors shop drawings shall be incorporated into the contractors detailed design at no additional contract cost.
- F. Hydraulic calculations for each sprinkler system in accordance with NFPA 13 latest edition.
- G. Operation and Maintenance Data:
1. Indicating Valves
 2. Water Flow and valve tamper switches
 3. Alarm Valves
 8. Copy of NFPA 25
- H. Recommended preventive maintenance schedule.

1.6 AS-BUILT DOCUMENTATION

- A. A cadd 2006 as-built drawing shall be provided for each drawing. One copy of final CADD drawing files shall be provided to Lovell FHCC on CD.

- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of hydraulic calculations for each sprinkler system updated to include submittal review comments and any changes to the installation which affect the calculations including one electronic set in PDF format.
- D. Four copies of the hydrostatic report and NFPA 13 material and test certificate for each sprinkler system.
- E. Four sets of operation and maintenance data updated to include submittal review comments and any equipment substitutions including one copy of NFPA 25.
- F. Manufacturers literature, hydraulic calculations, reports and operation and maintenance data shall be in a labeled 3-ring binder.

1.7 WARRANTY

- A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.
- B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA)
 - 13-2010.....Installation of Sprinkler Systems
 - 14-2010.....Installation of Standpipe and Hose Systems
 - 17A-2009.....Standard for wet chemical extinguishing systems
 - 20-2003.....Installation of Centrifugal Fire Pump
 - 24-2010.....Installation of Private Fire Service Mains and
Their Appurtenances
 - 25-2011.....Inspection, Testing and Maintenance of water
Based Fire Protection Systems
 - 70-2011.....National Electrical Code
 - 72-2010.....National Fire Alarm Code
 - 82-2009.....Incinerators, Waste and Linen Handling Systems
and Equipment
 - 170-2009.....Standards for Fire Safety Symbols
 - 291-2010.....Fire Flow Testing and Marking of Hydrants

- C. Underwriters Laboratories Inc. (UL)
2011.....Fire Protection Equipment Directory
- D. Factory Mutual Engineering Corporation (FM)
2010.....Approval Guide
- E. American Society for Testing and Materials (ASTM)
F442-09.....Chlorinated Poly (Vinyl Chloride) (CPVC)
Plastic Pipe
- F. American Society of Sanitary Engineering (ASSE)
1015-2009.....Double Check Backflow Prevention Assembly
- H. Contractor shall provide all necessary test equipment, parts and labor to perform required maintenance.
- I. All inspections, testing and maintenance work required by NFPA 25, NFPA 20, NFPA 13 and recommended by the equipment manufacturer shall be provided. Work shall include operation of sprinkler system alarm and supervisory devices.
- J. Maintenance and testing shall be performed on a quarterly basis. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment, and cleaning of all equipment.
- K. Non-included Work: Maintenance service shall not include the performance of any work due to improper use, accidents or negligence for what the contractor is not responsible.
- L. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of work performed and parts replaced shall be provided.
- M. Emergency Service:
 - 1. Normal and overtime emergency call-back service shall consist of an on-site response to calls within one hour of notification.
 - 2. Overtime emergency call-back service shall be limited to minor adjustments and repairs to affect the integrity of the system.
 - 3. The existing standpipe system to remain
- N. The contractor shall maintain a log at the fire pump controller. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of technician. Each trouble call

shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

PART 2 - PRODUCTS

2.1 GENERAL

All devices and equipment shall be Underwriters Laboratories Inc. listed for their intended purpose. All sprinklers shall be Factory Mutual approved.

2.2 PIPING AND FITTINGS

- A. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Fire Protection water supply within the building up to sprinkler system isolation valves shall be per NFPA 13 black steel, schedule 10 minimum,
- C. Sprinkler piping downstream of the isolation valve on wet-pipe systems shall be per NFPA 13 black steel, schedule 10 minimum.
- D. NOT USED
- E. MRI Suite: Copper.
- F. Threaded or flanged fittings shall be ANSIB1 6.3 cast iron, class 125 minimum. Threaded fittings are not permitted on pipe with wall thickness less than schedule 40.
- G. All fittings on galvanized piping shall be galvanized in accordance with ASTM A53.
- H. NOT USED
- I. Piping Materials Standards:
 - 1. NOT USED
- J. Fitting Materials Standards:
 - 1. Cast iron threaded fitting, Class 125 and 250 - follow ASME B16.4
 - 2. Cast iron pipe flanges and flanged fittings - follow ASME B16.1
 - 3. Malleable iron threaded fittings, Class 150 and 300 steel - follow ASME B16.3
 - 4. Factory made wrought steel butt weld fittings - follow ASME B16.9
 - 5. Butt welding ends for pipe, valves, flanges, and fitting - follow ASME B16.25
 - 6. Wrought copper and copper alloy solder joint pressure fittings - follow ASME B16.22
 - 7. Cast copper alloy solder joint pressure fitting - follow ASME B16.18
 - 8. Chlorinated polyvinyl chloride (CPVC) - follow ASTM F 437

- K. Pipe Identification - All pipe, including specially listed pipe allowed by NFPA 13, shall be marked continuously along its length by the manufacturer in such a way as to properly identify the type of pipe. Pipe identification shall include the manufacturer's name, model designation, or schedule.

2.3 VALVES

A. Listed Indicating Valves:

1. Gate: OS&Y, (350 psi) ~~Water~~ Working Pressure (WWP) .
2. Butterfly: Gear operated, indicating type, (350 psi) water working pressure (WWP). Butterfly valves are to be installed in a manner that does not interfere with the operation of any system component.
3. Ball (inspectors test and drain only): iron body, stainless steel trim, (300 psi) service, indicating type.
4. Ball and butterfly valves shall not be used on incoming water service, and on the suction side of either the fire pump or jockey pump.

B. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, (350 lb.) water working pressure (WWP).

C. Alarm Check: Iron body, bronze mounted, variable pressure type with retarding chamber. Provide basic trimmings for alarm test by pass, gages, drain connections, mounting supports for retarding chamber, and drip funnel. Provide pressure sensitive alarm switch to actuate the fire alarm system.

D. Drain Valves: Threaded bronze angle, globe, ball or butterfly, (600 psi), Water or gas (WOG) equipped with reducer and hose connection with cap or connected to a drain line.

E. Self-contained Test and Drain Valve:

1. Ductile iron body with bronze "Drain" and "Test" bonnets. Acrylic sight glass for viewing test flow. Various sized orifice inserts to simulate flow through (17/32 in.), 13 mm (1/2 in.), (7/16 in.), and (3/8 in.) diameter sprinklers, (1 1/4 in.) female threaded outlets or (1 1/4 in.) one-quarter turn locking lug outlets for plain end pipe (end preparation to be in accordance with manufacturer's recommendation).
2. Bronze body, with chrome plated bronze ball, brass stem, steel handle, Teflon seat and sight glasses. Provide valve with three position indicator plate (off, test, and drain), 6 mm (1/4 in.) tapping for pressure gage and various other orifice inserts to

simulate flow through (3/8 in.), (7/16 in.), (1/2 in.), and (17/32 in.) diameter sprinklers.

F. Dry Pipe Valve: Flanged, iron body. Provide basic trimmings for alarm test bypass, water flow alarm, high and low pressure switches, gages, drain connections, drip funnel, accelerator and necessary pipe, fittings and accessories required to provide a complete installation.

G. Standpipe Hose Valve: (2 1/2 in.) screwed, brass hose angle valve, (350 psi) water working pressure, WWP, male hose threads same as local fire department service, (2 1/2 in. x 1 1/2 in.) reducer, and with permanently attached polished brass cap and chain: Provide for valves installed in a cabinet a (2 1/2 in.) attached cap and chain and a (2 1/2 in. x 1 1/2 in.) reducer placed in cabinet.

2.4 AUTOMATIC BALL DRIPS

Cast brass 20 mm (3/4 in.) in line automatic ball drip with both ends threaded with iron pipe threads.

2.5 FIRE DEPARTMENT SIAMESE CONNECTION NOT USED

2.6 SPRINKLERS

LOCATION	TYPE
Mechanical Equipment Rooms, Electrical & Electrical Switch Gear Rooms	Quick Response, Upright or Telephone Closets, Transformer Vaults Pendent Brass [93 °C (200 °F)]
Elevator Shafts, Dumbwaiter Shafts, Elevator Machine Rooms, Elevator Pits	Standard Upright or Sidewall Brass [93 °C (200 °F)]
Gravity Type Linen & Trash Chutes	Standard Upright or Pendent Brass [66-74 °C (150-165 °F)]
Warehouse [Storage under 3600 mm (12 ft.)]	Quick Response, Pendent or Upright, Brass [77-74 °C (150- 165 °F)]
Warehouse [Storage over 3600 mm (12 ft.)]	See NFPA 13
Generator Rooms	Standard Pendent or Upright [141 °C (286 °F)]
Mental Health and Behavioral Unit: Nursing Bedroom, Toilets and all areas with plaster/ dry wall ceilings within the area	Institutional Quick Response; Chrome plated with 85 lb. breakaway, Pendent, Horizontal Sidewall [66-74 °C (150-165 °F)]

LOCATION	TYPE
Patient Sleeping, Patient Bathrooms, and Corridors within a Patient Ward	Residential, Quick Response, Recessed Pendent, Chrome Plated, [66-74 °C (150-165 °F)]
All Patient Treatment, Elevator Lobbies and Corridors	Quick Response, Recessed Pendent, Chrome Plated [66-74 °C [150-165 °F]]
Operating Rooms, Radiology Rooms, Nuclear Medicine Rooms	Quick Response, Recessed Pendent, Chrome Plated, Sidewall [66-74 °C (150-165 °F)]
All Areas Not Listed Above	Quick Response, Recessed Pendent, Sidewall, Chrome Plated [66-74 °C (150-165 °F)]

B. Do not use quick response sprinklers in the same sprinkler zone with other sprinklers types. In sprinklered light hazard patient zones that are expanded into fully sprinklered zones, revise the existing system to contain quick response sprinklers.

C. Sprinklers to be installed as per NFPA 13.

2.7 TOOLS AND REPLACEMENT PARTS

A. Sprinkler Cabinet:

1. Provide a minimum 5 percent spare sprinklers with escutcheons with a minimum of two of each type/or as required by NFPA-13, whichever is more demanding.
2. Provide a minimum of two of each type sprinkler wrenches used.
3. Install cabinets in each building where directed by the Resident Engineer.
4. Spare sprinklers shall be kept in a cabinet where ambient temperatures do not exceed 100 Deg F.

B. Sprinkler system water flow switch: one of each size provided.

C. Sprinkler system valve tamper switch: one of each type provided.

D. Sprinkler system pressure switch: one of each type provided.

E. Provide two sprinkler plugs attached to multi-section extension poles 2400 mm (8 ft.) minimum.

2.8 AIR COMPRESSOR NOT USED

2.8 EXCESS PRESSURE PUMP NOT USED

2.9 FIRE PUMP NOT USED**2.10 JOCKEY PUMP NOT USED****2.11 TEST HEADER NOT USED****2.12 IDENTIFICATION SIGNS**

Provide for all new and existing sectional valves, riser control valves, system control valves, drain valves, test and drain connections and alarm devices with securely attached identification signs (enamel on metal) in accordance with NFPA 13.

2.13 STANDPIPE HOSE VALVE CABINETS

White glossy polyester coated 20 gage steel box, 20 gage tubular steel door and 18 gage frame with continuous steel hinge with brass pin, welded and ground smooth steel corner seams, recess type, 600 x 600 x 250 mm (24 x 24 x 10 in.). Finish door and frame with white prime polyester coating.

2.14 HANGERS AND EARTHQUAKE BRACING

In accordance with NFPA 13 and 14.

2.15 NOT USED**2.16 VALVE SUPERVISORY SWITCHES**

- A. Provide each indicating sprinkler, standpipe and fire pump control valve with adequate means for mounting a valve supervisory switch.
- B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.
- C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a (3/4 in.) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
- D. Switch housing to be finished in red baked enamel.
- E. Supervisory switches for ball and butterfly valves may be integral with the valve.
- F. All conduit and wiring connected thereto shall be provided in Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

2.17 PRESSURE SWITCHES

- A. Provide with (1/2 in.) NPT male pressure connection.
- B. Alarm switch shall be activated by any flow of water equal to or in excess of the discharge from one sprinkler.

- C. Supervisory switch shall be activated by either high or low air pressure condition.
- D. Furnish switch in a red baked enamel, weatherproof, oil resistant housing with tamper resistant screws.

2.18 WATER MOTOR GONG

Provide water powered mechanical device providing an audible signal when there is a flow of water in the automatic sprinkler system.

2.19 WALL, FLOOR AND CEILING PLATES

- A. Exposed piping passing through walls, floors or ceilings shall be provided with chrome colored escutcheon plates.
- B. Comply with NFPA 101 Fire Barrier Penetration codes.

2.20 WET CHEMICAL EXTINGUISHING SYSTEMS NOT USED

2.21 KITCHEN VENTILATOR HOOD FIRE PROTECTION NOT USED

2.22 PRESSURE GAUGE

- A. Provide a (200 psi) pressure gauge at each flow alarm switch location, at the top of each sprinkler or standpipe riser, at each main drain connection, and on the suction and discharge of the fire pump.

2.23 HANGERS

- A. Hangers shall be designed to support five times the weight of the water filled pipe plus 250 Lb at each point of piping support.
- B. These points of support shall be adequate to support the system.
- C. The spacing between hangers shall not exceed the value given for the type of pipe as indicated in NFPA 13 tables.
- D. Hanger components shall be ferrous.
- E. Detailed calculations shall be submitted, when required by the reviewing Authority, showing stress developed in hangers, piping, fittings and safety factors allowed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Supervisory Switches: For each indicating sprinkler system riser, standpipe system riser, control valve, provide a supervisory switch that is connected to the fire alarm system. Standpipe hose valves and test and drain valves shall not be provided with supervisory switches.
- B. Water flow Switches: For each sprinkler zone and each standpipe riser and where indicated on drawings, provide a water flow switch. Install water flow switch and adjacent valves in easily accessible locations.

- C. Sprinkler Zone: Each sprinkler zone shall coincide with each smoke zone and fire alarm zone.
- D. Piping connections:
 - 1. NOT USED
 - 2. Combined Standpipe NOT USED
- E. Drains, Test Pipes and Accessories:
 - 1. Provide a drain at base of risers, drain connection on valved sections, and drains at other locations for complete drainage of the system. Provide valve in drain lines and connect to the central drain riser. Discharge riser outside over splash block, indirectly over standpipe drain connected to storm sewer, or as indicated. The main drain shall be capable of full discharge test without allowing water to flow onto the floor.
 - 2. Provide test pipes in accordance with NFPA 13. Test pipes shall be valve and piped to discharge through proper orifice as specified above for drains.
- F. Provide a (100 psi) / (200 psi) pressure gage at each flow alarm switch location, at the top of each sprinkler or standpipe riser, at each main drain connection, and on the suction and discharge of the fire pump.
- G. Conceal all piping, except in pipe basements, stairwells and rooms without ceilings.
- H. Install new piping and sprinklers aligned with natural building and other sprinklers lines.
- I. Locate piping in stairways as near ceiling as possible to prevent tampering by unauthorized personnel. Provide a minimum headroom of (7 ft.-6 in.) for all piping.
- J. Piping arrangement shall avoid contact with other piping and equipment and allow clear access to other equipment or devices requiring access or maintenance.
- K. NOT USED
- L. Cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections, shall be affixed near to the pipe where the originated. They shall be displayed until final inspection and then removed.
- M. For each new or existing fire department connection, locate the symbolic sign given in NFPA 170 a distance of (8 to 10 ft.) above each connection location. The sign shall be 450 x 450 mm (18 x 18 in.) with symbol at least (14 x 14 in.).

- N. Fires topping shall comply with Section 07 84 00, FIRESTOPPING. All holes through stairways, smoke barrier walls, and fire walls shall be sealed on a daily basis.
- O. Provide hydraulic design information signage as required by NFPA 13 and 14.
- P. Install access doors in ceilings of rooms where above ceiling access is required.

3.2 TEST

- A. Automatic Sprinkler System: NFPA 13 and 25.
- B. Standpipe and Hose System: NFPA 25.
- C. Centrifugal Fire Pumps: NFPA 20.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the fire pump and sprinkler system,

- - - END - - -

SECTION 21 12 00
FIRE-SUPPRESSION STANDPIPES

PART 1 - GENERAL**1.1 DESCRIPTION**

Fire-suppression wet standpipes.

1.2 SCOPE OF WORK

- A. Design, installation and testing shall be in accordance with NFPA 14 except for specified exceptions.
- B. Design, materials, equipment and installation, inspection and testing of a complete and ready for operation fire-suppression wet standpipe system as required by NFPA 14.
- C. Modification of the existing standpipe system as indicated on the drawings and as further required by these specifications.
- D. Expansion or revision of the building system fire alarm system to incorporate new system alarms and supervisory devices.
- E. Providing of access panels where control or drain valves are located behind plaster or gypsum walls or ceilings.
- F. Painting of exposed piping and supports to match surrounding background in stairways and red in unfinished areas.

1.3 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 08 31 13, ACCESS DOORS AND FRAMES: for access panels for plaster or gypsum finishes.
- G. Not Used.
- H. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION for general mechanical requirements and items, which are common to more than one section.

1.4 QUALITY ASSURANCE

- A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering.
- B. Installer Reliability: The installer shall possess a valid State of Illinois contractor's license. The installer shall provide

documentation of having successfully completed three projects of similar size and scope.

- C. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the Lovell FHCC.
- D. Testing: Materials and Testing Certificate as per NFPA 14. Provide certificates for all parts of the system.

1.5 DESIGN CRITERIA

- A. The design, materials, equipment, installation, and testing of the system shall be in accordance with NFPA 14 the latest edition.
- B. For hydraulic calculations, calculated demand shall not fall less than 10 percent below the water supply curve.
- C. Size standpipes to provide 65 psig at the most remote connections.

1.6 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:
 - 1. Certificates:
 - a. Designer's and Installer's qualifications and documentation of previous work.
 - b. Materials and Testing certificates as specified.
 - 2. Drawings: Submit detailed (1/8 inch) scale (minimum) working drawings conforming to NFPA 14. Include a site plan showing the fire hydrant nearest the fire department connection.
 - 3. Manufacturers Literature and Data Sheets: All pertinent literature and data for the materials and equipment proposed for the project.

Include listing information and installation instructions in data sheets. Clearly identify the item to be used.

- a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
 - b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculations in accordance with NFPA 14.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
- a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment. One copy of final CADD drawing files shall be provided on diskettes that are compatible with the VAMC CADD system.
 - b. Four sets of complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
 - c. Certificates shall document all parts of the installation.
 1. Designer's and Installer's qualifications and documentation of previous work.
 2. Materials and Testing certificates as specified.
 - d. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B16.3-99.....Malleable Iron Threaded Fittings
- C. National Fire Protection Association (NFPA):
101-2003.....Safety to Life from Fire in Buildings and
Structures (Life Safety Code)
170-1999.....Fire Safety Symbols
- D. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory - 2002
- E. Uniform Building Code - 1997

PART 2 PRODUCTS

2.1 GENERAL

All devices and equipment shall be Underwriters Laboratories listed for their intended purpose.

2.2 PIPING & FITTINGS

- A. Shall be in accordance with NFPA 14. black steel, schedule 10 minimum.
- B. Threaded or flanged fittings shall be ANSI B 16.3 cast iron, class 125 minimum. Threaded fitting are not permitted on pipe with wall thickness less than Schedule 40.
- C. Clamp-on fittings with rubber gaskets shall be listed for the piping application.
- D. Plain end pipe, fittings with locking lugs or shear bolts are not permitted. Use nonferrous piping in MRI Scanning Rooms.

2.3 VALVES

- A. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).
- C. Alarm valve shall be UL Listed and Factory Mutual Approved. The alarm valve shall be equipped with a removable cover assembly. The alarm valve shall be listed for installation in the vertical or horizontal position. The alarm valve shall be equipped with gauge connections on

the system side and supply side of the valve clapper. The alarm valve shall be equipped with an external bypass to eliminate false water flow alarms. The alarm valve trim piping shall be externally galvanized.

Maximum water working pressure to 250 PSI.

D. Listed Indicating Valves:

1. Gate: OS&Y, (175 psig) WOG.
2. Butterfly: Gear operated, indicating type,) WOG.

E. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, (175 psig) WOG.

F. Drain Valves: Threaded bronze angle, globe, ball or butterfly, (150 psig.) WOG equipped with reducer and hose connection with cap or connected to a drain line.

G. Standpipe Hose Valves: EXISTING

H. Automatic Ball Drips: EXISTING

2.4 FIRE DEPARTMENT SUPPLY CONNECTION EXISTING

2.5 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS EXISTING

2.6 STANDPIPE HOSE VALVE CABINETS EXISTING

2.7 VALVE SUPERVISORY SWITCHES:

- A. Provide each indicating standpipe and control valve with adequate means for mounting a valve supervisory switch.
- B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.
- C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a (3/4 in.) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
- D. Switch housing to be finished in red baked enamel.
- E. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- F. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 14.

2.9 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 14. System piping shall be substantially supported to the building

structure. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Face fire department connections in valve cabinets outward in a manner which prevents crimping of the hose.
- D. Welding: Conform to the requirements and recommendations of NFPA 14.
- E. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 14.
- F. Valve Supervisory Switches: Provide supervisory switches for standpipe control valves. Do not provide standpipe hose valves and test and drain valves with supervisory switches. Do not provide valve supervisory switches on standpipe hose valves, test or drain valves.
- G. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.

- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide pressure gauge at each water flow alarm switch location, at the top of each standpipe, and at each main drain connection.
- J. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate (8 to 10 feet) above each connection location. Size the sign to (18 by 18 inches) with the symbol being at least (14 by 14 inches).
- K. Penetrations: Sleeve or core drill concrete and masonry. Provide clearance between pipe and openings as required by NFPA 14. Seal penetrations and clearances in fire rated wall and floor assemblies with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- L. MRI Suite: NOT USED
- M. For each fire department supply connection, NOT USED.

3.2 INSPECTION AND TEST

- A. Flushing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed.
- B. Hydrostatic Testing: Hydrostatically test the system including the fire department connections, as specified in NFPA 14, NFPA-25 and NFPA 13 latest edition, in the presence of the Authority Having Jurisdiction or his designated representative.
- C. Final Inspection and Testing: Test the system in accordance with NFPA 14, NFPA 25 and NFPA 13 latest editions after all necessary corrections have been accomplished. Advise the Authority Having Jurisdiction who will then schedule the final inspection and test. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct any deficiencies found and retest the system. Include the operation of all features of the systems under normal conditions in the test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

3.3 WARRANTY

- A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.
- B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

- - - E N D - - -

**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 02 82 11, NOT USED
- D. Section 31 20 00, NOT USED
- E. Section 03 30 00, NOT USED.
- F. Section 05 31 00, NOT USED
- G. Section 05 50 00, NOT USED
- H. Section 07 84 00, FIRESTOPPING.
- I. Section 07 60 00, NOT USED
- J. Section 07 92 00, JOINT SEALANTS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of

- equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officer Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.

4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing

Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural
Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application
- E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators
- E. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING; Section 26 29 11, MOTOR CONTROLS; and, Section 26 05 21,

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.

C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING; with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy

Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.

- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: NOT USED
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 2. Valve tags: Engraved black filled numbers and letters not less than (1/2-inch) high for number designation, and not less than (1/4-inch) for service designation on 19 gage, (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized (8-1/2 inches) by (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 00, HVAC, AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: NOT USED
- F. For Attachment to Wood Construction: NOT USED
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than (1-5/8 inches by 1-5/8 inches), (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):

a. Standard clevis hanger: Type 1; provide locknut.

b. Riser clamps: Type 8.

c. Wall brackets: Types 31, 32 or 33.

d. Roller supports: Type 41, 43, 44 and 46.

e. Saddle support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15.

g. U-bolt clamp: Type 24.

h. Copper Tube:

1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic coated riser clamps.

3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

1) Movement up to (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.

2) Movement more than (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):

- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
- 1. Provide 360 degree water resistant high density (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Not Used

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve (1 inch) above finished floor and provide sealant for watertight joint.

2. For blocked out floor openings: Provide (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of (1 quart) of oil, and (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than (3/32-inch) for floor plates. For wall and ceiling plates, not less than (0.025-inch) for up to (3 inch) pipe, (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the

floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or

- mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- P. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of (one quart) of oil and (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the Lovell FHCC, and the Contractor shall

follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.

- f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
- 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO LOVELL FHCC PERSONNEL

Instructions shall be provided in accordance with Article,
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Pressure Reducing Valves.
 4. Backwater Valves
 5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84 (R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions
SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded
Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
- c. 100 mm (DN100) (4 inches) and larger:
 - 1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS-SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above
 - 2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
 - 3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa

(200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated

2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

C. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).

D. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
2. Larger than 100 mm or DN100 (4 inches and larger):
 - a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating

of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.

- b. All check valves on the discharge side of submersible sump sumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

E. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.
2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1378-kPa (200-psig). The valve shall have a large Hycar diaphragm for sensitive response.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).

- C. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- D. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

2.3 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.4 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Deionizers.
 - 2. Sterilizers.
 - 3. Stills.
 - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 - 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 6. Water service entrance from loop system.
 - 7. Dental Equipment
 - 8. Power washer
 - 9. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. Disposers.
 - c. Showers (telephone type).

- d. Hydrotherapy units.
 - e. Autopsy, on each hot and cold water outlet at each table or sink.
 - f. All kitchen equipment, if not protected by air gap.
 - g. Ventilating hoods with wash down system.
 - h. Film processor.
 - i. Detergent system
 - j. Dental equipment
 - k. Fume hoods
 - l. Glassware washers
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.
4. Chain: hot dipped galvanized steel of size required to fit sprocket rim.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for ball, butterfly, gate and globe valves NPS 100 mm or DN100 (4 inches) and larger and more than [2400 mm (12 feet) above floor. Chains shall be extended to 1500 mm 3600 mm (60 inches) above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and

balancing. Replace valves shall be replaced if persistent leaking occurs.

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**SECTION 22 07 11
PLUMBING INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of (60 degrees F) or below.
 - 4. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above (105 degrees F).
 - 8. Density: (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: (BTU per hour per square foot).
 - b. Pipe or Cylinder: (BTU per hour per linear foot).
 - 10. Thermal Conductivity (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of (perms). For the purpose of this specification, vapor retarders shall have a maximum published of 0.1 perms and vapor barriers shall have a maximum published of 0.001 perms.
 - 12. R: Pump recirculation.
 - 13. CW: Cold water.
 - 14. SW: Soft water.

15. HW: Hot water.

16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 02 82 11, NOT USED

B. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT: NOT USED

C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

D. Section 11 41 21, WALK-IN COOLERS AND FREEZERS: NOT USED

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

G. Section 26 32 13, NOT USED.

H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average

optical density of 0.15 or less, and a maximum flame spread distance of (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size (4 inches) square for block; (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size (4 inches square).
3. Each accessory material: Minimum (4 ounce) liquid container or (4 ounce) dry weight for adhesives cement.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
A167-04Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

- C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation
- C534-08Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form
- C547-07Standard Specification for Mineral Fiber pipe
Insulation
- C552-07Standard Specification for Cellular Glass
Thermal Insulation
- C553-08Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density (3 pcf), $k = (.26)$ at (75 degrees F), external insulation for temperatures up to (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density (1 pcf), $k = (0.31)$ / Class B-5, Density (2 pcf), $k = (0.27)$ / at (75 degrees F), for use at temperatures up to (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = (0.26)$ at (75 degrees F), for use at temperatures up to (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premold fitting covering.

2.2 Mineral wool or refractory fiber

- A. Comply with Standard ASTM C612, Class 3, (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = (0.15)$ at (50 degrees F), for use at temperatures up to (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, $k = (0.15)$ at (50 degrees F), for use at temperatures up to (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density (7.5 pcf) nominal, $k = (0.29)$ at (75 degrees F).

- B. Pipe insulation for use at temperatures up to (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K= (0.19) at (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, K= (0.19) at (75 degrees F), for use at temperatures up to (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = (0.27) at (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus (40 degrees F) to (200 degrees F). No jacket required.

2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	(1200)	(1700)
Density (dry), Kg/m ³ (lb/ ft ³)	(14.5)	(18)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F) @ mean temperature of 93 degrees C (200 degrees F)	(0.41)	(0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum (1-1/2 inch) lap on longitudinal joints and minimum (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor of 0.001 perms. The minimum puncture resistance shall be (30 inch-pounds) for interior locations and (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum (7.8 ounces per square yard), (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy.

Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be (0.5 inch) wide on (18 inch) centers. System shall be weatherproof if utilized for outside service.

- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, (0.020 inches) thick with (1-1/4 inch) corrugations or (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size (inches)	Insert Blocks mm (inches)
Up through (5)	(6) long
(6)	(6) long
(8), (10), (12)	(9) long
(14), (16)	(12) long
(18 through 24)	(14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate for temperatures up 300 degrees F, cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel

C. Wire: thick (18 gage) soft annealed galvanized or (14 gage) copper clad steel or nickel copper alloy.

D. Bands: (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: (one inch) mesh, (22 gage) galvanized steel.

E. Corner beads: (2 inch) by (2 inch), thick (26 gage) galvanized steel; or, (1 inch) by (1 inch), (28 gage) aluminum angle adhered to (2 inch) by (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature (40 degrees F) to (250 degrees F). Below (40 degrees F) and above (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of

insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.

4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
5. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe insulation:
 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- M. Freeze protection of above grade outdoor piping (over heat tracing tape): (0.75) thick insulation, for all pipe sizes (3 inches) and smaller and (1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING
- N. Provide vapor barrier jackets over insulation as follows:
 1. All interior piping conveying fluids exposed to outdoor air /in high humidity areas.
- O. Provide metal jackets over insulation as follows:
 - a. All plumbing piping exposed to outdoor weather.
 - b. Piping exposed in building, within (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - c. (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than (12 inches) on center each way, and not less than (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: (1-1/2 inch) thick insulation faced with ASJ.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: (1-1/2 inch) thick insulation faced with ASJ.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).
 - b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal

- insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than (4 inches) operating at surface temperature of (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber,
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least (2 inches).
 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- C. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to (250 degrees F).
 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 3. Provide secure attachment facilities such as welding pins.
 4. Apply insulation with joints tightly drawn together
 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 6. Final installation shall be smooth, tight, neatly finished at all edges.
 7. Minimum thickness in (inches) specified in the schedule at the end of this section.
 8. Condensation control insulation: Minimum (1.0 inch) thick for all pipe sizes.
 - a. Plumbing piping as follows:
 - 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - 2) Waste piping from electric water coolers and icemakers to drainage system.
 - 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment(including trap) to main vertical waste pipe.

- 4) MRI quench vent piping.
- 5) Bedpan sanitizer atmospheric vent
- 6) Reagent grade water piping.
- 7) Cold water piping.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of mm (10 ft x 10 ft) asphalt impregant4ed glass fabric, bituminous mastic and outside protective plastic film.
 - a. (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the COR as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum (3 inches) all around Insulated pipe or tank, applied after coating has dried.
3. Cold equipment: (2 inch) thick insulation faced with ASJ.

E. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to (300 degree F.
2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.

3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
10. Minimum thickness in millimeter specified in the schedule at the end of this section.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation

manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

G. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size (Inches)	Thru (1)	(1-1/4 to 3)	(4 to 6)	(6)
(200-500 degrees F) (HPS, HPR)	(4)	(5)	(6)	(6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than (1)	(1 - 1½)	(1½ - 3)	(4) and Above
(100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	(1.5)	(1.5)	(2.0)	(2.0)
(100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	(1.5)	(1.5)	(2.0)	(2.0)
(100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	(1.5)	(1.5)	----	----
(100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	(1.5)	(1.5)	----	----
(40-60 degrees F)	Rigid Cellular Phenolic Foam (Above ground piping only)	(1.0)	(1.0)	(1.0)	(1.0)
(40-60 degrees F)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	(1.0)	(1.0)	(1.0)	(1.0)
(40-60 degrees F)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	(1.0)	(1.0)	(1.0)	(1.0)

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SECTION 22 08 00**COMMISSIONING OF PLUMBING SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the LOVELL FHCC requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the Contract Documents developed with the approval of the Lovell FHCC.
 - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" prerequisite of "Fundamental Building Systems Commissioning".
 - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
 - 3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.

- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the Lovell FHCC's Operation and Maintenance personnel, is required in cooperation with the Lovell FHCC and the Commissioning Agent.
- B. The following Plumbing systems will be commissioned:
1. Domestic Hot Water Systems - Not Used.
 2. Medical Gas Systems (Medical compressed air and air compressor, laboratory vacuum and vacuum pumps, nitrous oxide and oxygen, Medical Gas Alarm System).
 3. Domestic Water Booster Pumps - Not Used.
 4. Sewage Ejection Pumps - Not Used.
 5. Storm Sump Pumps- Not Used.
 6. Domestic Water Filtration and Softener Systems - Not Used.
 7. Chemical Waste System & Equipment - Not Used.
 8. Process Water Systems - Not Used.
 9. Emergency Plumbing Fixtures (Showers, eye wash stations, water tempering valves, instruments and gages)

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Lovell FHCC prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)**PART 3 - EXECUTION****3.1 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the Lovell FHCC and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials,

and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF LOVELL FHCC PERSONNEL

- A. Training of the Lovell FHCC operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
D. Section 23 07 00, HVAC, AND BOILER PLANT INSULATION.
E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
American Society of Mechanical Engineers (ASME): (Copyrighted Society)
A13.1-2007.....Scheme for Identification of Piping Systems
B16.3-2006.....Malleable Iron Threaded Fittings Classes 150
and 300
B16.9-2007..... Gray Iron Threaded Fittings Classes 125 and 250
B16.9-2007.....Factory-Made Wrought Butt Welding Fittings
ANSI/ASME
B16.11-2009.....Forged Fittings, Socket-Welding and Threaded
ANSI/ASME
B16.12-2009Cast Iron Threaded Drainage Fittings ANSI/ASME
B16.15-2006Cast Bronze Threaded Fittings Classes 125 and
250 ANSI/ASME
B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings ANSI/ASME
B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings ANSI/ASME Element ANSI/ASME

NSF/ANSI 61.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings Revision 1989
A53/A53M-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated
Welded and Seamless
A183-03(2009).....Carbon Steel Track Bolts and Nuts
A269-10.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service
A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
A403/A403M-10a.....Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings
A536-84(2009).....Ductile Iron Castings
A733-03(2009).....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples
B32-08.....Solder Metal
B61-08.....Steam or Bronze Castings
B62-09.....Composition Bronze or Ounce Metal Castings
B75-02.....Seamless Copper Tube
B88-09.....Seamless Copper Water Tube
B300-10.....AWWA Standard for Hypochlorites
B301-10.....AWWA Standard for Liquid Chlorine
B584-09a.....Copper Alloy Sand Castings for General
Applications Revision A
B687-99(2005) e1.....Brass, Copper, and Chromium-Plated Pipe Nipples
D1785-06.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Pipe, Schedules 40, 80,
and 120
D2000-08.....Rubber Products in Automotive Applications
D4101-09.....Propylene Plastic Injection and Extrusion
Materials
D2447-03.....Polyethylene (PE) Plastic Pipe, Schedule 40 and
80, Based on Outside Diameter
D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)
Plastic Pipe and Fittings

- D4101-09.....Propylene Plastic Injection and Extrusion
Materials
- E1120-08.....Standard Specification For Liquid Chlorine
- E1229-08.....Standard Specification For Calcium Hypochlorite
- D. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Gray Iron Fittings - 75 mm
thru 1200 mm (3 inch thru 48 inches) for Water
and other liquids AWWA/ANSI
- C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids AWWA/ ANSI
- C153/A21.53-06.....AWWA Standard for Ductile-Iron Compact Fittings
for Water Service AWWA/ANSI
- C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied AWWA/ANSI
- C213-07.....Fusion Bonded Epoxy Coating For The Interior &
Exterior Of Steel Water Pipelines
- C651-05.....Disinfecting Water Mains
- E. American Welding Society (AWS):
- A5.8/A5.8M:2004.....Filler Metals for Brazing
- F. International Plumbing Code
- International Plumbing Code - 2009
- G. American Society of Sanitary Engineers (ASSE):
- ANSI/ASSE (Plumbing)
- 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
- ANSI/ASSE 1010-2004.....Water Hammer Arresters
- ANSI/ASSE 1018-2001.....Performance for trap seal primer valves -
potable water supplied.
- ANSI/ASSE (Plumbing)
- 1020-2004.....Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
- PDI WH-201 2007.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and more than one year old.

- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS NOT USED

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, 'pro-press' For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, (2 to 6 inch) wrought copper ASTM B75 C12200, (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 - 3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
 - 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or Malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

G. Reagent Grade Water Piping and Dialysis Water Piping:

1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin unplasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints.
2. Polyethylene, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide heat fusion butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.
3. Reverse Osmosis (RO) Water Piping: **NOT USED**

2.3 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples: ASTM B 687, Chromium-plated.

4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.

Unions (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 ETO (ETHYLENE OXIDE) STERILIZER WATER SUPPLY PIPING

A. Stainless steel, ASTM A312, Schedule 10 with stainless steel butt welded fittings. Provide on sterilizer water supply.

2.5 TRAP PRIMER WATER PIPING:

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.6 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.7 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.8 STERILIZATION CHEMICALS

A. Hypochlorites ANSI/AWWA B300-10

B. Liquid Chlorine ANSI/AWWA B301-10

2.9 WATER HAMMER ARRESTER:

A. Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at:

1. All solenoid valves.

2. All groups of two or more flush valves.

3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered

on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
 - B. Piping shall conform to the following:
 1. Domestic Water:
 - a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.

- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. Reagent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorites for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

**SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250
 - B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
 - B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and 250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process
A53/A53M-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts
A536-84 (R 2004).....Standard Specification for Ductile Iron
Castings
B32-08.....Standard Specification for Solder Metal
B306-02.....Standard Specification for Copper Drainage Tube
(DWV)
B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications
C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications
310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS**2.1 SANITARY WASTE, DRAIN, AND VENT PIPING****A. Cast iron waste, drain, and vent pipe and fittings**

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth
 - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC) NOT USED**2.2 EXPOSED WASTE PIPING**

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 1. The Pipe shall meet Fed.Spec. WW-P-351, standard weight.

2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of (125 psig) at a minimum temperature of (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of (300 psig) at (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to (4 inches); and not less than (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

A. REFER TO PLANS

1. Drain Flange: Flange for synthetic flooring.

2. Cystoscopy Rooms:

- a. Flush Valve: The flush valves shall be large diaphragm type flushometer, solenoid operated with a single-circuit timer. Mount in valve cabinet.
- b. Operation: Valve solenoid shall be cycled by a single-circuit timer set to operate flush valve at five minute intervals. Timer shall be electrically connected to an "on-off" toggle switch and be provided with pilot light. Timer and flush valve shall operate only when timer/valve switch is in the "on" position.
- c. Valve Cabinets:
 - 1) General: Sheet metal not lighter than 1.6 mm thick (16 gauge), size as required, rigidly assembled with joints welded, and punched or drilled for passage of required pipes and services. Provide anchors for fastening cabinet in place. Front shall be flush with wall finish and shall have flush fitting, hinged doors, with latch. Door shall be arranged to not offer any obstruction when open.
 - 2) Doors and Trim: Flush with front of cabinet, constructed of not lighter than number (12 gauge) steel. Doors shall open through 180 degrees and be provided with two butt hinges or continuous hinge. Latch shall be provided by manufacture of cabinet.

2.6 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. **NOT USED**
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. **NOT USED**

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within (12 inches) of each fitting or coupling.

- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. (NPS 1-1/2 inch to NPS 2 inch): (60 inches) with (3/8 inch) rod.
 2. (NPS 3 inch): (60 inches) with (1/2 inch) rod.
 3. (NPS 4 to NPS 5): (60 inches) (5/8 inch) rod.
 4. (NPS 6 inch to NPS 8 inch): (60 inches) with (3/4 inch) rod.
 5. (NPS 10 inch to NPS 12 inch) : (60 inch) with (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split un plated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and

gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
(3 inches) and smaller	2%
(4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a (10 foot) head of water. In testing successive sections, test at least upper (10 feet) of next preceding section so that each joint or pipe except upper most (10 feet) of system has been submitted to a test of at least a (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 2. For an air test, an air pressure of (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all

p-traps shall be inspected for leaks and any leaks found shall be corrected.

3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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**SECTION 22 40 00
PLUMBING FIXTURES**

PART 1 - GENERAL**1.1 DESCRIPTION**

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1

- E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and
Combination Pressure Balancing and Thermostatic
Control Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards
Institute (ANSI):
61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from (1.5 gpm to 1.7 gpm) for lavatories; (2.0 gpm to 2.2 gpm) for sinks; (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between (25 psi and 80 psi).
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted) **NOT USED**
- B. (P-102) Water Closet (Floor Mounted With Bedpan Washer) **NOT USED**
- C. **(P-103) Water Closet** (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet (1.6 gallons) per flush, wall outlet. Top of rim shall be between (16 inches and 17 inches)

above finished floor. Handicapped water closet shall have rim set (18 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Gaskets - neoprene; bolts with chromium plated caps nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, water saver design (1.6 gallons) per flush with maximum 10 percent variance (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet (11 1/2 inches) above rim.

D. (P-104) Water Closet (Wall Hung with Bedpan Washer, --NOT USED)

E. (P-105) Water Closet (Wall Hung, with Bedpan Lug, -- NOT USED)

F. (P-106) Water Closet (Tank Type, pressure assisted, -- NOT USED)

H. (P-110) Water Closet (Wall Hung) -- NOT USED

I. (P-111) Water Closet -- NOT USED

J. (P-112) Water Closet (Wall Hung) - NOT USED

K. (P-113) WATER CLOSET (Wall Hung with Bedpan Washer) - NOT USED

L. (P-114) Bariatric Floor Mounted Water Closet) --NOT USED

M. (P-115) Water Closet (Floor Mounted) - NOT USED

2.7 URINALS -NOT USED

2.8 BATHTUBS - NOT USED

2.9 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-401) Lavatory - NOT USED

G. Lavatory** REFER TO PLUMBING PLANS

K. Sink ** REFER TO PLUMBING PLANS

2.13 EMERGENCY FIXTURES ** REFER TO PLUMBING PLANS

2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES ** NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: **** NOT USED**
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be (1/4 inch) threaded studs, and shall extend at least (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 WATERLESS URINAL ** NOT USED

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and Lovell FHCC to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

- G. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with ECC.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
- G. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING EQUIPMENT:
- J. Section 10 25 13, PATIENT BED SERVICE WALLS: NOT USED.

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum

Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.

C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:

1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
3. Coordinate with Lovell FHCC to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.

D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.

E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and

experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.

- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the Contracting Officer Representative and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
 - 2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
 - 3. Piping.
 - 4. Valves.
 - 5. Inlet and outlet cocks
 - 6. Valve cabinets.
 - 7. Gages.
 - 8. Station inlets, and rough in assemblies.
 - 9. Ceiling services.
 - 10. Alarm controls and panels.
 - 11. Vacuum switches.
 - 12. Vacuum bottle brackets.
 - 13. Vacuum pump systems (Provide certified pump test data at start up):
 - a. Pumps: Manufacturer and model.
 - b. Pump performance curves.
 - c. Pump operating speed (RPM).
 - d. Capacity: Free air exhaust from (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).
 - e. Capacity: Expanded air capacity at (19 and 24 inches Hg.) gage vacuum (L/s) (SCFM).

- f. Type of bearing in pump.
 - g. Type of lubrication.
 - h. Type and adjustment of drive.
 - i. Electric motors: Manufacturer, frame and type.
 - j. Speed of motors (RPM).
 - k. Current characteristics and horsepower of motors.
 - l. Receiver capacity and rating.
 - m. Silencers: Manufacturer, type and model.
- C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to Contracting Officer Representative.
- E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing medical personnel in the operation and maintenance of the vacuum systems, on the dates requested by **COR (Contracting Officer Representative)**.
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
- A13.1-2007.....Scheme for Identification of Piping Systems
- B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
- B40.1-(2005)..... Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
- B819-00 (R2006).....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):
- Section IX-10.....Welding and Brazing Qualifications
- E. American Welding Society (AWS):
- AWS A5.8/A5.8M-11.....Brazing Filler Metal
- AWS B2.2/B2.2M-10.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- F. Compressed Gas Association (CGA):
- P-9-08.....Inert Gases Argon, Nitrogen and Helium
- G. National Electrical Manufacturers Association (NEMA):

ICS-6-1993 (R 2006).....Industrial Controls and Systems Enclosures

H. National Fire Protection Association (NFPA):

99-2012.....Health Care Facilities with 2005 errata

I. National Electrical Code 70, edition (2011)

J. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

K. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Braze Joints for Copper and Copper Alloy
Solder Pressure Fittings

1.7 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses.

PART 2 - PRODUCTS**2.1 GENERAL PRODUCT REQUIREMENTS**

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" for medical gas or type "L" for domestic water, ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.

3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. (2-1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, (600 psi) WOG minimum working pressure, with locking type handle.
2. (3" to 4" inches): Ball valves shall be bronze / brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal,

teflon seals, full flow, (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, (400 psi) WOG minimum working pressure.
2. 4 inches and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A (1/8 inches) NPT gauge port shall be provided for a (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on purple background	PURPLE

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than (18 gage) steel or extruded aluminum not lighter than (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the Lovell FHCC project manager.
- C. Cover plate: The cover plate shall be fabricated from (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gage shall be inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of (1/4 inches)

(3/8 inches outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.

6. Rough-in kits and test plugs for **Prefabricated Bedside Patient Units (PBPV)** shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

B. For Ceiling Hose Drops:

1. Brass, stainless steel or chromed metal non interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. Hose assemblies shall be furnished for all ceiling stations for the finished ceiling height as indicated on the drawings. Each hose shall be provided with a heavy chain type dual retractor for vacuum. Retractors made of stainless steel are not acceptable. An extra 450 millimeters (18 inches) of hose length shall be provided for retractors.
3. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing.
4. Each inlet shall be securely to rough-in to prevent floating, and provide each with a capped stub length of (1/4 inches) (3/8 inches outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. To the installation shall be adjusted compensate for variations in plaster or cover thickness.

2.8 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of (1/4-inch) diameter (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for **Prefabricated Bedside Patient Units** (PBPUs) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.9 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece (22 gage) stainless steel (16 gage) chromium plated metal, secured

to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.

- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on purple background

2.10 CEILING SERVICES

- A. Column accessories: Each utility column shall be equipped with flush type quick coupler vacuum service station inlets as specified under Article, STATION INLETS. The following inlets, mounted on the utility column shall be provided: three medical vacuum and one anesthesia evacuation.
- B. Ceiling Mounted Station Inlets shall be equipped as specified under Article, STATION INLETS. The station inlets shall be flush mount on ceiling and provide with hose tubing drops and retractors. Male thread DISS connection shall be extended through ceiling plate.
1. Hoses: Conductive, neoprene tubing hoses, color coded for appropriate service shall be capable of, dropping to within (4 feet 6 inches) from floor, with upper end of hose having female DISS connection with nut, easily finger tightened to ceiling inlet, and lower end of hose having DISS connection quick. Color coding for hoses is as follows:

SERVICE	HOSE COLOR
VACUUM	White
EVACUATION (Waste Gas)	Purple

2. Rough-in shall be standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels. Ceiling plate shall be die cast plate, (22 gage) stainless steel or (16 gage) chromium plated metal. Identification plate shall be attached as specified in Article, STATION INLET ROUGH-IN, to ceiling plate and attached adjacent to each inlet.
3. Hose retractor kit: The hose retractor kits shall be chrome plated, spring loaded assembly. Hose clamps shall have stainless steel sash chain; to automatically withdraw hose assembly a minimum of (20 inches) from fully extended position of (4 feet 8 inches) to (6 feet 4 inches) above finished floor.

2.11 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.12 VACUUM BOTTLE BRACKET

- A. Vacuum bottle bracket shall be single plate of one piece, (22 gage) stainless steel or (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

2.13 LABORATORY VACUUM SYSTEMS ** NOT USED

2.14 VACUUM PUMP SYSTEMS---EXISTING**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.
- B. Contractor shall furnish 102 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..
- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.

- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling.
- N. (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.

Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.

R. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

S. A vacuum gage (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.

T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC

V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (1) to the resident engineer, (1) to the contracting officer representative, (1) to the general contractor and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99

5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:

1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.

8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
 9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
 10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
 11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of (3.5 fpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
- E. Inlet flow test:
 - 1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - 2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of (12-inches Hg), and a static vacuum of (15-inches Hg)
 - 3. Vacuum inlets must draw no less than (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of (12-inches Hg), and a static vacuum of 50 (15-inches Hg).
 - 4. Anesthesia evacuation inlets must draw no less than (1.0 scfm) at a dynamic inlet pressure of (12-inches Hg), and a static vacuum of (15-inches Hg).

3.4 CONNECTION TO EXISTING LABORATORY VACUUM SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Double Shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shut-down of the existing vacuum system shall be coordinated with the Lovell FHCC medical center.

- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination.
- E. Insure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.
- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source Vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA 99 tests after connection.

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SECTION 22 63 00
GAS SYSTEMS LABORATORY HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Healthcare Gas Systems: Consisting of carbon dioxide, oxygen, nitrous oxide, nitrogen, and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point, carbon monoxide monitors and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.

C. Oxygen System: EXISTING SYSTEM

D. Nitrous Oxide and Nitrogen Systems: Ready for connection to cylinders, but not including cylinders.

E. Supply Lines Outside of Building NOT USED

F. Healthcare gas system alarm wiring from equipment to alarm panels.
EXISTING MAIN PANELS TO REMAIN / ADD NEW ALARM PANELS IN 'GI' AREA FOR 'CO2' AND 'N2' REFER TO 'MG' PLANS FOR LOCATION OF PANELS.

1.2 RELATED WORK

A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.

C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

H. Not Used.

J. Not Used.

K. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

L. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2012) and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.

- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.
 - 6. Station outlets and rough-in assemblies.
 - 7. Ceiling services.
 - 8. Alarm controls and panels.

9. Pressure Switches.
10. Nitrogen control panels.
11. Manifolds.
12. Air compressor systems (Provide certified compressor test data at start-up.) EXISTING SYSTEM
 - a. Compressors: Manufacturer and model.
 - b. Characteristic performance curves.
 - c. Compressor operating speed (RPM).
 - d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
 - e. Type of bearing in compressor.
 - f. Type of lubrication.
 - g. Type and adjustment of drive.
 - h. Electric motors: Manufacturer, frame and type.
 - i. Speed of motors (RPM).
 - j. Current characteristics and horsepower of motors.
 - k. Receiver capacity and rating.
 - l. Air silencer: Manufacturer, type and model.
 - m. Air filters: Manufacturer, type, model and capacity.
 - n. Pressure regulators: Manufacturer and capacity.
 - o. Dew point monitor: Manufacturer, type and model.
 - p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
 - q. Carbon monoxide monitor manufacturer, type and model.
 - r. Aftercoolers.
- C. Station Outlets: Submit letter from Chemetron stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear

label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):

A13.1-07.....Scheme for Identification of Piping Systems

B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings

B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler
and Pressure Vessel Code -

Section VIII-07.....Pressure Vessels, Division I

Section IX-07.....Welding and Brazing Qualifications

D. American Welding Society (AWS):

AWS A5.8-04.....Brazing Filler Metal

AWS B2.2-91.....Standard for Brazing Procedure and Performance
Qualification (Modified per NFPA 99)

E. Compressed Gas Association (CGA):

C-9-04.....Standard Color Marking of Compressed Gas
Cylinders

G-4.1 (2009).....Cleaning Equipment for Oxygen Service

G-10.1(2008)Nitrogen, Commodity

P-9-01.....Inert Gases Argon, Nitrogen and Helium

V-1-05.....Standard for Compressed Gas Cylinder Valve
Outlet and Inlet Connections

F. National Electrical Manufacturers Association (NEMA):

ICS-6-93(R2006).....Industrial Controls and Systems Enclosures

G. National Fire Protection Association (NFPA):

99-2012.....Health Care Facilities

H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

I. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Braze Joints for Copper and Copper Alloy
Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Braze Alloy: AWS A5.8, Classification BCuP, greater than (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80. NOT USED
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- F. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.

4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED HEALTHCARE GASES PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections. ALL PIPING TO MATCH EXISTING

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PS1 Classes).
3. Nipples: ASTM B 687, Chromium-plated.
4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions (2-1/2 inches) and larger shall be flange type with approved gaskets.
5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:

1. (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
2. Eighty to (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:

1. (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, (150 psi) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, (600 psi) WOG, cold, non-shock gas working pressure service to (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide (1/8 inch) NPT gauge port for a (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL AIR	Black or white letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than (18 gage) steel or (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet (4 foot 6 inches) above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", (1-1/2 inch) diameter gage with dial range (1-100 psi) for air service (1-100 psi)

2.6 STATION OUTLETS

- A. For all services except ceiling hose drops and nitrogen system: For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of (1/4-inch) (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall be visible through a transparent plastic guard. Label stub tubing for appropriate service. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPU before initial test specified herein. Install completion kits (valve body and face plate) for the remainder of required tests.
- B. For Ceiling Hose Drops and Nitrogen Service: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99.

Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating, and provide each with a capped stub length of (3/8-inch) (outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjust to compensate for variations in plaster or cover thickness.

2.7 STATION OUTLETS

For all services: 'CHEMETROM' 5'' WIDE X 5.5'' HIGH WALL PLATE. Model based on usage stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of (1/4-inch) (3/8-inch) (outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or S.S. cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) are furnished under this specification but installed by manufacturer of PBPUs before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.8 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece (22 gage) stainless steel or (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.

- C. Cover Plate for Prefabricated Bedside Patient Units (PBPUs): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
NITROUS OXIDE	White letters on blue background
NITROGEN	White letters on black background
MEDICAL AIR	Black or white letters on yellow
CARBON DIOXIDE	White letters on gray background

2.9 CEILING SERVICES

A. Column accessories:

- Equip each utility column with flush type quick coupler gas service station outlets, except nitrogen outlets shall be DISS, as specified under Article, STATION OUTLETS. For Boom/Utility Column locations and services to be provided for each see sheets: A-OR-901 Boom Requirements - OR/Cysto, A-GI-901 Boom Requirements - GI. Provide the following outlets, mounted on the utility column: two oxygen, one nitrous oxide, one nitrogen, one medical air, and one carbon dioxide.
- Provide one (1-7/8" by 3") blank and face plate for future installation of mass spectrometer inlet tubing and wiring.
- Provide spacing to allow for future installation of up to three monitoring receptacles.
- Provide NEMA 5-20R, hospital grade receptacles rated at 20 amps, 125 volts, 2 pole, 3 wire; two grounding receptacles. Coordinate with Section 26 27 26, WIRING DEVICES. For number or receptacles to be provided see sheets; A-OR-901 Boom Requirements - OR/Cysto, A-GI-901 Boom Requirements - GI. Provide

5. Equip column with four I.V. hooks.

6. Provide one (1 7/8" x 3") blank face plate for computer connection.

B. Articulating Utility Column:

1. Pendent: Articulating arm and head constructed of lightweight aluminum alloy castings enclosed in high impact, flame retardant (UL 94 V-0) dress shrouds. Arm shall have a minimum of (20-inch) vertical range of motion and a horizontal swing of (330 degrees), adjustable in (15 degree) increments. Head shall have a minimum rotation of (330 degrees) adjustable in (15 degree) increments. Minimum reach of the arm from ceiling pivot to head pivot is (37 inches). The total reach of the pendant with head perpendicular to the arm axis is (57 inches). Vertical motion shall be achieved by (1/8 hp) induction motor. Driven linear motion is by hand control contained in housing. Pneumatic driven unit shall consist of a pneumatic cylinder, duplex regulating valve, pressure gauge, filter, pressure relief valve, master control valve and lubricator/muffler. The entire vertical motor mechanism within unit shall be furnished and pre-installed. The weight capacity of head shelf shall be (175 pounds) of weight mounted onto integral shelf or (125 pounds) if the optional monitor mount is used where provided. The total weight capacity to be 400 lbs. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.
2. Ceiling Support: Provide manufacturers standard anchoring device for pendant. Provide all required hardware to support pendent from the building structure.

C. Retractable Utility Column:

1. Column: Upper section for rigid mounting at drop-ceiling level, and counter-balanced telescoping lower section capable of being extended and retracted minimum (18-inches). Provide fail-proof stops to prevent the underside from extending lower than (5 foot 6 inches) above finished floor. Equip with combination handle and release lever to allow the lower telescoping section to be positively locked

in any position from fully extended to fully retracted. Construct vertical sections with (20 gage) stainless steel and bottom plate with (14 gage) stainless steel. Welded seams shall be ground smooth for seamless appearance. Except for the escutcheon which may be extruded aluminum, exposed surfaces shall be NAAMM Number 4 satin finish stainless steel. Provide access panels to allow inspection of interior column fittings. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.

D. Ceiling Mounted Station Outlets: NOT USED

2.10 ALARMS

A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.

1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.

a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds (350 °F), shutting down affected compressor.

b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.

c. Lag Compressor in Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.

- d. High Water Level in Receiver. (Liquid ring or water-cooled units)
 - e. High Water Level in Separator (if so required). (Liquid ring unit)
- 2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
 - a. Dew Point Alarm: Functions when line pressure dew point rises above at (55 psi).
- 3. Vacuum Pump Malfunction Alarm: EXISTING SYSTEM Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.
 - a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds (220 °F), shutting down affected pump.
 - b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
 - c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump is incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
- 4. Waste Anesthetic Gas Disposal (WASG) Lag in Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.
- 5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than (-22 °F).
- C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
 - 1. Oxygen Alarms:
 - a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.

- b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.
 - c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.
 - d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.
 - e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below (40 psi), plus/minus (2 psi); operated by pressure switch or transmitters.
 - f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above (60 psi), plus/minus (2 psi) set points; operated by pressure switches or transmitters.
 - g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
2. Nitrous Oxide Alarms: EXISTING LOCAL 'OR' ADD ALARM TO 'GI'
- a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrous oxide supply goes in operation.
 - b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below (40 psi), plus/minus (2 psi) or increases above (60 psi), plus/minus (2 psi) set points; operated by pressure switches or transmitters.
 - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
3. Nitrogen Alarms: EXISTING LOCAL
- a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrogen supply goes in operation.

- b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below (190 psi), plus/minus (2 psi) or increases above (220 psi), plus/minus (2 psi) set points; operated by pressure switches or transmitters.
 - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
- 4. Carbon Dioxide Alarms: ADDING TO 'OR' AND 'GI'
 - a. Reserve Switchover Alarm: Functions when, or just before, secondary or reserve carbon dioxide supply goes in operation.
 - b. Pressure Alarms: Functions when system pressure downstream of main shutoff valve drops below (40 psi), plus/minus (2 psi) or increases above (60 psi), plus/minus (2psi) set points; operated by pressure switches or transmitters.
 - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
- 5. Compressed Air Alarms: ADDING TO 'OR' AND 'GI'
 - a. Medical air dew point high alarm: Functions when the line pressure dew point rises above (35 °F) at (55 psi).
 - b. Carbon Monoxide Alarm: Functions when the carbon monoxide levels rise above 10 parts per million; receives signal from the carbon monoxide monitor.
 - c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 14 kPa (2 psi) over that when filters are clean and new; operates by differential pressure switch or transmitters.
 - d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than (3 psi) over that when filters are clean and new; operates by pressure differential switch.

- e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than (3 psi) over that when filters are clean and new; operates by pressure differential switch.
- f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above (140 ° F at 100 psi).
- g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds (100 ° F).
- h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below(80 psi) (plus/minus gage or increases above (120 psi) (plus/minus (2 psi) set points; operated by pressure switch.
- i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.
- j. Low Lubricant Shutdown: For rotary screw compressors. Functions when lubricant level drops to a low point. Receives signal from compressor control panel.
- k. Instrument air dew point high alarm: Functions when the line pressure dew point rises above (-22 °F) at (55 psi).

D. Alarm Functions:

1. Oxygen, nitrous oxide, carbon dioxide and compressed air alarms:
Pressure alarms: Functions when pressure in branch drops below (40 psi), plus/minus (2 psi) or increases above (60 psi), plus/minus (2 psi) set points; operated by pressure switches or transmitters.
2. Nitrogen alarms: Pressure alarms: Functions when pressure in branch drops below plus/ (2 psi) or increases above 220 psi), plus/minus (2 psi) set points; operated by pressure switches or transmitters.
3. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12-inches Hg); operated by vacuum switch.

- a. Reserve switchover alarm: Functions when secondary or reserve manifold supply goes in operation.
 - b. Pressure alarms: Function when system pressure downstream of main stream
5. Vacuum alarms:
- a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below (12 inches Hg); operated by vacuum switch.
 - b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
 - c. Laboratory vacuum pump malfunction.
6. Waste Anesthetic Gas Disposal (WASG) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.

E. Alarm Panels:

1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting compressed air and vacuum services, as required.
2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.

4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.
- F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 1.9 mm (14 gage) steel, conforming with NEMA ICS-6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the ECC. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.
- G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's

Ethernet. Master alarm displays the message, sound its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.12 NITROGEN CONTROL PANEL (NCP) EXIST 'OR'

- A. General: For nitrogen service, consisting of a line pressure control regulator, outlet line pressure gage, DISS service outlet, and supply valve, assembled and rigidly mounted in a roughing-in assembly, and provided with a metal cover plate. Panel shall be designed to deliver at (223 psi). Unit may be recessed wall mounted or integral with the articulating arm or column with individual regulators for each outlet.
- B. Manifold Assembly: Mounted to a steel support bracket, factory assembled and tested, ready for installation in the roughing-in assembly.
 - 1. Supply valve, bronze bodied, double seal, full flow, ball type, designed for working pressure in excess of 1700 kPa (300) psi, with chrome plated brass ball which seals in both directions, requiring only a quarter turn of the knob from open to closed position.
 - 2. Line pressure control regulator, self-relieving, diaphragm type, with high-flow precision adjustment and working pressure in excess of 1700 kPa (250 psi).
 - 3. Line pressure gage, to monitor the gas outlet line pressure, calibrated from(300 psi) in increments of (10 psi).
 - 4. Nitrogen service outlet, DISS type as specified under Article, STATION OUTLETS, with a self-sealing dust plug, having a working pressure of (250 psi) maximum.

5. Two (5-3/4 inch) lengths of (3/8-inch) outside diameter type "K" copper tubing for connection to gas service supply line and to remote outlet line.

- C. Roughing-In Assembly: Designed for recessed installation, consisting of a prime painted steel fabricated back box with mounting flanges on all four sides, with provisions to securely anchor the back box to wall construction. Equip with a crossover "U" tube to facilitate testing of the nitrogen system prior to the manifold installation, and a plaster shield to prevent dust or other foreign matter from contaminating internal parts prior to final assembly.
- D. Cover plate Assembly: Chromed cast metal or NAAMM Number 4 satin finished stainless steel panel with provisions for line pressure gage(s), nitrogen outlet, regulator and supply valve knobs, attaching directly to the roughing-in assembly by means of four Number 6 - 32 by (1-1/2 inch) long mounting screws, with plaster adjustments up to (3/4 inch).

2.13 CYLINDER GAS SUPPLY MANIFOLDS EXISTING

- A. Non-ferrous metal manifold and fittings, valves, parts and connections, suitable for a regular working pressure of 2 (3000 psi). Gas cylinders at manifold shall be individually chained to wall or floor with adequate support.
- B. Duplex arrangement, each bank having number of cylinder connections as required, high pressure copper cylinder connection pigtailed with brazed fittings. Shutting of either bank shall not interrupt supply to system.
- C. Provide manifold with two (one for each bank) two-stage pressure regulators with gages and built-in safety valves, manifold header valves and check valves, service line connection valves, relief valves, tank connecting coils and handles, and all required equipment for a complete assembly. Enclose manifold controls in sheet metal cabinet.
- E. Switch-over to full reserve bank shall be automatic when one cylinder bank becomes exhausted, with no fluctuation in pressure, and not require resetting of regulators. After replacement of empty tank, resetting of

controls shall be automatic or by single lever. Reserve switch-over shall be actuated by pressure switch; alarm shall be part of manifold control.

2.14 AIR COMPRESSOR SYSTEMS- EXISTING

- A. System Design: The OR/GI/ON rooms room air system shall be of a modular base mounted design consisting of multiplexed ,triplex duplex, compressor, and an air receiver. Each unit must be fully compliant with the latest edition of NFPA 99.
- B. Compressors: Continuous duty rated "oil-less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluoro-resin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability.
- C. Compressor Drive and Motor: V-belt driven through a combination flywheel/sheave and steel motor sheave with tapered bushing and protected by an OSHA approved, totally enclosed belt guard. Belt tensioning shall be achieved by a pivoting motor mounting base that is fully adjustable through twin adjusting screws. The motor shall be a NEMA rated, open drip proof, 1800 RPM, with 1.15 service factor suitable for 208/230/460V electrical service, as specified in Section 26 29 11, MOTOR CONTROLS.
- D. Intake Piping: Provide a pre-piped intake manifold with one "hospital type" inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.

- E. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of 12 degrees F complete with moisture separator and timed automatic solenoid drain valve with a manual drain valve by-pass. Provide each cylinder head with a pre-wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B-819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.
- F. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95% isolation efficiency.
- G. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre-wired and pre-piped in accordance with NFPA 99 and include valving to allow complete air receiver by-pass, as well as air sampling port.
- H. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing (-12 °C) pressure dew point. Dryer purge flow shall be minimized through an on-demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.
- I. Control System: Mounted and pre-wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non-fused main disconnect with external operators, full voltage motor magnetic starters with overload protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand-off-auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.

- J. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre-piped, along with duplexed factory mounted and pre-piped final line regulators and duplex safety relief valves.
- L. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 150 PSIG design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve by-pass on supply.
- M. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".

2.15 PRESSURE REGULATORS:

- A. For (100 psi) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.
 - 1. For systems (10 scfm) and below: Brass or bronze body and trim, reduced pressure range (25 - 125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than (0.15psi) for each (1.5psi) variation in inlet pressure.

2.16 EMERGENCY LOW PRESSURE OXYGEN INLET

- A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.
- B. The inlet consist of a 1" ball valve, pressure gauge and a 1/2"/1" NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 14 gauge, cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.
- C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and

the emergency supply line connection per NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.

- D. The check valves for sizes under 3" are soft seated, bubble tight, self aligning, and spring loaded, and ball type check valves. Three inch check valves are hard seated, spring loaded, self aligning ball type checks with cone seats (3" valves may not be "bubble tight"). Check valves are fast acting.
- E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 75 psi.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: Current NFPA.

- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signalcabling network.
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

P. Provide (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.

B. Healthcare testing agency shall perform the following:

1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet of gas through a clean white 0.45 micron filter at a minimum velocity of (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.

5. Outlet and inlet flow test:

- a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
- b. Oxygen, nitrous oxide and air outlets must deliver (3.5 scfm) with a pressure drop of no more than (5 psi), and static pressure of (50 psi).
- c. Nitrogen outlets must deliver (20 scfm) with a pressure drop of no more than (5 psi), and static pressure of (210 psi).
- d. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of (50 psi).

6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

SP

Dew point, air	(39 degrees F) pressure dew point at (100 psi)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:

- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
- b. Make analysis with instruments designed to measure the specific gas dispensed.

c. Allowable concentrations are within the following:

1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97 plus percent oxygen
Nitrous oxide	>=99 plus percent nitrous oxide
Nitrogen	>=99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen
Carbon Dioxide	99 plus percent carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	(36 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.3 CONNECTION TO EXISTING GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing healthcare system with the Lovell FHCC.

- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct Lovell FHCC Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

---E N D---

**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: NOT USED
 - 4. COR: Contracting Officer's Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL **CONDITIONS—NOT USED**
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Thru H - Not Used
- I. Section 05 50 00, METAL FABRICATIONS
- J. Section 07 84 00, FIRESTOPPING
- K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- L. Section 07 92 00, JOINT SEALANTS
- M thru N Not Used
- P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- R. Section 23 07 00, HVAC and BOILER PLANT INSULATION
- S. Not Used
- T. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- U thru V - Not Used
- W. Section 23 21 13, HYDRONIC PIPING
- X thru Z Not Used
- AA thru BB Not Used.
- CC. Section 23 31 00, HVAC DUCTS and CASINGS
- DD. Section 23 34 00, HVAC FANS
- EE. Section 23 36 00, AIR TERMINAL UNITS
- FF. Section 23 37 00, AIR OUTLETS and INLETS

GG. Not Used

HH. Section 23 40 00, HVAC AIR CLEANING DEVICES

II. Not Used

JJ. Section Not Used

K thru N Not Used

MM. Section 23 64 00, PACKAGED WATER CHILLERS

N thru O - Not Used.

PP. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

QQ. Not Used

RR. Not Used

S thru V - Not Used.

WW. Section 23 82 16, AIR COILS

XX. Not Used

YY. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training

ZZ. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

AAA. Section 26 29 11, MOTOR CONTROLLERS.

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of

the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".

2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly

coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided under Article CHANGES of Section 01 00 00, GENERAL REQUIREMENTS.
- H. Layout Drawings:
1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 01 00 00, GENERAL REQUIREMENTS, Article, SUBCONTRACTS AND WORK COORDINATION.
 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Interstitial space.
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.

- e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves

E. Air Movement and Control Association (AMCA):

410-96.....Recommended Safety Practices for Air Moving
Devices

F. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code (BPVC):

Section I-2007.....Power Boilers

Section IX-2007.....Welding and Brazing Qualifications

Code for Pressure Piping:

B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural
Steel

A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and
Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning
Equipment

54-09.....National Fuel Gas Code

70-08.....National Electrical Code

85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING**A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Resident Engineer

during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Resident Engineer.

- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by Lovell FHCC.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.

2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR

REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00,

PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Boiler Plant: Provide for all valves other than for equipment.
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 00, HVAC, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
- E. Not Used
- F. Not Used
- G. Not Used
- H. Not Used
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- K. Supports for Piping Systems:
 1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 00, HVAC, AND BOILER PLANT INSULATION for

insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):

- a. Standard clevis hanger: Type 1; provide locknut.
- b. Riser clamps: Type 8.
- c. Wall brackets: Types 31, 32 or 33.
- d. Roller supports: Type 41, 43, 44 and 46.
- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15. Preinsulate.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):

- a. Provide eye rod or Type 17 eye nut near the upper attachment.
- b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
- c. Piping with Vertical Expansion and Contraction:
 - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.

2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

SPEC WRITER NOTE: Include below for pipe sizes larger than (50 mm) 2-inches.

L. Not Used

M. Not Used

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.

2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.

3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening

to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type

- drill will not be allowed, except as permitted by Resident Engineer where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer for approval.
 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 53, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate

and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Install steam piping expansion joints as per manufacturer's recommendations.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to Resident Engineer for evaluation prior to actual work.

G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer.

B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.

2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.

2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.

3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the Lovell FHCC, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner

and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.

4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each

different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer in unopened containers that are properly identified as to application.

- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO LOVELL FHCC PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, MOTOR CONTROLS: Starters, control and protection for motors.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. Not Used.
- H. Section 23 34 00, HVAC FANS.
- I. Section 23 36 00, AIR TERMINAL UNITS.
- K. Section 23 64 00, PACKAGED WATER CHILLERS.
- L. Not Used.
- N. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- V. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
 - B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 - C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Resident Engineer:
1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
- MG 1-2006 Rev. 1 2009 ..Motors and Generators
 - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
- 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
- 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
- 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation

of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
 - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
 - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
 - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
 - e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

I. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown on the drawings.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.

Enclosure requirements for certain conditions are as follows:

- a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%

44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct Lovell FHCC personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- G. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- H. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- J. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- K. SECTION 23 64 00, PACKAGED WATER CHILLERS.
- M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50

Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are

concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 - 2. Bases.
 - 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 - 2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
 - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):

ASCE 7-10Minimum Design Loads for Buildings and Other Structures.

- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- I. Department of Veterans Affairs (Lovell FHCC):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.

3. Captive Spring Mount for Seismic Restraint (Type SS):
 - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
 - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of (50 pounds per square inch).
6. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
 1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, replaceable and have a minimum thickness of (1/4 inch). Air gap between hard and resilient material shall be not less than (1/8 inch) nor more than (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base

dimension but not less than (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than (six inches). Form shall include (1/2-inch) reinforcing bars welded in place on minimum of (eight inch) centers running both ways in a layer (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

2.6 ACOUSTICAL ENCLOSURES IN MECHANICAL ROOMS

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

- 1. No metal-to-metal contact will be permitted between fixed and floating parts.
- 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections,

- and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES**NOT USED															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS**NOT USED															
UP THROUGH 1-1/2 HP	---	D, L, W	0.8	----	D, L, W	0.8	---	D, L, W	1.5	---	D, L, W	1.5	---	D, L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS**NOT USED															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS :																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP :																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H, TH R	0.8	---	H, TH R	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, condenser water, heating hot water and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

D. Section 23 07 00, HVAC AND BOILER PLANT INSULATION:

E. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.

F. **Not Used**

G. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.

L. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

N. Section 23 34 00, HVAC FANS

- O. Section 23 21 23, **Not Used**
- Q. Section 23 37 00, AIR OUTLETS AND INLETS
- R. Section 23 81 43, **Not Used**
- S. Section 23 81 46, **Not Used**
- T. Section 23 21 13, HYDRONIC PIPING
- W. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training
- X. Section 23 05 12 **Not Used**

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
 - 3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years

- preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance

during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.

- a. Air handling unit and all other fans, (cubic feet per minute):
Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by Lovell FHCC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:

1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 2. Systems inspection report on equipment and installation for conformance with design.
 3. Duct Air Leakage Test Report.
 4. Systems Readiness Report.
 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2007HVAC Applications ASHRAE Handbook, Chapter 37,
Testing, Adjusting, and Balancing and Chapter
47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- 2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
- 3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):
- 3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS**2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 00, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for preconstruction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.

- D. Allow 5 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.

2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING Provide measurements for all rotating HVAC equipment of (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 1. Take readings in rooms, approximately ten percent of all rooms. The Resident Engineer may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:

1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:

- a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.

2. When sound power levels are specified:

- a. Perform steps 1.a. thru 1.d., as above.
- b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
- c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use (50 feet) for sound level location.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

**SECTION 23 07 00
HVAC AND BOILER PLANT INSULATION**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above (60 degrees F); HVAC equipment or piping handling media above (105 degrees F) and piping media and equipment (90 to 450 degrees F).
 - 8. Density: (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: (BTU per hour per square foot).
 - b. Pipe or Cylinder: (BTU per hour per linear foot).
 - 11. Thermal Conductivity (k): (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published

- permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam [60 psig] and above).
 14. HPR: High pressure steam condensate return.
 15. MPS: Medium pressure steam ([16 psig] thru [59 psig]).
 16. MPR: Medium pressure steam condensate return.
 17. LPS: Low pressure steam ([15 psig] and below).
 18. LPR: Low pressure steam condensate gravity return.
 19. PC: Pumped condensate.
 20. HWH: Hot water heating supply.
 21. HWHR: Hot water heating return.
 22. GH: Hot glycol-water heating supply.
 23. GHR: Hot glycol-water heating return.
 24. FWPD: Feedwater pump discharge.
 25. FWPS: Feedwater pump suction.
 26. CTPD: Condensate transfer pump discharge.
 27. CTPS: Condensate transfer pump suction.
 28. VR: Vacuum condensate return.
 29. CPD: Condensate pump discharge.
 30. R: Pump recirculation.
 31. FOS: Fuel oil supply.
 32. FOR: Fuel oil return.
 33. CW: Cold water.
 34. SW: Soft water.
 35. HW: Hot water.
 36. CH: Chilled water supply.
 37. CHR: Chilled water return.
 38. GC: Chilled glycol-water supply.
 39. GCR: Chilled glycol-water return.
 40. RS: Refrigerant suction.
 41. PVDC: Poly vinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

- G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- N. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.
- Q. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.
- R. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- T. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- (1) Not exceeding a (1 in.) average clearance on all sides
- (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified

in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
 3. Specified k factors are at (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
1. Each type of insulation: Minimum size (4 inches) square for board/block/ blanket; (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size (4 inches square).
3. Each accessory material: Minimum (4 ounce) liquid container or (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

- C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation
- C534-08.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe
Insulation
- C552-07.....Standard Specification for Cellular Glass
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials

255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density (3 pcf), $k = (0.26)$ at (75 degrees F), external insulation for temperatures up to (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, $= (0.31)$ Density (2 pcf), $k = (0.27)$ (75 degrees F), for use at temperatures up to (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = (0.26)$ at (75 degrees F), for use at temperatures up to (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = (0.15)$ at (50 degrees F), for use at temperatures up to (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = (0.15)$ at (50 degrees F), for use at temperatures up to (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density (7.5 pcf) nominal, $k = (0.29)$ at (75 degrees F).

- B. Pipe insulation for use at temperatures up to (400 degrees F) with all service vapor retarder jacket.

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus (40 degrees F) to (200 degrees F). No jacket required.

2.7 DUCT WRAP FOR KITCHEN HOOD GREASE DUCTS ** NOT USED

2.8 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.9 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum (1-1/2 inch) lap on longitudinal joints and minimum (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- E. Glass Cloth Jackets: Presized, minimum (7.8 ounces per square yard), (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems. ASTM B209, 3003 alloy, H-14 temper, (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be (0.5 inch) wide on (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.11 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through (5)	(6) long
(6)	(6) long
(8), (10), (12)	(9) long
(14), (16)	(12) long
(18 through 24)	(14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of (3.0 pcf).

2.12 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.13 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching or galvanized steel.

- C. Wire: thick (18 gage) soft annealed galvanized or (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.14 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: (one inch) mesh, thick (22 gage) galvanized steel.
- E. Corner beads: (2 inch) by (2 inch), thick (26 gage) galvanized steel; or, (1 inch) by (1 inch), thick (28 gage) aluminum angle adhered to (2 inch) by (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature (40 degrees F) to (250 degrees F). Below (40 degrees F) and above (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.15 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.16 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Insulate PRVs, flow meters, and steam traps.

I. HVAC work not to be insulated:

- 1. Internally insulated ductwork and air handling units.
- 2. Relief air ducts (Economizer cycle exhaust air).
- 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
- 5. In hot piping: Unions, flexible connectors, control valves, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately (3 inches) of uninsulated items.
- 3. Equipment:

- a. Condensate return pump units
 - b. Vacuum return pump units
 - c. Pumps-inlet to outlet
 - d. Flash tanks
 - e. Safety valves
 - f. Water meters
 - g. Oil meters
 - h. Air compressors and tanks
 - i. Refrigerated or desiccant air drier
 - j. Chemical feeders
 - k. Boiler and feed water sampler
 - l. All nameplates
4. Specialties:
- b. Control valves-water and steam
 - c. Level sensors-piping, valves and blow down
 - d. Back pressure regulators-oil and steam
 - e. Strainers under (2-1/2 inch) pipe size
 - f. Expansion bellows
 - g. Flexible connectors
 - h. Ball joints except piping between joints
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
- 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions

d. Fire partitions

- N. Freeze protection of above grade outdoor piping (over heat tracing tape): (10 inch) thick insulation, for all pipe sizes (3 inches) and smaller and (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- O. Provide vapor barrier jackets over insulation as follows:
1. All piping and ductwork exposed to outdoor weather.
 2. All interior piping and ducts conveying fluids
- P. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, (1/4 inch) thick, trowel led to a smooth finish.

- c. For cold equipment: Apply meshed glass fabric in a tack coat
liter (60 to 70 square feet per gallon) of vapor mastic and
finish with mastic at (12 to 15 square feet per gallon) over the
entire fabric surface.
- d. Chilled water pumps: Insulate with removable and replaceable (20
gage) aluminum or galvanized steel covers lined with insulation.
Seal closure joints/flanges of covers with gasket material. Fill
void space in enclosure with flexible mineral fiber insulation.
- 3. Exposed, unlined ductwork and equipment in unfinished areas,
mechanical and electrical **NOT USED
- 6. Hot equipment: (1-1/2 inch) thick insulation faced with ASJ.
 - a. Convertors, air separators, steam condensate pump receivers.
 - b. Reheat coil casing and separation chambers on steam humidifiers
located above ceilings.
 - c. Domestic water heaters and hot water storage tanks (not factory
insulated).
 - d. Booster water heaters for dietetics dish and pot washers and for
washdown grease-extracting hoods.
- 7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct
is exposed in the laundry.

B. Flexible Mineral Fiber Blanket:

- 1. Adhere insulation to metal with (3 inch) wide strips of insulation
bonding adhesive at (8 inches) on center all around duct.
Additionally secure insulation to bottom of ducts exceeding (24
inches) in width with pins welded or adhered on (18 inch) centers.
Secure washers on pins. Butt insulation edges and seal joints with
laps and butt strips. Staples may be used to assist in securing
insulation. Seal all vapor retarder penetrations with mastic.
Sagging duct insulation will not be acceptable. Install firestop
duct insulation where required.
- 2. Supply air ductwork to be insulated includes main and branch ducts
from AHU discharge to room supply outlets, and the bodies of ceiling
outlets to prevent condensation. Insulate sound attenuator units,
coil casings and damper frames. To prevent condensation insulate
trapeze type supports and angle iron hangers for flat oval ducts
that are in direct contact with metal duct.

3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: (1 ½ inch) thick insulation faced with FSK.
 4. Concealed return air duct:
 - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; (1-1/2 inch) thick, insulation faced with FSK.
 - d. Concealed return air ductwork in other locations need not be insulated.
 5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
 6. Exhaust air branch duct from autopsy refrigerator to main duct: (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than (4 inches) operating at surface temperature of (61 degrees F) or more.
 - b. Factory pre molded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below (40 degrees F), or above (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two (1/16 inch) coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least (2 inches).
 3. Nominal thickness in millimeters and inches specified in the
- D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to (250 degrees F).
 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 3. Provide secure attachment facilities such as welding pins.
 4. Apply insulation with joints tightly drawn together
 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 6. Final installation shall be smooth, tight, neatly finished at all edges.
 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
 9. Condensation control insulation: Minimum (1.0 inch) thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
- E. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
 2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING: Type II, factory jacketed with a 3 mm laminate jacketing consisting of (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
 - a. (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use (4 inch) wide strips to seal butt joints.

- d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.
- F. Polyisocyanurate Closed-Cell Rigid Insulation:
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to (300 degree F).
 - 2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
 - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
 - 4. If insulation thickness exceeds (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 - 5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.

6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the

slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), (3/4 inch) thick for the following:
 - a. Chilled water pumps
 - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
 - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
 - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
7. Exposed, unlined supply and return ductwork exposed to outdoor weather: (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

H. Duct Wrap for Kitchen Hood Grease Ducts:

1. The insulation thickness, layers and installation method shall be as per recommendations of the manufacturer to maintain the fire integrity and performance rating.
2. Provide stainless steel jacket for all exterior and exposed interior ductwork.

I. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.
2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire x

1/2 IN wide galvanized bands on 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 1 IN hex galvanized wire over insulation. Fill voids with 1/4 IN insulating cement.

3. ETO Exhaust (High Temperature): Type II, class D, (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.

3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:

A. Temperature range (251 to 450 degrees F);

1. Application; Steam service (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blow off from boiler to blow off valve closest to boiler.
2. Insulation and Jacket:
 - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feed water heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.
 - b. Mineral fiber for remaining locations.
 - c. ASJ with PVC pre molded fitting coverings.
 - d. Aluminum jacket from zero to (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
3. Thickness:

Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1-1/2)	125 (5)
38 (1-1/2) and above	150 (6)

B. Temperature range (211 to 250 degrees F):

1. Application: Steam service (15 psig) and below, trap assembly discharge piping, boiler feed water from feed water heater to boiler feed pump recirculation, feed water heater overflow, heated oil from oil heater to burners.
2. Insulation and Jacket:

- a. Calcium silicate for piping from zero to (0 to 6 feet) above boiler room floor, feed water heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
 - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
 - c. ASJ with PVC pre-molded fitting coverings.
 - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter (in)	Insulation Thickness (in)
(1 and below)	(2)
(1-1/4 to 1-1/2)	(2)
(1-1/2) and above	(3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
(1 and below)	(1.5)
1-1/4 to 1-1/2)	(1.5)
(1-1/2) and above	(3)

C. Temperature range (90 to 211 degrees F):

1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
2. Insulation Jacket:
 - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feed water heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
 - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.

c. ASJ with PVC pre-molded fitting coverings.

3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
(1 and below)	(1.5)
(1-1/4 to 1-1/2)	(2)
(1-1/2) and above	(3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
(1 and below)	(0.75)
(1-1/4 to 1-1/2)	(0.75)
(1-1/2) and above	(1)

D. Protective insulation to prevent personnel injury:

1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blow off, feed water and boiler water sample, blow off tank vent, flash tank vents and condensater tank vent, shot-type chemical feed, fire tube boiler bottom blow off after valves, valve by-passes.
2. Insulation thickness: 25 mm (1 inch).
3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC pre-molded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.

6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use pre-molded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
8. Insulate fittings (2 inches) and smaller with mastic finishing material and cover with jacket.
9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands (12 inches) on center or aluminum screws on (4 inch) centers.
11. Do not insulate basket removal flanges on strainers.

3.4 APPLICATION-BOILER FLUE GAS SYSTEMS ** NOT USED

3.5 APPLICATION-BOILER DEAERATING FEEDWATER HEATER, TANKS ** NOT USED

3.6 APPLICATION ON HEATED OR TRACED OIL FACILITIES OUTSIDE OF BUILDING ** NOT USED

3.7 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness (Inches)					
		Nominal Pipe Size (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than (1)	(1 - 1¼)	(1½ - 3)	(4) and Above
(251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	(3)	(4)	(4.5)	(4.5)
(200-500 degrees F) (HPS, HPR)	Calcium Silicate	(4)	(5)	(6)	(6)
(212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	(2.5)	(2.5)	(3.0)	(3.0)
(212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	(2.0)	(2.0)	(3.0)	(3.0)
(100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	(1.5)	(1.5)	(2.0)	(2.0)
(100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	(1.5)	(1.5)	(2.0)	(2.0)
(100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	(1.5)	(1.5)	----	----
(100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	(1.5)	(1.5)	----	----

(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	(1.5)	(1.5)	(1.5)	(1.5)
(40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	(2.0)	(2.0)	(3.0)	(3.0)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	(1.5)	(1.5)	(1.5)	(1.5)
(40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso- cyanurate Closed-Cell Rigid	(1.5)	(1.5)	(2.0)	(2.0)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	(1.5)	(1.5)	(1.5)	(1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	(1.5)	(1.5)	(1.5)	(1.5)

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SECTION 23 08 00**COMMISSIONING OF HVAC SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the Lovell FHCC requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the Lovell FHCC's Operation and Maintenance personnel, is required in cooperation with the Lovell FHCC and the Commissioning Agent.
- B. The following HVAC systems will be commissioned:

1. Air Handling Systems (including terminal units and energy recovery units)
2. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
3. Dehumidification Systems (Energy recovery devices - such as enthalpy wheels, fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties, controls, gages, and vibration isolation).
4. Heating Hot Water Systems (Boilers, controls, instrumentation and gages, flues, heating water pumps and motors, Variable Speed Drives, mixing valves).
5. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, deaerators, boiler feed pumps and motors, safeties).
6. Chilled Water Systems (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves).
7. Condenser Water Systems for Chillers (Condenser water pumps and motors, Variable Speed Drives, cooling tower fans, cooling tower sump level controls, open-circuit water treatment system, water treatment injection pumps and motors, water treatment controls, cooling tower basin heaters and controls, side stream water cleaners/scrubbers/filters, tower bypass valves).
8. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
10. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
14. OR Air Handling Systems (Fans, motors, Variable Speed Drives, Energy recovery devices - such as heat pipes, cooling coils and control valves, heating coils and control valves, filters, HEPA filter performance, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).

17. Room Pressurization Equipment (Pressure sensors, terminal units/dampers, and controls and alarms).
18. HVAC Water Treatment Systems (Closed circuits - including shot feeders and final water analysis, open circuits - including water analysis, chemical/biocide tanks, injection piping, chemical/biocide pumps and motors, controls, water meter, and automatic blowdown).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the Lovell FHCC prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the Lovell FHCC and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF LOVELL FHCC PERSONNEL

- A. Training of the Lovell FHCC's operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL**1.1 THE SYSTEM IS ON THE PLANS**

A. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock	N/A	N/A	26	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
wiring				
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

1.

Item/Task	Section 23 09 23 contactor	Control system integrator	Lovell FHCC
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point (analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading

Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO ₂)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by Lovell FHCC.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.

7. Color prints of proposed graphics with a list of points for display.
 8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to Lovell FHCC facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to Lovell FHCC operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
 1. First Phase: Formal instructions to the Lovell FHCC facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the

- performance test period of the control system, at a time mutually agreeable to the Contractor and the Lovell FHCC.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. Lovell FHCC facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the Lovell FHCC facilities personnel.
 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with Lovell FHCC facilities personnel during second phase of training.
 4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

- B32-08.....Standard Specification for Solder Metal
- B88-09.....Standard Specifications for Seamless Copper
Water Tube
- B88M-09.....Standard Specification for Seamless Copper
Water Tube (Metric)
- B280-08.....Standard Specification for Seamless Copper Tube
for Air-Conditioning and Refrigeration Field
Service
- D2737-03.....Standard Specification for Polyethylene (PE)
Plastic Tubing

E. Federal Communication Commission (FCC):

- Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

- 802.3-11.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

- 70-11.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

- 94-10.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
- 294-10.....Access Control System Units
- 486A/486B-10.....Wire Connectors
- 555S-11.....Standard for Smoke Dampers
- 916-10.....Energy Management Equipment
- 1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.
- B. This product, ALC (Automatic Logic Controls) Building Automation and HVAC Control System is the only product that allows for a single HVAC control system for the Lovell FHCC facility.

2.2 CONTROLS SYSTEM ARCHITECTURE

- A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies as appropriate to the application and if approved by the Lovell FHCC.

3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the Lovell FHCC.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 - 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 - 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.

- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 - 1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.
 - a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
 - 1) All required operator workstation software
 - 2) A DDC database at least twice the size of the delivered system database
 - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
 - b. Real-time clock:
 - 1) Accuracy: Plus or minus 1 minute per month.
 - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
 - 3) Clock shall function for one year without power.
 - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
 - c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
 - d. Parallel port: Enhanced.
 - e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.

- f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
 - g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
 - h. Mouse: Standard, compatible with installed software.
 - i. Removable disk storage: Include the following, each with appropriate controller:
 - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
 - j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
2. Cable modem: 42.88 M Bit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
3. Optical modem: full duplex link, for use on 10 G Base-R single-mode and multi-mode fiber with a XENPAK module.
4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
5. Audible Alarm: Manufacturer's standard.
6. Printers:
- a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.
 - 1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and shall have a firmware print spooler compatible with the Operating System print spooler.
 - 2) RAM: 512 MB, minimum.
 - 3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).
 - 4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.

- b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.
 - 1) Paper: One box of 2000 sheets of 8-1/2x11 multi-fold type printer paper.
7. RS-232 ASCII Interface
- a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
 - b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.
 - c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.
 - d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.
 - e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 1) NFPA 70, Type CMP.
 - 2) Flame Resistance: NFPA 262, Flame Test.
8. Self-contained uninterruptible power supply (UPS):
- a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
 - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
 - c. Accessories:
 - 1) Transient voltage suppression.
 - 2) Input-harmonics reduction.
 - 3) Rectifier/charger.

- 4) Battery disconnect device.
- 5) Static bypass transfer switch.
- 6) Internal maintenance bypass/isolation switch.
- 7) External maintenance bypass/isolation switch.
- 8) Output isolation transformer.
- 9) Remote UPS monitoring.
- 10) Battery monitoring.
- 11) Remote battery monitoring.

D. ECC Software:

1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.

6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall

- be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
 - a. Point database editing, storage and downloading of controller databases.
 - b. Scheduling and override of building environmental control systems.
 - c. Collection and analysis of historical data.
 - d. Alarm reporting, routing, messaging, and acknowledgement.
 - e. Definition and construction of dynamic color graphic displays.
 - f. Real-time graphical viewing and control of environment.
 - g. Scheduling trend reports.
 - h. Program editing.
 - i. Operating activity log and system security.
 - j. Transfer data to third party software.
 14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
 - a. Dynamic color graphics and graphic control.
 - b. Alarm management.
 - c. Event scheduling.
 - d. Dynamic trend definition and presentation.
 - e. Program and database editing.
 - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically

be logged off the system if no keyboard or mouse activity is detected for a selected time.

15. Graphic Displays:

- a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
- b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
- c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
- d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
- e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
- f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
- g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with

graphical representation and the other half with sequence of operation of the same HVAC system.

16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
 - a. A general list of all selected points in the network.
 - b. List of all points in the alarm.
 - c. List of all points in the override status.
 - d. List of all disabled points.
 - e. List of all points currently locked out.
 - f. List of user accounts and password access levels.
 - g. List of weekly schedules.
 - h. List of holiday programming.
 - i. List of limits and dead bands.
 - j. Custom reports.
 - k. System diagnostic reports, including, list of digital controllers on the network.
 - l. List of programs.
17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
 - a. Chilled water (or other secondary coolant) inlet and outlet temperature
 - b. Chilled water (or other secondary coolant) flow
 - c. Chilled water (or other secondary coolant) inlet and outlet pressures
 - d. Evaporator refrigerant pressure and temperature
 - e. Condenser refrigerant pressure and liquid temperature
 - f. Condenser water inlet and outlet temperatures
 - g. Condenser water flow
 - h. Refrigerant levels
 - i. Oil pressure and temperature
 - j. Oil level
 - k. Compressor refrigerant discharge temperature
 - l. Compressor refrigerant suction temperature
 - m. Addition of refrigerant
 - n. Addition of oil

- o. Vibration levels or observation that vibration is not excessive
 - p. Motor amperes per phase
 - q. Motor volts per phase
 - r. PPM refrigerant monitor level
 - s. Purge exhaust time or discharge count
 - t. Ambient temperature (dry-bulb and wet-bulb)
 - u. Date and time logged
18. Electrical, Gas, and Weather Reports
- a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
 - b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
 - c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
 - d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
- a. Provide override access through menu selection from the graphical interface and through a function key.
 - b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
 - 1) Weekly schedules.
 - 2) Zone schedules, minimum of 100 zones.
 - 3) Scheduling up to 365 days in advance.
 - 4) Scheduled reports to print at workstation.
20. Collection and Analysis of Historical Data:

- a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
 - b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
 - c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
 - d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.
21. Alarm Management:
- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
 - b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.

- c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
 - d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
 - e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
23. System Configuration:
- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
 - b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 PORTABLE OPERATOR'S TERMINAL (POT)

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.
- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.

1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

2.6 BACNET PROTOCOL ANALYZER ** EXISTING

----- END -----

**SECTION 23 21 13
HYDRONIC PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, condenser water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.
 - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- N. Section 23 82 00, NOT USED

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Grooved joint couplings and fittings.
 - 6. Valves of all types.
 - 7. Strainers.
 - 8. Flexible connectors for water service.

9. Pipe alignment guides.
 10. Expansion joints.
 11. Expansion compensators.
 12. All specified hydronic system components.
 13. Water flow measuring devices.
 14. Gages.
 15. Thermometers and test wells.
 16. Electric heat tracing systems.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 2. One complete set of reproducible drawings.
 3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-06.....Gray Iron Threaded Fittings B16.18-01 Cast
Copper Alloy Solder joint Pressure fittings
- B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings
- B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A183-03 Standard Specification for Carbon Steel Track
Bolts and Nuts

A216/A216M-08 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A234/A234M-07 Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) By the Hot-Dip
Process

B32-08 Standard Specification for Solder Metal

B62-02 Standard Specification for Composition Bronze or
Ounce Metal Castings

B88-03 Standard Specification for Seamless Copper Water
Tube

C177-04 Standard Test Method for Steady State Heat Flux
Measurements and Thermal Transmission Properties
by Means of the Guarded Hot Plate Apparatus

C478-09 Precast Reinforced Concrete Manhole Sections

C533-07 Calcium Silicate Block and Pipe Thermal
Insulation

- F. American Water Works Association (AWWA):
- G. American Welding Society (AWS):
 - B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
 - CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
 - EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
 - SP-67-02a.....Butterfly Valves
 - SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
 - SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
 - SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
 - SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
 - SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
 - SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
 - 14-06.....Plastic Piping System Components and Related
Materials
 - 50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities
 - 61-2008.....Drinking Water System Components - Health
Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water and Vent Piping:
1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

- A. (2 inches) and Smaller: Screwed or welded joints.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 4. Unions: ASME B16.39.
 5. Water hose connection adapter: Brass, pipe thread to (3/4 inch) garden hose thread, with hose cap nut.
- B. (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with (1/8 inch) thick full face neoprene gasket suitable for (220 degrees F).

- 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
 1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
 2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
 3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING **NOT USED.**2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves (6 inches) and larger when the centerline is located (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at (400 psig) to (600 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated (175 psig) working pressure at (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

- b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Valves (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
 - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) (2 inches) and smaller: MSS-SP 80, Bronze, (150 psig), wedge disc, rising stem, union bonnet.
 - b) (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, (125 psig) wedge disc.
- E. Globe and Angle Valves
- 1. Globe Valves
 - a. (2 inches) and smaller: MSS-SP 80, bronze, (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
 - b. (2 1/2 inches) and larger: (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
 - 2. Angle Valves:
 - a. (2 inches) and smaller: MSS-SP 80, bronze, (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
 - b. (2 1/2 inches) and larger: (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.
- F. Check Valves
- 1. Swing Check Valves:
 - a. (2 inches) and smaller: MSS-SP 80, bronze, (150 lb.), 45 degree swing disc.
 - b. 2 1/2 inches) and larger: (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
 - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
 1. Ball or Globe style valve.
 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
 1. Gray iron (ASTM A126) or brass body rated (175 psig) at (200 degrees F), with stainless steel piston and spring.
 2. Brass or ferrous body designed for (300 psig) service at (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

- I. Manual Radiator/Convactor Valves: Brass, pack less, with position indicator.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
1. Metal tag attached by chain to the device.
 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in (gpm).
- G. Portable Water Flow Indicating Meters:
1. Minimum (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for (175 psig) working pressure at (250 degrees F).
 2. Bleed and equalizing valves.
 3. Vent and drain hose and two (10 feet) lengths of hose with quick disconnect connections.
 4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum (6 inch) diameter, or (18 inch) long scale, for 120 percent of design flow rate,

direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.10 STRAINERS

A. Basket or Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
(0.045 inch) diameter perforations for (4 inches) and larger: (0.125 inch) diameter perforations.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes (2 inches to 4 inches), (165psig) at (250 degrees F).
 - b. Connector sizes (5 inches to 12 inches), (140 psig) at (250 degrees F).
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding (50 psig).

4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.1.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Conform to the standards of EJMA and ASME B31.1.
 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
1. Corrugated bellows, externally pressurized, stainless steel or bronze.
 2. Internal guides and anti-torque devices.
 3. Threaded ends.
 4. External shroud.
 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
 1. Maximum tube velocity: (7.5 feet per second).
 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: (3/4 inch) OD copper.
 - d. Head or bonnet: Cast iron or steel.
 4. Construction: In accordance with ASME Pressure Vessel Code for (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Plate and Frame Heat Exchanger:
 1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
 2. Corrugated channel plates shall be type 316 or 304 stainless steel.
 3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
 4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
 5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
 6. Piping connections 2" and smaller to be carbon steel NPT tappings. Piping connections 4" and larger to be studed port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
 7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
 8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
 9. Performance: As scheduled on drawings.

- C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame.
- D. Air Purger: Cast iron or fabricated steel, (125 psig) water working pressure, for in-line installation.
- E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of (12 psig).
- G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
 - 1. Horizontal tank: Provide cradle supports and following accessories:
 - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
 - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
 - 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide

gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.

- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated (125 psig) working pressure at (225 degrees F).
- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum (1/2 inch) water connection and (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS ** NOT USED

2.15 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, (4-1/2 inches) in diameter, (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus (30 inches Hg) to plus(100 psig).

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: (1/4 inch) MPT by (3 inches) long, brass body and cap, with retained safety cap, nodel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
 - 1. 1/4 inch) FPT by (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. (3-1/2 inch) diameter, one percent accuracy, compound gage, (30 inches) Hg to (100 psig) range.

3. (220 degrees F) pocket thermometer one-half degree accuracy, (one inch) dial, (5 inch) long stainless steel stem, plastic case.

2.17 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 1. Chilled Water and Glycol-Water: (32-100 degrees F) .
 2. Hot Water and Glycol-Water: -1 - (30-240 degrees F) .

2.18 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.19 ELECTRICAL HEAT TRACING SYSTEMS ** NOT USED

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than (one inch) in (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.

- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified.
 - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
 - 2. Cleaning: Circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all

strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.

3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. NOT USED.
- D. Utilize this activity, by arrangement with the Resident Engineer, for instructing Lovell FHCC operating personnel.

3.8 ELECTRIC HEAT TRACING

- A. Install tracing as recommended by the manufacturer.
- B. Coordinate electrical connections.

3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
 - 2. Exhaust duct with HEPA filters for Negative Pressure Isolation Room
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Not Used.
- D. Not Used.
- J. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- K. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- L. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- M. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 41

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other
Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet,
Zinc-Coated (Galvanized) or Zinc-Iron Alloy
coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and
Strip, Hot rolled, Carbon, structural, High-
Strength Low-Alloy, High Strength Low-Alloy
with Improved Formability, and Ultra-High
Strength

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct
Lining Insulation (Thermal and Sound Absorbing
Material)

E84-09a.....Standard Test Method for Surface Burning
Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and
Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06Standard for Fire Dampers

555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS**2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. **Specified Corrosion Resistant Systems:** Stainless steel sheet, ASTM A167, Class 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - (2 inch)
 - (2 inch to 3 inch)
 - (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. **Operating Room/Cystoscopy Room Supply Air:** All supply air ductwork on the downstream side of the terminal final HEPA filter serving an operating room or cystoscopy room shall be fabricated from welded

stainless steel, including all components of the air distribution system up to and including the supply air outlet.

E. Wet Air Exhaust Ducts and Accessories: **NOT USED**.

G. Kitchen and Grill Hood **NOT USED**.

H. Radioisotope H3, Hood Exhaust and Associated Ductwork: **NOT USED**

I. Laboratory Hood, Exhaust and Associated Ductwork: **NOT USED**

J. Biological Safety Cabinet, H12, Hood Exhaust and Associated Ductwork: **NOT USED**

K. Perchloric Acid H14, Hood Exhaust: **NOT USED**

L. Duct for Negative Pressure Up to (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.

1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.

2. Rectangular Duct: Galvanized steel, minimum (20 gage), Pittsburgh lock seam, companion angle joints (1-1/4 by 1/8 inch) minimum at not more than (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.

M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.

a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.

- b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
- 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, (20 inches) wide by (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- R. Ductwork in excess of (96 square inches) shall be protected unless the duct has one dimension less than (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for Lovell FHCC Facilities. This applies to the following:
 - 1. Agent cashier spaces
 - 2. Perimeter partitions of caches
 - 3. Perimeter partitions of computer rooms
 - 4. Perimeter of a COOP sites
 - 5. Perimeter partitions of Entrances
 - 6. Security control centers (SCC)

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS) NOT USED.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.

2. Each fire damper (for link service), smoke damper and automatic control damper.
 3. Each duct mounted smoke detector.
 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, in OR and Cystoscopy, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation. stainless steel construction, in OR and Cystoscopy fire dampers,
 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): (1500 fpm). Maximum static pressure loss: (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: (4.0 CFM per square foot) at (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 3. Blades: Galvanized steel, parallel type preferably, (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 4. Shafts: Galvanized steel.
 5. Bearings: Nylon, bronze sleeve or ball type.
 6. Hardware: Zinc plated.
 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than (8 inches) in diameter shall be Class 1. Ducts (8 inches) in diameter and smaller may be Class 1 or Class 2.

- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per (foot) of straight duct, at 500 Hz, based on (6 inch) duct, of (2500 fpm).
- D. Application Criteria:
1. Temperature range: (0 to 200 degrees F) internal.
 2. Maximum working velocity: (4000 feet per minute).
 3. Minimum working pressure, inches of water gage: (10 inches) positive, (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of (29 ounce) neoprene coated fiberglass fabric approximately (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least (one inch) slack to insure that no vibration is transmitted.

2.11 SOUND ATTENUATING UNITS NOT USED.

2.12 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, (1-1/2 inch) thick, (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.13 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.15 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.16 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.17 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum (two inch) length for insulated duct, and a minimum (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.18 AIR FLOW CONTROL VALVES (AFCV)

Refer to Section 23 36 00, AIR TERMINAL UNITS.

2.19 LEAD COVERED DUCT NOT USED**2.20 ELECTROSTATIC SHIELDING**

- A. At the point of penetration of shielded rooms ducts shall be made electrically discontinuous by means of a flexible, nonconductive connection outside shielded room.
- B. Metallic duct portion inside shielded room shall be electrically bonded to shielding.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over (5 feet) long (NFPA 90A),

as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 DUCTWORK EXPOSED TO WIND VELOCITY NOT USED.**3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
 - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats,

corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - e. Utility fans and vent sets.
 3. Prefabricated roof curbs.
 4. Power roof and wall ventilators.
 5. Centrifugal ceiling fans.
 8. Vane axial fans.
 9. Tube-axial fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
- 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
- B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials
- D. National Fire Protection Association (NFPA):
- NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
- 37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
- 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS**2.1 FAN SECTION (CABINET FAN)**

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
 - 1. DWD1 fans: Arrangement 3.
 - 2. SWS1 fans: Arrangement 1, 3, 9 or 10, except for fume hood (H7 or H13) exhaust fans Arrangement 3 shall not be acceptable.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
 - 1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 - 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 - 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 - 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 - 5. Belts: Oil resistant, non-sparking and non-static.
 - 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 - 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 - 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

for specifications. Provide protective sheet metal enclosure for fans located outdoors.

9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

2.3 POWER ROOF VENTILATOR

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and

threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

2.5 PACKAGED HOOD MAKE-UP AIR UNITS NOT USED

2.6 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN) NOT USED.

2.7 PROPELLER FANS NOT USED.

2.8 VANE AXIAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.
- B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.
- D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted and tested pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).
- E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for motor specifications.

2.9 AIR CURTAIN UNITS NOT USED.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.

- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- - - E N D - - -

**SECTION 23 36 00
AIR TERMINAL UNITS**

PART 1 - GENERAL**1.1 DESCRIPTION**

Air terminal units, air flow control valves.

1.2 RELATED WORK

- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Samples: Provide one typical air terminal unit for approval by the COR. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98
incorporated into standard posted 15th December
2002
- C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
- E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber
Blanket Thermal Insulation for Light Frame
Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

- A. Coils:
1. Surgical Suite AHU: **NOT USED**
 2. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
 3. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
 4. Electric Heating Coils:
 - a. ARI certified, spiral fin type.
 - b. Capacity: As indicated, based on scheduled data.

- c. Coil: Enclosed copper tube, aluminum finned element of coiled nickel-chrome resistance wire centered in tubes and embedded in refractory material. Exposed helical coil of nickel-chrome resistance wire with refractory ceramic support bushings will not be allowed.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).
- C. Sound Power Levels:
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands.

Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.

3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of (3 inch WG), with all outlets sealed shut and inlets fully open.

4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.

1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of (4 inch WG).

- F. Provide multi-point velocity pressure sensors with external pressure taps.
 - 1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.
- I. Fan powered terminal units:
 - 1. General: The fan will be in a series configuration inside the unit casing.
 - 2. Fan assembly: Forward curved centrifugal direct drive blower with adjustable speed controller.
 - a. Motor: Integral thermal overload protection.
 - 1) 115 V single phase.
 - 208/240 V single phase.
 - 277 V single phase.
 - b. Motor assembly: Completely isolated from cabinet with rubber vibration mounts.
 - 3. Wiring: Factory mounted and wire controls. Mount electrical components NEMA-1 control box with removable cover. Incorporate single point electrical connection to power source. Provide terminal strip in control box for field wiring of power source. Provide factory wired non-fused disconnect switch on each terminal unit.
 - 4. Provide 1-inch thick throwaway filter in the return air inlet.

2.3 AIR FLOW CONTROL VALVE (AFCV)

- A. Airflow control device shall be a venturi valve type air flow control valve.
- B. Pressure independent over a 150 Pa-750 Pa (0.6 inch WG - 3.0 inch WG) drop across valve.
- C. Volume control accurate to plus or minus 5% of airflow over an airflow turndown range of 16 to 1. No minimum entrance or exit duct diameters shall be required to ensure accuracy or pressure independence.
- D. Response time to change in command signal and duct static pressure within three seconds.
- E. 16 gauge spun aluminum valve body and control device with continuous welded seam and 316 stainless steel shaft and shaft support brackets.

Pressure independent springs shall be stainless steel. Shaft bearing surfaces shall be Teflon or polyester.

- F. 316 stainless steel continuous welded seam valve body, control device, shaft, shaft support bracket, pivot arm and internal mounting link. The control device shall have a baked on corrosion resistant phenolic coating. The shaft shall have a Teflon coating and all shaft bearing surfaces shall be made of Teflon. The pressure independent springs shall be made of stainless steel.
- G. The airflow device shall have no exposed aluminum or stainless steel components. The shaft support brackets, pivot arm, internal mounting link, and pressure independent springs shall have a baked-on corrosion resistant phenolic coating. Internal nuts, bolts, and rivets shall be titanium or phenolic coated stainless steel.
- H. Constant volume units:
1. Actuator to be factory mounted to the valve.
 2. Closed loop control of airflow by way of flow feedback signal with less than 1 second response time.
 3. Shaft positioned using direct potentiometer measurement to produce a linear factory calibrated feedback.
 4. The maximum and minimum airflows shall be as scheduled.
- I. Variable volume units:
1. Actuator to be factory mounted to the valve.
 2. Closed loop control of airflow by way of flow feedback signal with less than 1 second response time.
 3. Shaft positioned using direct potentiometer measurement to produce a linear factory calibrated feedback.
- J. Certification:
1. Control device: factory calibrated to airflows detailed on plans using NIST traceable air stations and instrumentation having a combined accuracy of plus or minus 1% of signal over the entire range of measurement.
 2. Electronic airflow control devices: further calibrated and their accuracy verified to plus or minus 5% of signal at a minimum of eight different airflows across the full operating range of the device.
 3. All airflow control devices: individually marked with device specific, factory calibration data to include: tag number, serial

number, model number, eight point characterization information (for electronic devices), and quality control inspection numbers.

K. Airflow measuring devices and airflow control devices that are not venturi valves (e.g., Pitot tube, flow cross, air bar, orifice ring, vortex shedder, etc.) are acceptable, provided the following conditions are met:

1. They meet the performance and construction characteristics stated throughout this section of the specification.
2. Suppliers of airflow control devices or airflow measuring devices requiring minimum duct diameters: provide revised duct layouts showing the required straight duct runs upstream and downstream of these devices.
3. Supplier of the airflow control system: submit coordination drawings reflecting these changes and include static pressure loss calculations as part of submittal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See Lovell FHCC Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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**SECTION 23 37 00
AIR OUTLETS AND INLETS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- F. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE,

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
 - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.

2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.

3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum (14 Gauge) marine alloy aluminum, bolted to a minimum (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Bird screen constructed of (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed

position by a brass chain and catch. Extend chains (12 inches) below and engage catch when damper is closed.

E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS **NOT USED.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum except that all supply air outlets installed in operating rooms and Cystoscopy rooms (see Article 2.3C.3) shall be stainless steel. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face

diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

d. Slot diffuser/plenum:

- 1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
- 2) Galvanized steel boot lined with (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
- 3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
- 4) Maximum pressure drop at design flow rate:
(0.15 inch W.G.)

2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.

- a. Margin Frame: Flat, (3/4 inch) wide.
- b. Bars: Minimum (3/16 inch) wide by (3/4 inch) deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of (1/8 inch) on center. Reinforce bars on (18 inch) center for sidewall units and on (6 inch) center for units installed in floor or sills.
- c. Provide opposed blade damper and equalizing or control grid where shown.

3. Operating and CYSTO Room Air Distribution Devices:

- a. Devices shall consist of a non-aspirating perforated panel center air supply providing downward airflow over the operating table and fixed nonadjustable multiple slot perimeter panels surrounding the operating table area to provide an air curtain which shall be projected outward from the operating table area at not less than a five degree angle nor more than a 15 degree angle. Velocity of air distribution at operating table height shall not exceed (40 feet per minute) for the center supply or (50 feet per minute) for the air curtain. Perforated pressure

plates shall be provided over the perimeter and center air distribution faces to equalize pressure and airflow throughout the system.

- b. All components of the system inside the operating room shall be fabricated of (20 Gauge) thick 18-8 stainless steel (ASTM A167), No. 4 finish, and outside the operating room shall be of the manufacturer's standard aluminum finish. All distribution components and pressure plates shall be attached to the face panels at both the perimeter and center. The face panels shall be retained with 1/4 turn fasteners. Plenums shall be supplied by the manufacturer and shall be sized to permit them to be easily wiped out by hand with germicidal solution for sterilization purposes and all horizontal corners of the plenums shall have a minimum radius of (3/4 inch). Connecting elbows shall be radialized and be sized to permit manual sterilization of the plenums.
4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, (1-1/4 inches) wide.
 - b. Bar spacing: (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
5. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: (1/2 inch by 1/2 inch) core with (1-1/4 inch) margin.
 5. Linear Type: To match supply units.
 6. Door Grilles: Are furnished with the doors.

7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.

a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.

b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

G. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

2.4 WIRE MESH GRILLE NOT USED.

2.5 FILTER RETURN/EXHAUST GRILLE NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph), as defined in ASCE 7 Fig. 1.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Not Used.
- D. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE.

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
- C. Comply with UL Standard 900 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification, and file number.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Extended surface filters.
 2. Holding frames. Identify locations.
 3. Side access housings. Identify locations, verify insulated doors.
 4. HEPA filters.
 5. Magnehelic gages.
 6. Carbon Filters.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 900; Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.
- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to Lovell FHCC for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

D. HEPA Filters

HEPA Filters Table 2.2D				
Efficiency at 0.3 Micron	Application	Initial Resistance (inches w.g.)	Rated CFM	Construction
99.97	Final Filter	1.35	1100	Galvanized Frame X-Body
99.97	Final Filter	1.00	2000	Aluminum Frame V-Bank

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2) :

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2

Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
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Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION)

- A. Air filters shall be HEPA grade standard capacity air filters with waterproof micro glass fiber media, corrugated aluminum separators, urethane sealant, 16-gauge steel enclosing frame and fluid sealing gasket. Sizes shall be as noted on drawings or other supporting materials.
- B. Construction: Filter media shall be one continuous pleating of microfine glass fiber media. Pleats shall be uniformly separated by corrugated aluminum separators incorporating a hemmed edge to prevent damage to the media. The media pack shall be potted into the enclosing frame with a fire-retardant urethane sealant. The enclosing frame shall be of 16-gauge steel, with a zinc aluminum alloy finish, and shall be bonded to the media pack to form a rugged and durable enclosure. The filter shall be assembled without the use of fasteners to ensure no frame penetrations. Overall dimensional tolerance shall be correct within $-1/8"$, $+0"$, and square within $1/8"$. A poured-in-place seamless sealing gasket shall be included on the downstream side of the enclosing frame to form a positive seal upon installation.
- C. Performance: The filter shall have a tested efficiency of 99.97% when evaluated according to IEST Recommended Practice. Initial resistance to airflow shall not exceed $1.0"$ w.g. at rated capacity. Filter shall be listed by Underwriters Laboratories as UL 900. The filter shall be capable of withstanding $10"$ w.g. without failure of the media pack. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

HEPA Performance (Standard Capacity) Table 2.5A		
Nominal Size	Airflow Capacity	Media Area

(inches)	(cfm)	(Square Feet)
24H by 24W by 12D	1080 at 1.0" w.g.	153
24H by 12W by 12D	500 at 1.0" w.g.	33
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

2.6 HEPA FILTERS HIGH CAPACITY V-BANK HIGH CAPACITY FILTERS (FINAL FILTER APPLICATION)

- A. Air filters shall be absolute grade HEPA filters consisting of pleated media packs assembled in a V-bank configuration, polyurethane sealant, anodized aluminum enclosure and seamless fluid sealing gasket. Sizes shall be as noted on enclosed drawings or other supporting materials.
- B. Construction: Filter media shall be micro fiber glass formed into mini-pleat pleat-in-pleat V-bank design. The media packs shall be potted into the enclosing frame with fire retardant polyurethane sealant. An enclosing frame of anodized extruded aluminum shall form a rugged and durable enclosure. A seamless sealing gasket shall be included on the downstream side of the filter to form a positive seal upon installation.
- C. Performance: Filter efficiency at 0.3 micron shall be 99.99% when evaluated according to the IEST Recommended Practice for applicable type. Each filter shall be labeled as to tested performance. Initial resistance target shall not exceed 1.0" w.g. at rated airflow.

HEPA Performance V-Bank Style (High Capacity) Table 2.5B		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	2000 at 1.0" w.g.	390
24H by 12W by 12D	900 at 1.0" w.g.	174
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.
- E. Filter must be listed as UL 586 and UL 900 per Underwriters Laboratories. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

2.7 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Holding Frame System (HVAC Grade):

1. Air filter-holding frames shall be 16-gauge galvanized steel with filter sealing flange, centering dimples, sealing gasket and lances for appropriate air filter fasteners. Sizes shall be noted on drawings or other supporting materials.
2. Construction: Filter holding frame shall be constructed of 16-gauge galvanized steel. The frame shall be assembled from two corner sections and welded to assure a rigid and durable frame assembly. The frame shall include a variety of pre-punched lances for filter fastener attachment. Fastener shall be capable of being installed without the use of tools, nuts or bolts. Lance penetrations shall be upstream of filter flange to assure leak-free integrity. The frame shall include filter-centering dimples on each frame wall to facilitate ease of filter installation and assure filter centering against filter sealing flange. A 3/4" filter-sealing flange shall be an integral component of the holding frame. All corners shall be flush mitered and a permanently mounted polyurethane foam gasket shall be mounted on the sealing flange to assure filter to frame sealing integrity.
3. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

C. Side-Access Housing (HEPA Grade)

1. Filter housing shall be two-stage filter system consisting of 14-gauge galvanized steel enclosure, spring-loaded crank-type sealing assembly for gasket seal type final filters, insulated dual-access doors with gasketing and positive sealing doorknobs. In-line housing depth shall not exceed 25". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 14-gauge galvanized steel with mating flanges to facilitate attachment to other system components. All pressure boundaries shall be of all welded construction. The housing shall be weatherproof and suitable for rooftop/outdoor installation. A prefilter track to accommodate nominal 2" deep prefilters, shall be an integral component of the housing. The housing shall incorporate a spring-loaded crank-type final filter sealing mechanism. The mechanism shall be geared to exert 700 pounds of pressure against each filter. The clamping frame shall have a continuous flat surface seal to compress all four

downstream gasketed surfaces of the downstream seal filter. The final filter locking mechanism shall include a 3/4" socket adapter to facilitate opening or closing the mechanism. Insulated dual access doors shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable UV-resistant positive sealing knobs. The access doors shall be both hinged for swing open operation or designed to be completely removable. The housing shall include static pressure ports (1/8" NPT male) to facilitate pressure drop measurements across prefilter, final filter, or combination thereof.

3. Performance: Manufacturer shall provide evidence of facility certification to ISO 9001:2008.

D. Built-up Bank HEPA Holding Frames

1. Holding frames shall be constructed of 14-gauge galvanized steel. Frames shall be welded and include centering dimples, pre-drilled mounting holes, filter sealing flange and swing bolt assemblies. An appropriate number of swing bolts to match air filters shall also be included. Sizes shall be as noted on drawings or other supporting materials.
2. Construction: Filter frame shall be all-welded construction of 14-gauge galvanized steel. The frame shall include pre-drilled mounting holes to align frame-to-frame and ensure built-up bank support. Annular based centering dimples shall be an integral component to assist in proper seating of filter gasket to filter sealing flange. Assembly holes shall be within dimples to recess assembly bolts. Filter securing swing bolt assemblies, of the same construction as the frame, shall be offset to facilitate multiple filter installations. The assembly shall include appropriate swing bolts to match filter depth and equi-bearing clamps to allow uniform filter gasket sealing.
3. Performance: The sealing assembly shall be capable of sealing each element with 30 inch/lbs. of torque to 50% filter gasket compression. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

E. Bag-in/Bag-out HEPA Air Filter Housing

1. Housing shall be side-access bag-in/bag-out, fluid seal housing. The housing shall be adequately reinforced to withstand a negative or positive pressure of 15" water gage. Housing design and filter

arrangement shall allow air to enter and exit housing without changing direction. The housing shall accommodate standard size filters that do not require any special attachments or devices to function properly in the housing. The housing shall accommodate fluid seal filters which require a penetrating knife edge installed on all filter sealing surfaces. The knife edge shall insert into the fluid filled perimeter channel located on the face of the filter. By engaging the filter seal/release mechanism the filter shall move (push) the fluid filled channel to the sealed position. For removal of the air filters the filter seal/release mechanism shall remove (pull) the filter free of the blade type knife edge. This entire process is performed from inside the filter change out bag.

2. Construction:

- a. Housing shall be constructed of 14 gauge and 11 gauge T-304 stainless steel metal. All pressure retaining joints and seams shall be continuously welded with no porosities. Joints and seams requiring intermittent welds, such as reinforcement members, shall be intermittently welded. Housing shall be free of burrs and sharp edges. All weld joints and seams that are a portion of any gasket setting surface, and duct connection flanges, shall be ground smooth and flush with adjacent base metals. All welded joints and seams shall be wire brushed to remove heat discoloration. The housing shall be reinforced to withstand a positive or negative pressure of 15" w.g. The upstream and downstream ductwork connections shall have 1 1/2" outward-turned flanges.
- b. The housing shall have a bagging ring around each filter access port that is sealed by a gasketed filter access door. The filter access door gasket shall be silicone and shall be replaceable, if necessary. The bagging ring shall have two (2) continuous formed raised ridges to secure the PVC change-out bag. The bagging ring shall be hemmed on the outer edge to prevent the change-out bag from tearing.
- c. Ancillary hardware including filter seal/release mechanism, door handles, door studs and labels shall be 300 series stainless steel. Filter access door knobs shall be cast aluminum and designed to prevent galling of threads.

- d. One (1) PVC change-out bag shall be furnished with each filter access port. Change-out bags shall be 8-mil. thick with a yellow translucent, non-sticking, matte finish. It shall include a 1/4" diameter elastic shock cord hemmed into the opening of the bag so when stretched around the housing bagging ring flange, a secure fit is created. The bag shall include three (3) integral glove ports to assist in filter change-out. One (1) nylon security strap shall be included per filter access port to prevent the bag from sliding off the bagging flange during the change-out process. Design of components shall be such that all change-out operations shall be within the bag so there is a barrier between the worker and the filter at all times.
3. Performance: All welding procedures, welders, and welder operators shall be qualified in accordance with ASME Boiler and Pressure Vessel Code, Section IX. All production welds shall be visually inspected by qualified personnel, incorporating the workmanship acceptance criteria described in Section 5 & 6 of AWS D9.1-1990, Specification for Welding of Sheet Metal.
4. The filter housing shall be factory tested for filter fit, alignment of filter sealing knife edge and operation of filter clamping mechanism. The filter sealing surface and the complete assembly pressure boundary shall be leak tested by the pressure decay method as defined in ASME N510-1995 Reaffirmed., Testing of Nuclear Air Cleaning Systems, paragraphs 6 and 7. The filter sealing surface shall be tested at +10" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume. The overall system pressure boundary shall be leak tested at +15" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume.
5. Filter bags shall be capable of continuous operating to temperature extremes of -18°C to 66°C (0°F to 150°F).
6. Multi-wide housing shall be equipped with a filter removal rod to pull the filters to the change-out position. The removal rod shall operate from the inside of the filter change out bag.
7. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.
- F. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. STAGE 3: FINAL FILTER LAYER – CONSISTS OF AN OPEN CELL, RETICULATED POLYURETHANE FOAM MEDIA. THE FOAM PAD MUST WRAP AROUND THE EDGES OF THE CARBON MATERIAL, FULLY ENCASING THE PAD, TO ENSURE NO CARBON GRANULES ARE SHED DOWNSTREAM.

- d. Carbon Activity – the carbon shall be granular with a 60% minimum activity rating on carbon tetrachloride adsorbate, tested at 25° C.
- e. Filter Frame to consist of two die-cut pieces of clay coated beverage board, one for the air entering side and one for the air leaving side. Each piece of the two mating halves of the frame overlaps one another providing double ply frame sides. The inside of the filter frame shall be bonded to the media on both sides of the filter.
- f. An expanded metal grid shall be installed on the downstream side filters to provide additional strength and support to the filter.//

Chemical media bed depth	3" V-bank arrangement	1" V-bank arrangement	1" V-bank arrangement
Chemical Media Utilization Index	92% or higher	92% or higher	92% or higher
Rated airflow face velocity	250 fpm	500 fpm	500 fpm

Pressure Drop

	Heavy Duty (HD) Cassette	Medium Duty (MD) Cassette	Cleanroom Grade (CG) Cassette
Media Type	Inches W.G. @ 250 fpm face velocity	Inches W.G. @ 500 fpm face velocity	Inches W.G. @ 500 fpm face velocity
SAAFOxidant Chemical Media	0.73	0.31	0.47
SAAFCarb Chemical Media	0.87	0.35	0.56
SAAFBblend Chemical Media	0.97	0.34	0.57

B. Physical Characteristics

1. The cassette shall be formed completely from injection molded, recyclable (or incinerable), high-impact polystyrene (HIPS).
2. No glues or solvents shall be used in the manufacture of the cassette. The plastic components that form the cassette shall be connected together using internal high pressure, snap-lock connectors formed into the connecting components. No glues or

solvents shall be allowed to be used in the construction of the cassette to prevent contamination of both the chemical media and the air-stream by off-gassing of VOCs.

3. All surfaces of the cassette should be true and offer external squareness. The cassette construction shall be of precision close tolerance construction having external dimensional and squareness tolerances of +/- 2mm.
4. Chemical media shall be supported between aerodynamically tapered screens with very low drag coefficient (for Energy Efficiency). Injection molded high-impact polystyrene screens shall form individual media beds assembled into a V-bank configuration.
5. No Nose Cavities allowed in cassettes. The inlet and outlet screens shall be parallel and the inlet and outlet face areas shall be equal to ensure equal and complete utilization of the chemical media. The screen openings shall have a maximum width of 2mm to ensure full retention of the chemical media and to eliminate downstream fouling.
6. The screens shall be structurally reinforced with molded plastic ribs to minimize deflection of the screen caused by the weight of the chemical media. The ribs shall span in both directions and shall be orthogonal to each other.
7. The inlet and outlet screens shall have a minimum thickness of 1.90 mm.
8. A spacer shall be utilized at 150 mm intervals to accurately distance the two screens and maintain squareness and a constant bed depth after filling with chemical media.
9. The side plates of the cassette shall be completely flat and planar and without protrusions to ensure that adjacent cassettes mate accurately. All flanges shall be internal. No external flanges shall used.
10. 25mm wide gasket shall be mounted on each side plate to seal between adjacent cassettes. The accurate positioning of the gasket shall be determined by a scribed line formed into the side plate during molding. The gasket shall extend completely from the bottom to the top of the side plate and the edge of the gasket shall be contiguous with the face of the cassette. The gasket material shall be adhesive coated (with an acryl-based adhesive), semi-closed-cell EPDM foam and shall have a Durometer of 50-70. The material shall have good

resistance to UV, humidity, high and low temperatures, and chemicals such as acids and alkalis, and fats and grease.

11. V-shaped Butterfly Gasket shall be located horizontally along the upper and lower edges of the air leaving, or sealing, face of the cassette when the cassette is oriented for horizontal airflow. Two (2) 10mm long, 0.5mm thick, flexible "wings" shall be molded into a 16mm wide, 1.5mm thick, base. When the cassette is installed into the SAH, the wings of the Butterfly® gasket shall engage and envelope the tubular gasket that is installed in the extruded aluminum track providing a complete seal. The Butterfly® gasket shall be extruded polyurethane plastic.
12. No heavy metals (such as Cadmium) nor regulated substances (such as CFC's and halogen gases) shall be used during the manufacturing process nor be contained in the product itself.
13. No Silicone shall be used during the manufacturing process nor be contained in the product itself.
14. Cassette side plates shall not incorporate the cassette filling ports. Chemical media filling ports shall be located on the face of the cassette. The ports shall be covered and sealed using reinforced injection molded polypropylene covers. The covers shall be fixed to the cassette at a minimum of three locations, being each end and in the center, with high strength, two-component bayonet and receiver style screw-in plastic rivets. The bayonet shall be threaded and, when screwed into the receiver, shall cause the rivet to expand and form a tight connection. The rivet shall be removable to allow access to the media for sampling purposes. The head of the screw shall also completely plug the center of the rivet and prevent air leakage through the rivet. Thread cutting screws, or screws that thread into the wall of the cassette, shall not be allowed.
15. The sealing perimeter of the cassette face shall be completely planar with top, bottom and side flange faces being completely flush. No setbacks or gaps shall be allowed. The outer edges of the top and bottom flanges shall be completely flush with the top and bottom surfaces of the cassette.
16. The cassette shall include a precision molded slot positioned to accept a guide located on the surface of the support track. The slot and guide combination will ensure that the cassette is accurately

positioned in the mounting track ensuring full contact and proper compression of the track mounted gasket.

17. The color of the cassette shall be black and the manufacturer's brand shall be permanently and clearly molded into each of the side plates. The brand shall be recessed into the side plate and shall not protrude from the side plate.

2.12 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

2.13 FILTER RETURN GRILLES

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the COR.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

**SECTION 23 64 00
PACKAGED WATER CHILLERS**

PART 1 - GENERAL

1.1 DESCRIPTION

A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

A. NOT USED

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

G. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

I. Section 23 21 13, HYDRONIC PIPING.

O. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

P. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.

C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and comply with the following.

B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.

C. Comply with AHRI requirements for testing and certification of the chillers.

D. Provide a 5-year motor, transmission, and compressor warranty to include materials, parts and labor.

E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
- 560-00.....Absorption Water Chilling and Water Heating Packages
- 575-94.....Methods for Measuring Machinery Sound within Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
- ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration Systems
- GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- F. National Electrical Manufacturing Association (NEMA):
- 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- H.....Underwriters Laboratories, Inc. (UL):
- 1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
1. scroll water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
- a. Rated capacity.
 - b. Pressure drop.
 - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
 - d. Refrigerant
 - e. Fan performance (Air-Cooled Chillers only.)
 - f. Accessories.
 - g. Installation instructions.
 - h. Start up procedures.

- i. Wiring diagrams, including factory-installed and field-installed wiring.
 - j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
 - l. Refrigerant vapor detectors and monitors.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 SCROLL WATER-COOLED WATER CHILLERS NOT USED**

2.3 SCROLL AIR-COOLED WATER CHILLERS

- A. General: Factory-assembled and-tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. If chillers are required to operate at less than 25 percent of full unit rated capacity, specify provision for hot gas by-pass, to operate the unit stable at any stage of capacity reduction.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

- G. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors and hot gas bypass.
- H. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- I. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- J. Condenser:
1. Air-cooled condenser as shown on the drawings and specified hereinafter.
 2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
- K. Evaporator: Shell and tube design with seamless copper tubes roller expanded into tube sheets. Designed, tested, and stamped in accordance with applicable portions of ASME Boiler and Pressure Vessel Code, Section VIII, for working pressure produced by the water system, but not less than 1035 kPa (15 psig). Refrigerant side working pressure

shall comply with ASHRAE Standard 15. Shell shall be constructed of carbon steel. For the waterside of liquid cooler the performance shall be based on a water velocity not less than (3 fps) with a maximum water velocity of (10 fps) and a fouling factor (0.0001 hr. sq. ft.) degrees F/Btu. Braze plate and frame type heat exchanger design. Braze plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than (150 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to (-20 degrees F) by a resistance heater cable under insulation with thermostat set to operate below (37 degrees F) ambient.

- L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15..
- N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
 - 1. Following shall display as a minimum on the panel:
 - a. Date and time.
 - b. Outdoor air temperature.

- c. Operating and alarm status.
 - d. Entering and leaving water temperature-chilled water
 - e. Operating set points-temperature and pressure.
 - f. Refrigerant temperature and pressure.
 - g. Operating hours.
 - h. Number of starts.
 - i. Current limit set point.
 - j. Maximum motor amperage (percent).
2. Control Functions:
- a. Manual or automatic startup and shutdown time schedule.
 - b. Condenser water temperature.
 - c. Entering and leaving chilled water temperature and control set points.
 - d. Automatic lead-lag switch.
3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
- a. Loss of chilled water flow.
 - b. Loss of condenser water flow (for water-cooled chillers only).
 - c. Low chilled water temperature.
 - d. Compressor motor current-overload protection.
 - e. Freeze protection (for air-cooled chillers).
 - f. Starter fault.
 - g. High or low oil pressure.
 - h. Recycling pumpdown.
- O. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature outdoor air temperature 0-10 VDC signal from Energy Control Center (ECC).
- P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).
- Q. Chiller control panel shall either reside on the "LonTalk FTT-10a network", and provide data using LonMark standard network variable types and configuration properties, or BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.
- R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.

- S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC. Starting torque of motors shall be suitable for driven machines.
- T. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with across-the-line starter. See Section 26 29 11, MOTOR CONTROLS for additional requirements.

2.5 CONDENSERS

- A. Air-Cooled Condensers: Suitable for remote installation in a weather-protected casing. For multiple compressors chiller units, provide a separate air-cooled condenser to match the compressor:
1. Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. See Paragraph 2.7 below for corrosion protection
 2. Fans shall be either housed-centrifugal or plenum or propeller type as best suited for application, directly connected to motor shaft or indirectly connected to motor by means of a V-belt drive. Fans shall be statically and dynamically balanced.
 3. Discharge air from each air-cooled condenser in vertical direction either directly from fan casing or by means of supplementary wind deflectors.
 4. Condenser Controls: Provide head pressure controls for operation of the system down to 5 degrees C (40 degrees F) by cycling the fans.

2.6 REFRIGERANT MONITORING AND SAFETY EQUIPMENT

- A. General: Provide refrigerant monitoring sensor/alarm system and safety equipment as specified here. Refrigerant sensor and alarm system shall comply with ASHRAE Standard 15. The refrigerant monitoring system will be provided by the chiller manufacturer and shall be interfaced with the DDC control system.
- B. Refrigerant monitor shall continuously display the specific gas (refrigerant used) concentration; shall be capable of indicating, alarming and shutting down equipment; and automatically activating

ventilation system. On leak detection by refrigerant sensor(s), the following shall occur:

1. Activate machinery (chiller) room ventilation.
 3. Notify Engineering Control Center (ECC) of the alarm condition.
- C. Refrigerant monitor shall be capable of detecting concentration of 1 part per million (ppm) for low-level detection and for insuring the safety of operators. It shall be supplied factory-calibrated for the apparent refrigerant.
- D. Monitor design and construction shall be compatible with temperature, humidity, barometric pressure, and voltage fluctuations of the machinery room operating environment.

2.7 CORROSION PROTECTION

- A. Remote Outdoor Condenser Coils: Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall be such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
1. Salt Spray Resistance (Minimum 6,000 Hours)
 2. Humidity Resistance (Minimum 1,000 Hours)
 3. Water Immersion (Minimum 260 Hours)
 4. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
 5. Impact Resistance (Up to 160 Inch/Pound)
- B. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the

manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

- A. Install chiller on concrete base with isolation pads or vibration isolators.
 - 2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
 - 3. Anchor chiller to vibration isolators.
 - 4. Charge the chiller with refrigerant, if not factory charged.
 - 5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
 - 6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE Standard 15.
- C. NOT USED
- D. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- E. Piping Connections:
 - 1. Make piping connections to the chiller for chilled water, condenser water, and other connections as necessary for proper operation and maintenance of the equipment.
 - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.
 - 3. Extend vent piping from the relief valve and purge system to the outside.

3.3 STARTUP AND TESTING

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the Lovell FHCC that the equipment operate and perform as intended.
 - 1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
 - 2. Check bearing lubrication and oil levels.
 - 3. Verify proper motor rotation.
 - 4. Verify pumps associated with chillers are installed and operational.
 - 5. Verify thermometers and gages are installed.
 - 6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
 - 7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
 - 8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
 - 9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
 - 10. Prepare a written report outlining the results of tests and inspections, and submit it to the Lovell FHCC.
- D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive single or plenum fans with vfd belt-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- C. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- H. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- I. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- J. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- L. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- M. Types of motor starters: Section 26 29 11, MOTOR CONTROLS.
- N. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- O. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings , blender sections and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring,

- utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the Lovell FHCC at the time of submission.
 3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design (cubic feet per minute).
 5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
3. Shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in

one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and
Air-Cooling Coils
430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning
Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted
or Coated Specimens Subjected to Corrosive
Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing
Repair (Metric)
- G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning
and Ventilating Systems, 2009
- H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

- A. General:
1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through

configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to Lovell FHCC approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.

2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.

5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum (5 inch) high (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	(22 Gage) Minimum
Inner Panel	(22 Gage) Minimum

Insulation Thickness	Foam (2 inch) Minimum
Density	(3.0 lb/ft ³) Minimum
Total R Value	(13.0 ft ² .°F.hr/Btu) Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	(18 Gage) Minimum
Inner Panel	(20 Gage) Minimum
Insulation Thickness	Fiberglass (2 inch) Minimum
Density	(1.5 lb/ft ³) Minimum
Total R Value	(8.0 ft ² .°F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of (2 inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

- a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum (100 lb) weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than (8 inch WG).
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
- D. Painted Exterior Finish: **NOT USED**
- E. Floor:
1. Unit floor shall be level without offset space or gap and designed to support a minimum of (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
 2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

F. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least (2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

G. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined or forward curved type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.

3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

H. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications. Refer to Specification Section 26 29 11, MOTOR CONTROLS.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide additional drive(s) if required during balancing, to achieve desired airflow.

I. Plenum Fans - Single Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of (0.20 inch per second) RMS,

- filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
 4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
 5. Fan Accessories
 - a. Fan Isolation: Provide an actuator-controlled damper a manual blank off plate an automatic back draft damper to isolate the fan not in operation due to failure.
 - b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications. Refer to Specification Section 26 29 11, MOTOR CONTROLS.

L. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed (5 CFM per square foot) at (1 inch WG) and (9 CFM per square foot) at (4 inch WG) Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

N. Filter Section:

1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

P. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Coils installed in the air handling units serving surgical suites shall be equipped with copper fins. Copper fins are also required for all duct-mounted and terminal reheat coils All coils in the high humidity areas, shall be epoxy-coated as shown below. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
 - a. Salt Spray Resistance (Minimum 6,000 Hours)
 - b. Humidity Resistance (Minimum 1,000 Hours)
 - c. Water Immersion (Minimum 260 Hours)
 - d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
 - e. Impact Resistance (Up to 160 Inch/Pound)
3. Water Coils, Including Glycol-Water.
4. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
5. Steam Distributing Tube Coils
- Q. Humidifier: Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- R. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. AHU sound attenuators shall be factory installed as an integral part of AHU.
- S. Discharge Section:

Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

T. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
3. Provide a convenience duplex receptacle next to the light switch.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- D. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to Lovell FHCC personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL**1.1 DESCRIPTION**

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
- E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- F. NOT USED
- H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- I. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC,
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating
Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper
Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000
Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Surgical Suites - All Locations: All coils installed in the air handling units serving surgical suites, duct-mounted reheat coils, and air terminal unit-mounted reheat coils shall be equipped with copper fins.
- C. High Humidity Locations: For air-handling unit mounted coils provide the following corrosion treatment:
 - 1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.

2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- a. Salt Spray Resistance (Minimum 6,000 Hours)
- b. Humidity Resistance (Minimum 1,000 Hours)
- c. Water Immersion (Minimum 260 Hours)
- d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- e. Impact Resistance (Up to 160 Inch/Pound)

D. Tubes: Minimum (0.625 inch) tube diameter; Seamless copper tubing.

E. Fins: (0.0055 inch) aluminum or (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

F. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.

G. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

H. Coil Casing: (16 gage) galvanized steel with tube supports at (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

I. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	(300)	(250)	(300)
Working	(200)	(75)	(250)

J. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

K. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

L. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

M. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum (3/8-inch) steam distributing tubing installed concentrically in (one-inch) OD condensing coil tubes.

N. Integral Face and Bypass Type Steam Coil:

- 1. Exempt from ARI Test and Certification.

2. Conform to ASTM B75 and ARI 410.
3. Minimum (5/8-inch) steam tube installed in concentrically (one-inch) OD diameter tube.
4. Casing: (14 gage) galvanized steel with corrosion resistant paint.
5. Tubes and Bypasses: Vertical or horizontal.
- O. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; (16 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 1. Cooling, all types.
 2. Heating or preheat.
 3. NOT USED
- C. Cleanable Tube Type; manufacturer standard:
 1. Well water applications.
 2. Waste water applications.

2.4 VOLATILE REFRIGERANT COILS

- A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.
- B. Minimum (5/8-inch) tubediameter.
- C. Designed for R-132 or other EPA approved refrigerants.

2.5 ELECTRIC HEATING COILS NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct Lovell FHCC personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - **COMMISSIONING OF HVAC SYSTEMS.**

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility's system, and obtain utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if

inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the Lovell FHCC through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 - 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
 - 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or

installation of equipment or material which has not had prior approval will not be permitted at the job site.

- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Not Used
 - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract

- number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit coupling, bushing and termination fitting.
 3. Conduit hangers, clamps and supports.
 4. Duct sealing compound.
 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate,

wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 NOT USED

1.15 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.16 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Not Used.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
- D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
- WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
- 44-05.....Thermoset-Insulated Wires and Cables
- 83-08.....Thermoplastic-Insulated Wires and Cables
- 467-071.....Electrical Grounding and Bonding Equipment
- 486A-486B-03.....Wire Connectors
- 486C-04.....Splicing Wire Connectors
- 486D-05.....Sealed Wire Connector Systems
- 486E-94.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
- 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
- 514B-04.....Conduit, Tubing, and Cable Fittings
- 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS**2.1 CONDUCTORS AND CABLES**

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
1. Shall be annealed copper.
 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.

C. Insulation:

1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
2. Not Used
3. Isolated power system wiring: Type XHHW-2 with a dielectric constant of 3.5 or less.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC.
Coordinate color coding in the field with the COR
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

5. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Aboveground Circuits (No. 8 AWG and larger):
 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated-type electrical power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.

- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 - 2. Use nonmetallic ropes for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR
 - 4. All cables in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than six single-phase branch circuits shall be installed in any one conduit.

3.3 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.4 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit

identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.6 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.7 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 NOT USED

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.

D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 24 16, PANELBOARDS: Low voltage panel boards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.

2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper
Wire

B3-07.....Standard Specification for Soft or Annealed
Copper Wire

B8-04.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05Thermoset-Insulated Wires and Cables

83-08Thermoplastic-Insulated Wires and Cables

467-07Grounding and Bonding Equipment

486A-486B-03Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.

- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.

2.2 GROUND CONNECTIONS

A. Above Grade:

- 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
- 2. Connection to Building Steel: Exothermic-welded type connectors.
- 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
- 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.3 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.4 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.5 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
 - 3. Isolation transformers and isolated power systems shall not be system grounded.

- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. Special Grounding: For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 NOT USED**3.3 NOT USED****3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
- D. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers and Panelboards, Engine-Generators, and Automatic Transfer Switches:
 - 1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
 - 2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
 - 3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
 - 4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.
 - 5. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.5 RACEWAY**A. Conduit Systems:**

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.**C. Boxes, Cabinets, Enclosures, and Panelboards:**

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm²] bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG [16 mm²] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.

4. Use insulated No. 6 AWG [16 mm²] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Not Used.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG [16 mm²]. These conductors shall be installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

- - - E N D - - -

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Not Used.
- B. Not Used
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Not Used.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:
 - 1. Size and location of main feeders.
 - 2. Size and location of panels and pull-boxes.

3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:

- a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
- b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C80.1-05.....Electrical Rigid Steel Conduit

C80.3-05.....Steel Electrical Metal Tubing

C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Electrical Rigid Metal Conduit - Steel

50-95.....Enclosures for Electrical Equipment

360-093.....Liquid-Tight Flexible Steel Conduit

467-07.....Grounding and Bonding Equipment

514A-04.....Metallic Outlet Boxes

514B-04.....Conduit, Tubing, and Cable Fittings

514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers

651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings

651A-00.....Type EB and A Rigid PVC Conduit and HDPE
Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 3/4 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 4. Flexible galvanized steel conduit: Shall conform to UL 1.
 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 6. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run

where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
4. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.

- b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 - 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut square, ream, remove burrs, and draw up tight.
 6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
 7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.

8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Conduit bodies shall only be used for changes in direction, and shall not contain splices. Cast metal conduit bodies shall be complete with cast metal covers and gaskets.
 13. Do not use aluminum conduits in wet locations.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
 4. Not all boxes and fittings are shown on the drawings.
 5. Unless otherwise expressly permitted by the Resident Engineer, conduit runs shall not contain more than 270 degrees of bends between boxes and fittings.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

- A. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
 2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.

5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Not Used.

3.5 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.6 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

Provide a green equipment grounding conductor with flexible metal conduit.

3.7 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Install expansion and deflection couplings where shown.

3.8 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.9 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations and to limit conduit bends as specified.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles and lighting switches is 4 in [100 mm] square x 2.125 in [55 mm] deep, with rings and device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black permanent marker.
- H. Stencil or install phenolic nameplates on device wall plates of all receptacles and lighting switches.

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SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the electrical systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the Lovell FHCC requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the Contract Documents developed with the approval of the Lovell FHCC.
 - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" prerequisite of "Fundamental Building Systems Commissioning".
 - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
 - 3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.

- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the Lovell FHCC's Operation and Maintenance personnel, is required in cooperation with the Lovell FHCC and the Commissioning Agent.
- B. The following Electrical systems will be commissioned:
 - 1. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
 - 2. Life Safety Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
 - 3. Critical Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
 - 4. Essential Equipment Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
 - 5. Lighting Controls (Control system hardware and software, scene settings, zone settings, occupancy sensor interface, and unoccupied cycle control).
 - 6. Isolated Power Systems

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the COR prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the

commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the Lovell FHCC and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the

COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF LOVELL FHCC PERSONNEL

- A. Training of the Lovell FHCC's operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

**SECTION 26 09 23
LIGHTING CONTROLS**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 24 24 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting control, submit the following information.
 - 1. Manufacturer's catalog data.
 - 2. Wiring schematic and connection diagram.
 - 3. Installation details.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.

2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
- GC-12.....Occupancy Sensors
- C. Illuminating Engineering Society of North America (IESNA):
- IESNA LM-48.....Guide for Calibration of Photoelectric Control Devices
- D. National Electrical Manufacturer's Association (NEMA)
- C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing
- ICS-1.....Standard for Industrial Control and Systems General Requirements
- ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
- ICS-6.....Standard for Industrial Controls and Systems Enclosures
- E. Underwriters Laboratories, Inc. (UL):
- 20.....Standard for General-Use Snap Switches
- 773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
- 773ANonindustrial Photoelectric Switches for Lighting Control

98.....Enclosed and Dead-Front Switches

917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

A. Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.

1. Contact Configuration: As Shown.
2. Contact Rating: 30-A inductive or resistive, 240-V ac 20-A ballast load, 120/240-V ac.
3. Astronomical Clock: Capable of switching a load on at sunset and off at sunrise, and automatically changing the settings each day in accordance with seasonal changes of sunset and sunrise (astronomic control). Additionally, it shall be programmable to a fixed on/off weekly schedule.
4. Battery Backup: For schedules and time clock.

2.2 ELECTROMECHANICAL-DIAL TIME SWITCHES

A. Electromechanical-dial time switches; complying with UL 917.

1. Contact Configuration: As shown.
2. Contact Rating: 30-A inductive or resistive, 240-V ac, 20-A ballast load, 120/240-V ac.
3. Wound-spring reserve carryover mechanism to keep time during power failures.

2.3 NOT USED

2.4 TIMER SWITCHES

A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.

1. Compatibility: Compatible with all ballasts.
2. Warning: Audible warning to sound during the last minute of "on" operation.
3. Time-out: Adjustable from 5 minutes to 12 hours.
4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.5 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

A. Solid-state, light-level sensor unit, with separate relay unit.

1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
2. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.

3. Monitoring Range: As indicated with an adjustment for turn-on and turn-off levels.
4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

2.6 NOT USED

2.7 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.
 8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
 9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in

either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].

3. Detection Coverage: as scheduled on drawings.

2.8 NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration as indicated.
- E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.
- E. Not Used
- F. Not

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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**SECTION 26 20 11
ISOLATED POWER SYSTEMS**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of isolated power systems.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information shall be clearly presented to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, weights, mounting details, front view, side view, equipment and device arrangement, branch circuit overcurrent protection, wiring diagrams, materials, and connection diagrams.
- C. Manuals: Two weeks prior to the final inspection, submit four copies of the following to the COR:
 - 1. Complete maintenance, operating and testing manuals, including wiring diagrams, technical data sheets, and information for ordering replaceable parts:
 - a. Include complete "As Installed" diagrams that indicate all items of equipment and their interconnecting wiring.

- b. Include complete diagrams of the internal wiring for each of the items of equipment, including "As Installed" revisions of the diagrams.
 - c. The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the COR:
- 1. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
 - 2. Certification by the isolated electrical power system equipment manufacturer that the isolating transformers have been tested and conform to the leakage current and sound level requirements specified.
 - 3. Certification by the contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
 - 99-05.....Health Care Facilities
- C. Underwriters Laboratories, Inc. (UL):
- 6-07.....Electrical Rigid Metal Conduit-Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 797-07.....Electrical Metallic Tubing-Steel
 - 1022-98.....Line Isolation Monitors
 - 1047-03.....Isolated Power Systems Equipment

PART 2 - PRODUCTS

2.1 EQUIPMENT

- A. Isolated power systems shall be complete as shown on the drawings and include unitized isolated power units (IPUs), their associated remote outlets, power receptacles, grounding receptacles, equipotential ground bus modules with power and grounding receptacles, line isolation monitors, and related circuitry.
- B. The isolated power systems shall be in accordance with NFPA 99 and UL 50, 1022, and 1047.

- C. Incorporate the IPUs in factory-assembled units as shown on the detail drawings. House the isolation transformer, line isolation monitor, and circuit breaker panel board in each IPU unit.
- D. Line isolation monitors shall be in accordance with the following:
1. Article, "Line Isolation Monitor," in NFPA 99.
 2. Dynamic-type, capable of detecting any combination of resistive and/or capacitive faults, including balanced, unbalanced, and hybrid faults.
 3. Incorporate in each line isolation monitor, or on the front trim of the panel, a hazard meter or digital display, indicator lights, a buzzer with a local momentary-contact silencing switch or push-button, a test switch, and provisions for transmitting the alarm signals to a remote location. The hazard meter and indicator lights shall be conspicuously visible on the exterior face of the IPU. Transmission of the alarm signals to remote locations up to several hundred feet from the monitor shall not unduly increase the leakage current for the system.
- E. Isolating transformers shall be in accordance with the following:
1. Single phase with primary and secondary voltages as indicated on the drawings. These ratings are for continuous duty without the use of cooling fans.
 2. Self-cooled by natural convection, dry, isolating windings, conventional (stacked design) type, with an electrostatic shield grounded between the primary and secondary windings, in accordance with NFPA 99.
 3. Maximum temperature rises of materials and components shall not exceed the values listed in Table 29.1 of UL 1047.
 4. Cores shall be grain-oriented silicon steel.
 5. Leakage current between each winding and ground shall be in compliance with UL 1047, Table 30.1, and Table 30.2.
 6. Sound levels shall not exceed the following in accordance with NEMA Standards:
 - a. 5 kVA transformers or fewer: 28 dB.
 - b. 7.5 kVA transformers: 32 dB.
 - c. Larger transformers: 35 dB.
 7. Temperature rise shall be limited 176 ° F [80° C] above ambient temperature.

8. Each nameplate shall include the wiring diagram, leakage current, and sound level.
 9. Install the transformers with adequate provisions for removal of the heat they produce.
 10. Install the transformers so the sound levels shall not exceed the factory test sound levels for the same transformers.
- F. Circuit breaker panels shall be in accordance with the following:
1. Circuit breaker-equipped, dead-front, with protection for the breaker handles.
 2. Bus bars:
 - a. Shall be copper with silver-plated joints.
 - b. Panel to include ground bus.
 3. Only the handles of the breakers shall be accessible.
 4. Molded Case Circuit Breakers:
 - a. Dimensions of the breakers shall be small enough so all of the components can be satisfactorily incorporated within the cabinets.
 - b. A rugged, integral housing of molded insulating material.
 - c. Silver alloy contacts.
 - d. Arc quenchers and phase barriers for each pole.
 - e. Quick-make, quick-break, operating mechanisms.
 - f. A trip element for each pole, a common trip bar for all poles, and molded insulating material handle.
 - g. Electrically and mechanically trip-free.
 - h. Indicating operating handle showing the ON, TRIPPED, and OFF positions.
 5. Print the circuit information on the directory cards, insert them into metal holders with non-flammable transparent covers, and mount the holders on the inside of the cabinet covers. Adequately identify each circuit.
- G. Power Receptacles:
1. UL-listed.
 2. Non-hazardous areas; hospital grade, NEMA 5-20R unless otherwise indicated.
- H. Remote Ground Indicator Panel shall be in accordance with the following:
1. Monitor all of the isolated type electrical power systems as shown on the drawings.

2. Include a set of red and green indicator lights and a buzzer with a local, momentary-contact silencing switch or push-button for each of the isolated-type electrical power systems monitored by the panel. All of the items shall operate in the same manner as the corresponding items at the line isolation monitor for the same isolated type electrical power system.
3. Stainless steel or anodized aluminum faceplates.
- I. Clearly identify individual devices on the faceplates of all equipment. Method of identification shall be permanent such the labels will not be effected by the use of hospital-type cleaning materials.
- J. All equipment shall be flush-mounted as shown on the drawings.
- K. Use stainless steel for exposed faceplate surfaces of isolated power systems equipment in operating rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with manufacturer's recommendations, NFPA, NEC, and as shown on the drawings.
- B. Branch circuits that are energized by the isolated type electrical power system shall conform to the following requirements:
 1. Article "Impedance of Isolated Wiring," in NFPA 99.
 2. Shall not be grounded, but rather protected by circuit breakers with one pole for each conductor in the circuit.
 3. Applicable paragraphs in specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
 4. Branch circuits shall be as short as practicable to minimize the leakage currents.
 5. Connect all of the receptacles for each of the systems such that identical poles in all of the receptacles are connected to the same terminal of the isolating transformer.
 6. Install the branch circuit wiring in rigid steel conduit or electrical metallic tubing. Do not use wire lubricating compound on branch circuits connected to the isolated power system.

3.2 FIELD TESTING

- A. Once the equipment and all of the interconnecting circuits have been completely installed prior to the final inspection, provide testing equipment and perform the following tests, in the presence of the COR, to indicate that the systems operate properly in every respect.

1. Test to verify that all of the wiring is properly connected and clear of ground faults, shorts, and open circuit defects.
 2. Test to verify that all of the equipment is operating properly.
 3. Tests:
 - a. Make a calibration test on each of the micro-ammeters. The tests shall be accurate within 3%.
 - b. With all of the circuit breakers closed and without any equipment plugged into the receptacles, read and record the inherent total leakage current indicated by the micro-ammeter. The leakage currents shall be small enough to indicate that all of the equipment and circuit installations are satisfactory for proper operation of the equipment. Submit four copies of the certified data sheets of the test.
 - c. With an electrical test, demonstrate that identical poles of all of the power receptacles for each of the isolated-type electrical power systems are connected to the same terminal of the isolating transformer.
 - d. With an electrical test, demonstrate that either terminal of each of the isolating transformers, when shorted to ground in one of the power receptacles, will actuate the ground alarm without causing the circuit breaker to trip.
 - e. Connect not fewer than eight pieces of equipment successively to the power receptacles for each of the isolated-type electrical power systems. As each item is connected, read and record the total leakage current indicated by the micro-ammeter. Each of the readings should be larger than the preceding reading.
 - f. In addition, perform all manufacturer's recommended test procedures of the Isolated Power System to supplement the above tests.
 - g. Furnish a portable, precision laboratory quality test box suitable for making the above tests that includes a multi-position rotary switch with appropriate resistors and a cord with a plug. Test box shall be transferred to the Resident Engineer upon satisfactory completion of all tests.
 4. When any defects are detected, make repairs or install replacement components and repeat the tests as requested by the COR.
- B. At the final inspection, demonstrate that the isolated electrical power systems operate properly in the presence of the COR. - - - E N D - - -

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of panel boards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Identification and painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.
- F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer's name and catalog number.
- C. Manuals:
 - 1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.

2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the COR two weeks prior to final inspection.
- D. Certification: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
PB-1-06.....Panelboards
250-08.....Enclosures for Electrical Equipment (1000V
Maximum)
- C. National Fire Protection Association (NFPA):
70-2005National Electrical Code (NEC)
70E-2004.....Standard for Electrical Life Safety in the
Workplace
- D. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

- A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.
- B. Panelboards shall be standard manufactured products.
- C. All panelboards shall be hinged "door in door" type with:
 1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.

2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
 3. Push inner and outer doors shall open left to right.
- D. All panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories, such as surge protective devices per Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION, lighting controls per Section 26 09 23, LIGHTING CONTROLS, and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover.
- E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.
- F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
 2. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
 3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
 4. Neutral bus shall be 200%, mounted on insulated supports.
 5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
 6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
 7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
 8. Protective devices shall be designed so that they can easily be replaced.
 9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.

10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.
11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

- A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.
- B. Circuit breakers in panelboards shall be bolt-on type.
- C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for 100 A frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600 A frames and higher. Breaker trip setting shall be set in the field, as required Factory setting shall be HI, unless otherwise noted.
- E. Breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.

5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates ON, TRIPPED, and OFF positions.
8. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE SUPPRESSION

Where shown on drawings, furnish panelboard with integral transient voltage surge suppression device. Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

2.5 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

- A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.
- B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the Resident Engineer. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.

- D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.
- E. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims, doors, and boxes with finishes to match surrounding surfaces after the panelboards have been installed.
- F. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

C. National Electrical Manufacturers Association (NEMA):

WD 1.....General Color Requirements for Wiring Devices

WD 6Wiring Devices - Dimensional Requirements

D. Underwriter's Laboratories, Inc. (UL):

5.....Surface Metal Raceways and Fittings

20.....General-Use Snap Switches

231.....Power Outlets

467.....Grounding and Bonding Equipment

498.....Attachment Plugs and Receptacles

943.....Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.

1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.

B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD

6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.

1. Bodies shall be ivory in color.

2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.

3. Duplex Receptacles on Emergency Circuit:

a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.

4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
5. Safety Type Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
 - a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.

1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."
- F. Not Used

2.2 TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 3. Ratings:
 - a. 120 volt circuits: 20 amperes at 120-277 volts AC.
 - b. 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3 MANUAL DIMMING CONTROL

- A. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be ivory in color unless otherwise specified.
- B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp. Controls shall be fully compatible with CFL (compact fluorescent lamp) dimming and LED dimming, as applicable.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel for operating rooms or suites and otherwise smooth nylon. Oversize plates are not acceptable.
- B. Color shall be ivory unless otherwise specified.

- C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. In psychiatric areas, wall plates shall be 302 stainless steel, have tamperproof screws and beveled edges.
- F. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.
- G. Duplex Receptacles on Emergency Circuit:
 - 1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.
- B. Shall have the following features:
 - 1. Enclosures:
 - a. Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1-1/2 by 2-3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
 - 2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
 - 3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.
 - 4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.
 - 5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
 - 6. Bond the strips to the conduit systems for their branch supply circuits.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit

conditions, remove malfunctioning units and replace with new, and retest as specified above.

L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
 - 2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
 - ICS 1-08.....Industrial Control and Systems: General
Requirements

- ICS 1.1-09.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control
- ICS 2-05.....Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-
Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
 - 508A-07.....Industrial Control Panels
 - 508C-07.....Power Conversion Equipment
 - UL 1449-06.....Surge Protective Devices

SPEC WRITER NOTE: Delete between
// ---- // if not applicable to project.
Also delete any other item or paragraph
not applicable to the section and
renumber the paragraphs.

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
 - 1. Circuit Breakers:
 - a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.

- b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.
- c. Additional features shall be as follows:
 - 1) A rugged, integral housing of molded insulating material.
 - 2) Silver alloy contacts.
 - 3) Arc quenchers and phase barriers for each pole.
 - 4) Quick-make, quick-break, operating mechanisms.
 - 5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.
- D. Enclosures:
 - 1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
 - 2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
 - 3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.
- E. Motor control circuits:
 - 1. Shall operate at not more than 120 Volts.
 - 2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
 - 3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
 - 4. Incorporate primary and secondary overcurrent protection for the control power transformers.
- F. Overload relays:
 - 1. Thermal Devices shall be NEMA type.
 - 2. One for each pole.
 - 3. External overload relay reset pushbutton on the door of each motor controller enclosure.
 - 4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

- G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.
- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide green (RUN) and red (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 - 2. Units shall include thermal overload relays, on-off operator, red, green, pilot light, normally open, normally closed auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.

- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 VARIABLE FREQUENCY DRIVES (VFD)

- A. VFD shall be in accordance with applicable portions of 2.1 above.
- B. VFD shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VFD shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VFD shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VFD shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519
- H. VSMC shall have the following features:
 - 1. Isolated power for control circuits.
 - 2. Manually resettable overload protection for each phase.
 - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
 - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.

5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VFD shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Undervoltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Provide automatic shutdown upon receiving a power transfer warning signal from an automatic transfer switch. VFD shall automatically restart motor after the power transfer.
9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
- J. VFD shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- K. VFD shall include a 5% line reactor and a RFI/EMI filter.
- L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
- M. VFD shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
 1. Typical control functions shall include but not be limited to:
 - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.

- b. NORMAL-BYPASS.
- c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Install manual motor controllers in flush enclosures in finished areas.
- C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- D. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COTR before increasing settings.
- G. Set the taps on reduced-voltage autotransformer controllers at 50 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.

- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COTR.

---END---

**SECTION 26 29 21
DISCONNECT SWITCHES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
 - 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
 - 1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COR two weeks prior to final inspection.
 - 2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.

3. Wiring diagrams shall indicate internal wiring and any interlocking.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
 1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - FU 1-07.....Low Voltage Cartridge Fuses
 - KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 98-04.....Enclosed and Dead-Front Switches
 - 248-00.....Low Voltage Fuses
 - 977-94.....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification General Duty (GD) for 240 V switches and NEMA classification Heavy Duty (HD) for 480 V switches.
- C. Shall be HP rated.
- D. Shall have the following features:
 1. Switch mechanism shall be the quick-make, quick-break type.
 2. Copper blades, visible in the OFF position.
 3. An arc chute for each pole.
 4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
 5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
 6. Fuse holders for the sizes and types of fuses specified.

7. Electrically operated switches shall only be installed where shown on the drawings.
8. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
9. Ground lugs for each ground conductor.
10. Enclosures:
 - a. Shall be the NEMA types shown on the drawings for the switches.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.3 LOW VOLTAGE FUSIBLE SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, except for the minimum duty rating which shall be NEMA classification Heavy Duty (HD). These switches shall also be HP rated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COR.

- - - E N D - - -

SECTION 26 43 13
TRANSIENT-VOLTAGE SURGE SUPPRESSION

PART 1 - GENERAL**1.1 DESCRIPTION**

Section includes transient voltage surge suppression equipment for low-voltage power distribution and control equipment.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Include rated capacities, operating weights, electrical characteristics, furnished specialties, and accessories.
- B. Operation and Maintenance Data: For TVSS devices to include in emergency, operation, and maintenance manuals.
- C. Warranties: Sample of special warranties.
- D. Certifications:
1. Two weeks prior to final inspection, submit four copies of the following to the COR:
 - a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested.
 - b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. Institute of Engineering and Electronic Engineers (IEEE):
- IEEE C62.41.2.....Recommended Practice on Characterization
of Surges in Low-Voltage (1000 V and
Less) AC Power Circuits
- IEEE C62.45.....Recommended Practice on Surge Testing for
Equipment Connected to Low-Voltage (1000
V and Less) AC Power Circuits
- B. National Electrical Manufacturers Association (NEMA):

- NEMA LS 1.....Low Voltage Surge Protective Devices
- C. Underwriters Laboratories, Inc. (UL):
- UL 1283.....Electromagnetic Interference Filters
- UL 1449.....Surge Protective Devices
- D. National Fire Protection Association (NFPA):
- NFPA 70.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SUPPRESSORS

- A. Surge Protection Devices:
1. Comply with UL 1449.
 2. Modular design with field-replaceable modules.
 3. Fuses, rated at 200-kA interrupting capacity.
 4. Fabrication using bolted compression lugs for internal wiring.
 5. Integral disconnect switch.
 6. Redundant suppression circuits.
 7. Redundant replaceable modules.
 8. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
 9. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
 10. LED indicator lights for power and protection status.
 11. Audible alarm, with silencing switch, to indicate when protection has failed.
 12. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status.
Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
 13. Four-digit transient-event counter set to totalize transient surges.
- B. Peak Single-Impulse Surge Current Rating: As indicated.
- C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2
1. Line to Neutral: 70,000 A.
 2. Line to Ground: 70,000 A.
 3. Neutral to Ground: 50,000 A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
1. Line to Neutral: 800 V for 480Y/277 V, 400 V for 208Y/120 V.

2. Line to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
3. Neutral to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
- E. Protection modes and UL 1449 SVR for 240/120 V, single-phase, 3-wire circuits shall be as follows:
 1. Line to Neutral: 400 V.
 2. Line to Ground: 400 V.
 3. Neutral to Ground: 400 V.
- F. Protection modes and UL 1449 SVR for 240/120-V, 3-phase, 4-wire circuits with high leg shall be as follows:
 1. Line to Neutral: 400 V, 800 V from high leg.
 2. Line to Ground: 400 V.
 3. Neutral to Ground: 400 V.
- G. Protection modes and UL 1449 SVR for 240 V or 480 V, 3-phase, 3-wire, delta circuits shall be as follows:
 1. Line to Line: 2000 V for 480 V, 1000 V for 240 V.
 2. Line to Ground: 2000 V for 480 V, 1000 V for 240 V.

2.2 PANELBOARD SUPPRESSORS

- A. Surge Protection Devices:
 1. Non-modular.
 2. LED indicator lights for power and protection status.
 3. Audible alarm, with silencing switch, to indicate when protection has failed.
- B. Peak Single-Impulse Surge Current Rating: As indicated
- C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2:
 1. Line to Neutral: 70,000 A.
 2. Line to Ground: 70,000 A.
 3. Neutral to Ground: 50,000 A.
- D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
 1. Line to Neutral: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
 2. Line to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
 3. Neutral to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
- E. Protection modes and UL 1449 SVR for 240/120-V, single-phase, 3-wire circuits shall be as follows:
 1. Line to Neutral: 400 V.
 2. Line to Ground: 400 V.
 3. Neutral to Ground: 400 V.

- F. Protection modes and UL 1449 SVR for 240/120-V, 3-phase, 4-wire circuits with high leg shall be as follows:
 - 1. Line to Neutral: 400 V, 800 V from high leg.
 - 2. Line to Ground: 400 V.
 - 3. Neutral to Ground: 400 V.
- G. Protection modes and UL 1449 SVR for 240 V or 480 V, 3-phase, 3-wire, delta circuits shall be as follows:
 - 1. Line to Line: 2000 V for 480 V, 1000 V for 240 V.
 - 2. Line to Ground: 1500 V for 480 V, 800 V for 240 V.

2.3 ENCLOSURES

- A. Indoor Enclosures: NEMA Type 1.
- B. Outdoor Enclosures: NEMA Type 4X.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install TVSS devices at switchboard, switchgear, or panelboard on load side, with ground lead bonded to service entrance ground.
- B. Install TVSS devices for panelboards and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
 - 1. Provide a circuit breaker, sized by manufacturer, as a dedicated disconnecting means for TVSS unless otherwise shown on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
 - 1. Visual and Mechanical Inspection
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify that disconnecting means and feeder size and maximum to TVSS unit correspond to approved shop drawings.
 - d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - e. Clean TVSS unit.
 - f. Complete startup checks according to manufacturer's written instructions.
 - g. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 STARTUP

- A. Do not energize or connect switchgear, switchboards, or panelboards to their sources until TVSS devices are installed and connected.
- B. Do not perform insulation resistance tests of the distribution wiring equipment with the TVSS installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

3.4 SPARE PARTS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Replaceable Protection Modules: One of each size and type installed.

3.5 INSTRUCTION

Provide factory certified technician to train Government maintenance personnel to maintain TVSS devices. Training shall be provided for a total period of 4 hours of normal working time and shall start after the system is functionally complete but prior to final acceptance test. Training shall cover all essential items contained in the operation and maintenance manual.

- - -END OF SECTION - - -

**SECTION 26 51 00
INTERIOR LIGHTING**

PART 1 - GENERAL**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2 RELATED WORK

- A. Not Used
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
 - 1. Material and construction details include information on housing, optics system and lens/diffuser.
 - 2. Physical dimensions and description.
 - 3. Wiring schematic and connection diagram.
 - 4. Installation details.
 - 5. Energy efficiency data.
 - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
 - 7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).

8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
- C62.41-91.....Guide on the Surge Environment in Low Voltage
(1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
- 70.....National Electrical Code (NEC)
- 101.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):
- C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
- C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts
- C82.4-02.....Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps
- C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):
- 496-96.....Edison-Base Lampholders
- 542-99.....Lampholders, Starters, and Starter Holders for
Fluorescent Lamps

844-95.....Electric Lighting Fixtures for Use in Hazardous
(Classified) Locations
924-95.....Emergency Lighting and Power Equipment
935-01.....Fluorescent-Lamp Ballasts
1029-94.....High-Intensity-Discharge Lamp Ballasts
1029A-06.....Ignitors and Related Auxiliaries for HID Lamp
Ballasts
1598-00.....Luminaires
1574-04.....Standard for Track Lighting Systems
2108-04.....Standard for Low-Voltage Lighting Systems
8750-08.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

F. Federal Communications Commission (FCC):

Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES (LUMINAIRES)

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
 - 4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
 - 1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for

bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.

2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
 1. Shall be 100 percent virgin acrylic.
 2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
 3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.

- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V) electronic programmed-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.87 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
 12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.

B. Low-Frequency Linear T8 Fluorescent Lamp Ballasts (allowed for Surgery Suites, Critical Care Units and Animal Labs): 120V hybrid electronic-electromagnetic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output; including the following features:

1. Automatic lamp starting after lamp replacement.
2. Sound Rating: Class A.
3. Total Harmonic Distortion Rating: 20 percent or less.
4. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
5. Operating Frequency: 60 Hz.
6. Lamp Current Crest Factor: 1.7 or less.
7. Ballast Factor: 0.85 or higher unless otherwise indicated.
8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
11. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.

C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:

1. Lamp end-of-life detection and shutdown circuit.

2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.95 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. Dimming ballasts shall be as per above, except dimmable from 100% to 30% of rated lamp lumens.
- D. Ballasts for high intensity discharge fixtures: Multi-tap voltage (120-480v) electromagnetic ballast for high intensity discharge lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:
1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
 2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
 3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
 4. Open-circuit operation that will not reduce average life.
 5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.
- E. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:
1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
 2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
 3. Lamp end-of-life detection and shutdown circuit.
 4. Sound Rating: Class A.
 5. Total Harmonic Distortion Rating: 20 percent or less.
 6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 7. Lamp Current Crest Factor: 1.5 or less.
 8. Power Factor: 0.90 or higher.

9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.

10. Protection: Class P thermal cut.

2.4 EMERGENCY LIGHTING UNIT

A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch. Comply with UL 924.

1. Enclosure: Shall be impact-resistant thermoplastic, which will protect components from dust, moisture, and oxidizing fumes from the battery. Enclosure shall be suitable for the environmental conditions in which installed.
2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12 watts at the specified DC voltage.
4. Battery: Shall be maintenance-free lead-acid. Minimum normal life shall be 10 years.
5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.
6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.5 LAMPS

A. Linear and U-shaped T5 and T8 Fluorescent Lamps:

1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

- a. Over the beds in Intensive Care, Coronary Care, Recovery, Life Support, and Observation and Treatment areas; Electromyographic, Autopsy (Necropsy), Surgery, and certain dental rooms (Examination, Oral Hygiene, Oral Surgery, Recovery, Labs, Treatment, and X-Ray) use color corrected lamps having a CRI of 85 or above and a correlated color temperature between 5000 and 6000°K.
 - b. Other areas as indicated on the drawings.
- B. Compact Fluorescent Lamps:
1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.
- C. Long Twin-Tube Fluorescent Lamps:
1. T5, CRI 80 (minimum), color temperature between 3500° and 4100°K, 20,000 hours average rated life.
- D. High Intensity Discharge Lamps:
1. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900°K, and average rated life of 24,000 hours, minimum.
 2. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000°K.
 3. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.
 4. Low-Pressure Sodium Lamps: ANSI 78.41, CRI 0, and color temperature 1800°K.

2.6 RADIO-INTERFERENCE-FREE FLUORESCENT FIXTURES

- A. Shall be specially designed for suppressing radio-frequency energy produced within the fixtures. The Rules and Regulations of FCC (CFR 47, Part 18) shall apply.
- B. Lenses shall have a light-transparent layer of metal permanently bonded to them, and in positive contact with the steel housing or equal to prevent the radio-frequency interferences from passing through the lenses. The effective light transmittance of the lenses shall be not less than 75 percent.
- C. Install line filters within the body of the fixtures and wired in series with the supply circuit conductors to eliminate the transmission of radio frequency energy into the supply circuit.
- D. Ballasts shall be as specified herein

2.7 LED EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
- B. Housing and door shall be die-cast aluminum.
- C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
 - 1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
 - 2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
 - 3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltage: Multi-voltage (120 - 277V).

2.8 LED LIGHT FIXTURES

- A. General:
 - 1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
 - 2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
 - 3. LED drivers shall include the following features unless otherwise indicated:
 - a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95.
 - f. Total Harmonic Distortion: ≤ 20%.
 - g. Comply with FCC 47 CFR Part 15.
 - 4. LED modules shall include the following features unless otherwise indicated:

- a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.
- B. LED Downlights:
1. Housing, LED driver, and LED module shall be products of the same manufacturer.
- C. LED Troffers:
1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
 2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and re-lamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Hardware for recessed fluorescent fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.

- b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
- a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
 - c. In addition to the above, the following is required for fixtures exceeding 20 pounds [9kg] in weight.
 - 1) Where fixtures mounted in ASTM Standard C635-69 "Intermediate" and "Heavy Duty" ceilings and weigh between 20 pounds and 56 pounds [9kg and 25kg] provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
 - 2) Where fixtures weigh over 56 pounds [25kg] they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.
 - d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
7. Surface mounted lighting fixtures:

- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 1/4-20 [6mm] bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 56 pounds [25kg] shall be supported directly from the building structure.
 - b. Where ceiling cross runners are installed for support of lighting fixtures they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
 - c. Fixtures less than 15 pounds [6.8kg] in weight and occupying less than two square feet [600mm x 600mm] of ceiling area may, (when designed for the purpose) be supported directly from the outlet box when all the following conditions are met.
 - 1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
 - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
 - 3) The outlet box is supported vertically from the building structure.
 - d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.
8. Single or double pendant-mounted lighting fixtures:
- a. Each stem shall be supported by an approved outlet box, mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.
- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer. Observe for visually detectable flicker over full dimming range.
- I. Not Used
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.
- K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

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SECTION 26 55 71
MEDICAL AND SURGICAL LIGHTING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the surgical lighting fixtures.

1.2 RELATED WORK

- A. Not Used.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials required clearances, terminations, wiring and connection diagrams, lubrication, ballasts, lenses, louvers, lamps, and controls.
 - 3. Include photometric data for surgical lighting fixture Types A, B, C, and D from an independent testing laboratory. The photometric report shall include data to show that the surgical light fixtures are in full compliance with requirements for illumination level, shadow reduction, beam heat, and color temperature. Where testing procedures or parameters are specified, the report shall indicate the surgical light fixtures were tested to those criteria.
- C. Manuals:
 - 1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data

- sheets, wiring diagrams, and information for ordering replacement parts.
- a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Provide a clear and concise description of operation including all details required to properly operate the equipment and system.
 - d. Approvals will be based on complete submissions of manuals together with shop drawings.
2. Two weeks prior to final inspection, submit four copies of a final updated maintenance and operating manual to the COR.
- a. The manual shall be updated to include any information necessitated by shop drawing approval.
 - b. Complete "As Installed" wiring and schematic diagrams shall be included, showing all pieces of equipment and their interconnecting wiring.
 - c. Show all terminal identification.
 - d. Include information for testing, repair, troubleshooting, lubrication, assembly, disassembly, and recommended maintenance procedures and intervals.
 - e. Provide a replacement parts list with current prices. Include a list of recommended spare parts, lamps, tools, and instruments for testing and maintenance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:
1. Certification by the manufacturer that the materials are in accordance with the drawings and specifications.
 2. Certification by the contractor that the equipment has been properly adjusted, installed, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Illuminating Engineering Society of North America (IESNA):

RP-29-06.....Lighting for Hospitals and Health Care
Facilities

HB-9-00.....Lighting Handbook Reference and Application

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2012.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

60601-1.....Medical Electrical Equipment, Part 1: General
Requirements for Safety

1598-08.....Luminaires

PART 2 - PRODUCTS

2.1 SURGICAL LIGHTING FIXTURES, GENERAL

- A. Fixtures shall be in accordance with UL 1598, NEC, NFPA 99, and IESNA RP-29, as shown on the drawings and as specified.
- B. Fixtures shall be complete, grounded, fungi-proof, adequately enclosed for asepsis, and designed for use in human operating rooms by a manufacturer that regularly produces such fixtures.
- C. Fixtures shall be supplied complete with suspension systems, lightheads, transformers, and controls. Components shall be products of a single manufacturer.
- D. Suspension components shall not flex during normal use. Articulation of the suspension to any position in its range shall maintain the lighthead at that point without drift.
- E. All exposed surfaces shall be free of burrs and sharp edges. Finishes on all exposed surfaces shall be specifically designed to resist scuffing and deleterious effects of the use of hospital cleaning materials.
- F. Except for finished aluminum, stainless steel, chrome, nickel and brass surfaces, all metal surfaces shall be thoroughly cleaned and painted at the factory with a corrosion-resistant primer and not fewer than two coats of lacquer or baked enamel finish.
- G. Maximum leakage current of each lighthead and its respective control shall not exceed 100 microamperes as measured in accordance with UL 60601-1.

2.2 SURGICAL LIGHTING FIXTURE TYPES

- A. Single Lighthead and Pivot Arm, Single Point Suspension (Type A): Shall be a surgical light system of the single point suspension type with a single lighthead unit, mounted from a pivotal arm assembly allowing 360

degree rotation of the light head around it's own access. Lighthouse shall rotate within a clearance circle of 142.67 in [3624 mm] to 257.63 in [6544 mm], depending on light head site horizontal arm selection. Center of lighthouse adjusted vertically from 46.85 in [1190 mm] to 88.58 in [2250 mm] above the floor.

- B. Dual Lighthouses and Pivot Arms, Single Point Suspension (Type B): Shall be a major light system incorporating two identical lighthouse units, each mounted on an independent arm assembly. The arm assemblies shall pivot around the same axis. Lighthouse shall rotate within a clearance circle of 142.67 in [3624 mm] to 257.63 in [6544 mm], depending on light head site horizontal arm selection. Center of lighthouse adjusted vertically from 46.85 in [1190 mm] to 88.58 in [2250 mm] above the floor.
- C. Not Used.
- D. Not Used.

2.3 LIGHTHEAD

- A. Lighthouse Housing: The lighthouse housing shall 25 in diameter.
- B. Light Source:
 - 1. Light source shall be light-emitting diode (LED). Light-emitting diodes consist of multiple LEDs within a single head.
 - 2. Light source shall have the following characteristics and shall comply with IESNA RP-29:
 - a. Minimum illuminance of 125,000 lux, measured at 40 in [1016 mm] from the light source.
 - b. Corrected color temperature of between 4500° degrees Kelvin.
 - c. Radiant heat energy in the light beam 42 in [1070 mm] below the lighthouse shall not exceed 25,000 microwatts per square cm at maximum intensity in the light pattern.
 - d. Color Rendering Index (CRI) shall be a minimum of 96, as measured on the ASTM E 308 chromaticity diagram.
 - e. Light-emitting diode life shall be an average of 30,000 hours.
- C. Focus and pattern size shall be adjustable either by raising and lowering the unit, and/or through operation of focus controls which change the pattern size without movement of the unit. The smallest pattern size in the focal range shall be not greater than 8 in [200 mm] in diameter.

- D. Shadow Reduction: The unit shall provide minimum of 10% of the unshadowed level inside and at the bottom of a tube 2 in [50 mm] in diameter and 3 in [75 mm] long, finished flat black inside from a distance of 42 in [1050 mm] when the beam is obstructed by a disc 10 in [250 mm] in diameter, 23 in [575 mm] above the operating table and normal to the axis of the tube. The testing meter shall use a 1.5 in [38 mm] diameter cell.
- E. Control Handle: A surgeon's control handle shall be located beneath each lighthead and shall be easily removable for sterilization. Mounting point must also accommodate alternate third-party disposable handle adapters.

2.4 CONTROLS

- A. Provide a wall-mounted intensity control unit for each lighthead and the required backbox for the intensity control unit as required by the manufacturer.
- B. The control unit shall provide either a continuously variable range from the maximum foot-candle rating of the light source down to no greater than 5% of this value, or shall be adjustable within this range with a minimum of five discrete steps. LED dimming range shall be 100% to 30%.
- C. The minimum wall control box functions shall include an on-off switch, intensity adjustment, and endoscopic light actuation located outside the sterile field. Controls shall move in a free, smooth, and silent manner without drifting, regardless of position.
- D. The controls shall have adequate radio frequency suppression appropriate for applications where sensitive electronic medical equipment is used.
- E. Each unit shall be readily removable from its wall box for servicing or replacement, utilizing electrical plug connections.
- F. In the event of a control unit fault, the unit shall default to maximum intensity of illumination.
- G. Where light source is a single primary lamp with automatic secondary lamp, controls shall include a "reserve lamp in use" indicator or similar.

2.5 SUSPENSION

- A. Vertical arm members and suspension tubes: Shall be constructed of high-strength steel or heavy-gauge aluminum for rigidity. Coordinate vertical lengths with the ceiling height of the room where each fixture

will be installed to provide the proper positioning of the lighthead or lighthead arm assembly within the unit's range of vertical mobility as recommended by the manufacturer. Attach the suspension to structure with bolts and metal inserts (power-set fasteners will not be accepted) as required by the manufacturer and/or structural calculations.

B. Horizontal Arm Assemblies:

1. Each lighthead shall be mounted from a two-section, essentially horizontal, counter-balanced arm assembly which pivots in either direction 360 degrees continuously about the ceiling attachment tube axis, and a minimum of 350 degrees about its midpoint, permitting positioning of the lighthead assembly approximately under the ceiling axis or outside of the sterile area. In systems with multiple arms attached to the same mount, each individual arm and lighthead shall operate independently and be mounted such that they can be positioned outside the sterile area, bypass each other, and be raised, lowered, and rotated. In the multi-arm installation, at least one of the lightheads shall be positionable directly under the ceiling axis.
2. The lower arm member shall pivot vertically to permit raising and lowering the lighthead. It shall be possible to limit the travel such that the electrical components of the lamp assembly (or assemblies) will not adjust below 59 in [1500 mm] from the finished floor. When maintained in the horizontal position, the lighthead shall be raisable to a minimum of 86.61 in [2200 mm] above the finished floor, as measured to the lowest point of the optical assembly (lens or reflector) from which the final light beam is emitted. The component parts of the joint between the upper and lower support arms shall be at least 80 in [2000 mm] above the floor.
3. The lighthead shall be attached to the lower arm assembly through a dual-bow pivot system that allows lighthead rotation in all directions without the need to rotate the suspension arms.
4. The clearance circle of each lighthead about its pivot center shall be 360 degree rotation.

- C. Ceiling Mount Assembly, Single Point Suspension (Types A and B): The mounting assembly shall support the complete fixture unit by attachment to the structural ceiling. Vertical portions of the mount assembly between the structural ceiling and a suspended ceiling shall be

cross-braced as part of the installation to prevent lateral movement. The exposed portions of the attachment assembly, or the hole where the ceiling mount tube passes through the false ceiling, shall be covered by a gasketed spun aluminum or sturdy plastic trim canopy designed to make a tight seal with the ceiling. The mount assembly shall be installed in accordance with the manufacturer's recommendations, with required fasteners for a stable and rigid system. The assembly shall be capable of supporting the weight of the entire unit plus the weight of additional lighthead assemblies in the future, as calculated by standard manufacturer's modification.

D. Not Used.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with NEC, as shown on the drawings, and in accordance with the manufacturer's recommendations.
- B. Coordinate the components electrically and mechanically with the ceiling heights and with other equipment, such as radiology equipment, ductwork, service drops, and like items, in the room where each fixture will be installed.
- C. Mount the controls with the bottom of the control 59 in [1500 mm] above the finished floor.
- D. For remote transformer installation, ensure that the wiring distance is not more than that allowed by the manufacturer.
- E. Upon completion of the installation, conduct an operating test to demonstrate that each surgical lighting fixture meets the requirements of this specification. Perform all manufacturer's recommended visual and physical performance checks.

3.2 SPARE LAMPS AND STERILIZABLE HANDLES

Furnish three sterilizable handles for each fixture provided.

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**SECTION 26 56 00
EXTERIOR LIGHTING**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies the furnishing, installation, and connection of exterior luminaires, poles, and supports.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting, details, materials, required clearances, terminations, wiring and connection diagrams, photometric data, ballasts, poles, luminaires, lamps, and accessories.
- C. Manuals: Two weeks prior to final inspection, submit four copies of operating and maintenance manuals to the COR. Include technical data sheets, wiring and connection diagrams, and information for ordering replacement lamps, ballasts, and parts.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification by the manufacturer that the materials are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Aluminum Association Inc. (AA):

AAH35.1-06.....Alloy and Temper Designation Systems for
Aluminum

C. American Association of State Highway and Transportation Officials
(AASHTO):

LTS-5-09Structural Supports for Highway Signs,
Luminaires and Traffic Signals

D. American Concrete Institute (ACI):

318-05Building Code Requirements for Structural
Concrete

E. American National Standards Institute (ANSI):

C81.61-09Electrical Lamp Bases - Specifications for
Bases (Caps) for Electric Lamps

F. American Society for Testing and Materials (ASTM):

A123/A123M-09Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware

B108-03a-08Aluminum-Alloy Permanent Mold Castings

C1089-06Spun Cast Prestressed Concrete Poles

G. Federal Aviation Administration (FAA):

AC 70/7460-1K-07.....Obstruction Lighting and Marking

AC 150/5345-43F-06.....Obstruction Lighting Equipment

H. Illuminating Engineering Society of North America (IESNA)

HB-9-00.....Lighting Handbook

RP-8-05.....Roadway Lighting

RP-20-98.....Lighting for Parking Facilities

- RP-33-99.....Lighting for Exterior Environments
- LM-5-96.....Photometric Measurements of Area and Sports
Lighting Installations
- LM-50-99.....Photometric Measurements of Roadway Lighting
Installations
- LM-52-99.....Photometric Measurements of Roadway Sign
Installations
- LM-64-01.....Photometric Measurements of Parking Areas
- LM-72-97.....Directional Positioning of Photometric Data
- LM-79-08.....Approved Method for the Electrical and
Photometric Measurements of Solid-State Lighting
Products
- LM-80-08.....Approved Method for Measuring Lumen Maintenance
of LED Light Sources
- I. National Electrical Manufacturers Association (NEMA):
- C78.41-06.....Electric Lamps - Guidelines for Low-Pressure
Sodium Lamps
- C78.42-07Electric Lamps - Guidelines for High-Pressure
Sodium Lamps
- C78.43-07Electric Lamps - Single-Ended Metal-Halide
Lamps
- C78.1381-98.....Electric Lamps - 70-Watt M85 Double-Ended
Metal-Halide Lamps
- C82.4-02Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps (Multiple-Supply Type)
- C136.3-05For Roadway and Area Lighting Equipment -
Luminaire Attachments
- C136.17-05Roadway and Area Lighting Equipment - Enclosed
Side-Mounted Luminaires for Horizontal-Burning
High-Intensity-Discharge Lamps - Mechanical
Interchangeability of Refractors
- ICS 2-00 (R2005)Controllers, Contactors and Overload Relays
Rated 600 Volts
- ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):
- 70-08National Electrical Code (NEC)
- K. Underwriters Laboratories, Inc. (UL):
- 496-08Lampholders

773-95.....Plug-In, Locking Type Photocontrols for Use
with Area Lighting

773A-06Nonindustrial Photoelectric Switches for
Lighting Control

1029-94.....High-Intensity-Discharge Lamp Ballasts

1598-08Luminaires

8750-08.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 12 in [305 mm] above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 LUMINAIRES

- A. Per UL 1598 and NEMA C136.17. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Light distribution pattern types shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- E. Lamp sockets for high intensity discharge (H.I.D) fixture shall have locking-type porcelain enclosures in conformance to the applicable requirements of ANSI C81.61 and UL 496.
- F. Pre-wire internal components to terminal strips at the factory.
- G. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.

- H. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- I. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
- J. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.3 LAMPS

- A. Install the proper lamps in every luminaire installed.
- B. Lamps shall be general-service, outdoor lighting types.
- C. High-Pressure Sodium (HPS) Lamps: NEMA C78.42, CRI 21 (minimum), wattage as indicated. Lamps shall have minimum average rated life of 24,000 hours.
- E. Metal-Halide Lamps: NEMA C78.43 or NEMA C78.1381.
- F. LED sources shall meet the following requirements:
 - 1. Operating temperature rating shall be between -40° F [-40° C] and 120° F [50° C].
 - 2. Correlated Color Temperature (CCT): 3500K.
 - 3. Color Rendering Index (CRI): ≥ 65 .
 - 4. The manufacturer shall have performed JEDEC (Joint Electron Devices Engineering Council) reliability tests on the LEDs as follows: High Temperature Operating Life (HTOL), Room Temperature Operating Life (RTOL), Low Temperature Operating Life (LTOL), Powered Temperature Cycle (PTMCL), Non-Operating Thermal Shock (TMSK), Mechanical Shock Variable Vibration Frequency, and Solder Heat Resistance (SHR).//

2.4 HIGH INTENSITY DISCHARGE BALLASTS

- A. Per NEMA C82.4 and UL 1029. Ballasts shall be //encapsulated// single-lamp, copper-wound, constant-wattage autotransformer type, designed to operate on the voltage system to which they are connected, and capable of open-circuit operation without reducing lamp life.
- B. Ballasts shall have individual overcurrent protection in each ungrounded supply conductor.
- C. Ballast shall have an allowable line voltage variations of $\pm 10\%$, with a maximum 20% lamp wattage regulation spread.
- D. Power factor shall be not less than 90%.

- E. Ballast shall have a minimum starting temperature of -22° F [-30° C], and a normal ambient operating temperature of 104° F [40° C].
- F. Lamp current crest factor shall be 1.8 or less, in accordance with lamp manufacturer recommendations.

2.5 METAL HALIDE CORE AND COIL BALLASTS

- A. Shall be pulse start, linear reactor type for 277 volt luminaires and constant-wattage autotransformer (CWA) type for other voltage luminaires (if not otherwise specified).
- B. Ballasts shall have individual overcurrent protection in each ungrounded supply conductor.
- C. Power factor shall be not less than 90%.
- D. Ballast shall have an allowable line voltage variations of ±5% for linear reactor type and ±10% for CWA, with a maximum 20% lamp wattage regulation spread.
- E. Ballast shall have a minimum starting temperature of -40° F [-40° C].
- F. Lamp current crest factor shall be 1.8 or less, in accordance with lamp manufacturer recommendations.

2.6 METAL HALIDE ELECTRONIC BALLASTS

- A. Ballast shall be low-frequency electronic type, and shall operate pulse start and ceramic metal halide lamps at a frequency of 90 to 200 Hz square wave.
- B. Ballast shall be labeled Type '1' outdoor, suitable for recessed use, Class 'P'.
- C. Ballast shall have auto-resetting thermal protector to shut off ballast when operating temperatures reach unacceptable levels.
- D. Ballast shall have an end of lamp life detection and shut-down circuit.
- E. Lamp current crest factor shall be 1.5 or less.
- F. Ballasts shall comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
- G. Ballast shall have a minimum ballast factor of 1.0.
- H. Input current THD shall not exceed 20% for the primary lamp.
- I. Ballasts shall have ANSI C62.41, category 'A' transient protection.
- J. Ballasts shall have power factor greater than 90%.
- K. Ballast shall have a Class 'A' sound rating.

2.7 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.

2. Starting Temperature: -40° F [-40° C].
3. Input Voltage: 120 to 480 ($\pm 10\%$) V.
4. Power Supplies: Class I or II output.
5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
6. Power Factor (PF): ≥ 0.90 .
7. Total Harmonic Distortion (THD): $\leq 20\%$.
8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Install lamps in each luminaire.
- C. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

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**SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the Lovell FHCC through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

The electrical installation and interconnecting work indicated on the electrical contract drawings shall be provided under Division 26. The contractor shall examine the electrical work so indicated and shall coordinate with the requirements for work provided under this Division. Any modification to the work indicated on the electrical on the electrical contract drawings that is required for the installation and operation of work furnished under this Division in conformance with the manufacturer's recommendations shall be provided under this Division, in conformance with the requirements of Division 26, all at no additional cost to the contract.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and shall be vacuum cleaned both

inside and outside before testing and operating and repainting if required.

2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign or plastic-enclosed information which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.

3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion. Additionally, furnish each manual in PDF format.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include (as applicable):
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.

- j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
 - 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 - 3. Raceway and pathway hangers, clamps and supports.
 - 4. Duct sealing compound.
- I. In addition to the requirement of SUBMITTALS, the Lovell FHCC reserves the right to request the manufacturer to arrange for a Lovell FHCC representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):

- B1-2001.....Standard Specification for Hard-Drawn Copper Wire
- B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
- 70-2005.....National Electrical Code (NEC)
- D. Telecommunications Industry Association, (TIA)
- J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications
- E. Underwriters Laboratories, Inc. (UL):
- 44-2005Thermoset-Insulated Wires and Cables
- 83-2003Thermoplastic-Insulated Wires and Cables
- 467-2004Grounding and Bonding Equipment
- 486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.3 TELECOMMUNICATION SYSTEM GROUND BUSBARS

A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:

1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.4 GROUND CONNECTIONS

A. Above Grade:

1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

B. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

2.6 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes,

cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 SECONDARY EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
 - 2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- F. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
 - 3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- H. Boxes, Cabinets, Enclosures, and Panelboards:
 - 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 - 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
 - 3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

M. Not used.

3.3 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.5 TELECOMMUNICATIONS SYSTEM

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.
- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.
- E. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- F. Bonding Jumpers:
 - 1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire.
 - 2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.

3. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.

G. Bonding Jumper Fasteners:

1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.6 COMMUNICATIONS CABLE GROUNDING

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
 2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.7 COMMUNICATIONS CABLE TRAY SYSTEMS:

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:

1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one splice plate connection in the presence of the Contractor.
2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rack pan.

3.8 COMMUNICATIONS RACEWAY GROUNDING

- A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.
- C. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

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**SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Not used
- B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- E. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- F. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
 - 1. Size and location of panels and pull boxes
 - 2. Layout of required conduit penetrations through structural elements.
 - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.

- B. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
- 1-03.....Flexible Metal Conduit
- 5-01.....Surface Metal Raceway and Fittings
- 6-03.....Rigid Metal Conduit
- 50-03.....Enclosures for Electrical Equipment
- 360-03.....Liquid-Tight Flexible Steel Conduit
- 467-01.....Grounding and Bonding Equipment
- 514A-01.....Metallic Outlet Boxes
- 514B-02.....Fittings for Cable and Conduit
- 514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers
- 651-02.....Schedule 40 and 80 Rigid PVC Conduit
- 651A-03.....Type EB and A Rigid PVC Conduit and HDPE
Conduit
- 797-03.....Electrical Metallic Tubing
- 1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
- TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
- FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 21 mm (3/4 inch) unless otherwise shown. Where permitted by the NEC, 21 mm (3/4 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Electrical metallic tubing fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
 - d. Indent type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes. Complete with cast metal gasketed covers.
 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Not used.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the // COR prior to drilling through structural sections.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
 2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
 5. Mechanically continuous.
 6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
 7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Do not use aluminum conduits in wet locations.
 13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.
- B. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- C. Layout and Homeruns:
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Not used
- C. Conduit for Conductors 600 volts and below:
 - 1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.4 EXPANSION JOINTS

- A. Conduits that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

3.5 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.6 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.7 COMMUNICATION SYSTEM CONDUIT

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 21 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than three quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 21 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

- - - E N D - - -

SECTION 27 08 00**COMMISSIONING OF COMMUNICATIONS SYSTEMS****PAET 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 27.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the communications systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the Lovell FHCC requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Not used.
- D. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the Lovell FHCC's Operation and Maintenance personnel, is required in cooperation with the Lovell FHCC and the Commissioning Agent.

B. The following Communications systems will be commissioned:

1. Facility Telecommunications and Data Distribution Systems.
2. Nurse Call / Code Blue systems (Local stations, system hardware and software, reset functions, response time per activation, and notification signals).
3. Healthcare Intercommunications and Program Systems (Local stations, system hardware and software, and notification signals).

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the COR prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the Lovell FHCC and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 27 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF LOVELL FHCC PERSONNEL

- A. Training of the Lovell FHCC operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 27 Sections for additional Contractor training requirements.

----- END -----

**SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the Lovell FHCC Medical Center, here-in-after referred to as "*the Facility*". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", patch panels, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper, and analog radio frequency (RF) systems coaxial distribution cables, connectors, "patch" cables, and/or "break out" devices.
- B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- D. The Voice and Digital Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum , the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care

Organization (JCAHCO), Manual for Health Care Facilities, all necessary Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

- E. The Lovell FHCC Project Manager (PM) and/or if delegated, COR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data and analog RF operations for Category 5e Certified Telecommunication/DATA Service:

a. Telecommunications Outlet (TCO):

1) Voice:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, balanced (BAL).
- c) Signal Level: 0 deciBel per mili-Volt (dBmV) \pm 0.1 dBmV.
- d) System speed: 100 mBps, minimum.
- e) System data error: 10 to the -6 Bps, minimum.

2) Data:

- a) Isolation (outlet-outlet): 24 dB.
- b) Impedance: 600 Ohms, BAL.
- c) Signal Level: 0 dBmV \pm 0.1 dBmV.
- d) System speed: 120 mBps, minimum.
- e) System data error: 10 to the -8 Bps, minimum.

4) Analog RF Service:

- a) Broadcast or "off air" RF (or television) analog service is considered to be at RF (below 900 mHz in frequency bandwidth). Usually a RF television circuits require a single coaxial cable plant from the headend to each TC location.

- b) Isolation (outlet-outlet): 14 dB.
- c) Impedance: 75 Ohms, Unbalanced (UNBAL).
- d) Signal Level: 10 dBmV \pm 5.0 dBmV.
- e) Bandwidth: 6.0 mHz per channel, fully loaded.

1.2 RELATED WORK

- A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- D. Specification Section 26 27 26, WIRING DEVICES.
- E. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by Lovell FHCC, shall be enforced.
- B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

- C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment

497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

1.4 QUALITY ASSURANCE

- A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.
- B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.
- C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor's Technical Submittal.
- D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM's direction, and

support the System design, the OEM's quality control and validity of the OEM's warranty.

- E. The Contractor's Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The RE shall retain one copy for review and approval.
1. If the submittal is approved the RE shall retain one copy for Official Records and return three (3) copies to the Contractor.
 2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The RE shall retain one copy for Official Records.
- B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:
1. Minimum floor space and ceiling heights.
 2. Minimum size of doors for equipment passage.
 3. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
- C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
1. Title page to include:
 - a. Lovell FHCC Medical Center.
 - b. Contractor's name, address, and telephone (including FAX) numbers.
 - c. Date of Submittal.
 - d. Lovell FHCC Project No.
 2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
 - a. Installation Location and Name.

- b. Owner's or User's name, address, and telephone (including FAX) numbers.
 - c. Date of Project Start and Date of Final Acceptance by Owner.
 - d. System Project Number.
 - e. Brief (three paragraphs minimum) description of each system's function, operation, and installation.
3. Narrative Description of the system.
4. A List of the equipment to be furnished. The quantity, make, and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system. Delete equipment items that are not required add additional items required, and renumber section as per system design. The following is the minimum equipment required by the system:

QUANTITY	UNIT
As Required	Category 5e Cable
As Required	RJ 58 Coaxial Cable
As required	Telecommunications Outlets (TCO)
As required	TCO Connection Cables
As required	Patch Panels
As required	Cross Connection (CCS) Systems
As required	Wire Management System/Equipment
As required	System Connectors
As required	Terminators
As required	Telecommunications Closets (TC)
As required	Environmental Requirements
As required	Separate List Containing Each Equipment Spare(s)
As required	Voice/Data RJ45 Cat 5e Jack

- 5. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- 6. List of test equipment as per paragraph 1.5.D. below.
- 7. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
- 8. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:

1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.
2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

E. Samples: A sample of each of the following items shall be furnished to the RE for approval prior to installation.

1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
 - a. One each telephone (or voice) RJ45 Cat 5e jack installed.
 - b. Two each multi pin data RJ45 Cat 5e jacks installed.
 - c. Cover Plate installed.
2. 610 mm (2 ft.) section of Cat 5e cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.
3. 610 mm (2 ft.) section of each analog RF, video coaxial and audio cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:

1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The Lovell FHCC will not approve any submittal without this certification.
3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the RE. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the RE. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility's current operating version of Computer Aided Drafting (AutoCAD) system. The RE shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.
3. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:
 - a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor

c. Analog RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identifies the floor by number (i.e. 1st, 2nd, etc.)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
TO FLOOR TC	Identifies building, by number or location, to which cabling is installed
NUMBER OF STRANDS	Identifies the number of strands in each run of RF cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment

3. Telecommunication Outlets: The Contractor shall clearly and fully indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS**2.1 EQUIPMENT AND MATERIALS**

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data, and analog RF service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
 - a. Be a voice and data cable distribution system that is based on a physical "Star" Topology. An Analog RF coaxial cable distribution system shall be provided in a "home run" configuration from each associated riser TC to identified locations and as shown on the drawings.
2. Cable Systems - Twisted Pair and Analog RF Coaxial:
 - a. General:

- 1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone, digital and analog RF industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the RE and the Contractor prior to the start of installation.
- 2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e. equipment rooms, TCs, conduits, wireways, etc.) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource Management's (IRM) instructions, as approved in writing by the PM and/or RE.
- 3) The System cables shall be fully protected by trays, wireways, conduit (rigid, thin wall, or flex), and when specifically approved, flexible innerduct. It is the responsibility of the Contractor to confirm all contract drawings and the Facility's physical layout to determine the necessary cable protective devices to be provided. If flexible innerduct is used, it shall be installed in the same manner as conduit.
- 4) Cable provided in the system (i.e. station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
- 5) Some areas of this Facility may be considered "plenum". All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the Lovell FHCC's cable and wire requirements with the RE and the IRM prior to

installation to confirm the type of environment present at each location.

- 6) All metallic cable sheaths, etc. shall be grounded by the Contractor (i.e.: station wiring, etc.) as described herein.
- 7) If temporary cable and wire pairs are used, they shall be installed so as to not present a pedestrian safety hazard and the Contractor shall be responsible for all work associated with the temporary installation and for their removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the RE and the IRM prior to installation.
- 8) Conductors shall be cabled to provide protection against induction in voice, data and analog RF circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
- 9) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
- 10) The System's cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the RE before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10^{-6} at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the RE or Contractor and thereafter maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

- 11) The Contractor shall provide proper test equipment to guarantee that cable pairs and analog RF coaxial cable meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.
 - 12) The Contractor shall coordinate with the Facility Chief of Medical Media Production Service (MMPS) to install baseband analog RF, video, and audio interface cables and circuits from each TC to designated TCO locations and as shown on the drawings. The Contractor shall work with the Facility Chief of MMPS to establish circuits throughout the Facility and shall provide proper test equipment to guarantee that analog RF, video, and audio cables meet each OEM's standard transmission requirements, and guarantee the cables will carry analog video and audio transmissions at the required speeds, frequencies, and fully loaded bandwidth.
- a. Horizontal and Station Cable:
- 1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type designed to support Category 5e communications (250 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.
 - 2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by RE) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 5e communications (250 mHz or above).
- b. Telecommunication Outlets (TCO), Jacks: All TCO's shall have a minimum of three (4) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only and three (3) jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.

c. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a "Star" Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.

- 1) Horizontal cables shall consist of insulated, UTP conductors that are rated for Category 5e telecommunications service for voice and data systems.
- 2) The number of UTP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
 - a) A minimum of four pairs for voice shall be connected to the "right" side of the IDC (or 110A block) that the VCCS "input" connections appear in the RTC.
 - b) A minimum of two separate sets of four pairs each for data shall be connected to the "bottom" row of RJ45 jacks that the VCCS "input" connections appear in the RTC.
- 3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
- 4) The splitting of pairs within a cable between different jacks shall not be permitted.
- 5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.
- 6) A system design where "looping" the HC distribution cables from room to room shall not be permitted.
- 7) The analog RF coaxial cables dedicated from the "bottom" row of "F" connectors of the appropriate VCCS patch panel where the "input" connections were made, to each floor TCO shall be provided in the "home run" configuration and be sufficient to accommodate all the TCO's served by the HC distribution cable

system minimum of one analog RF coaxial cable shall be provided for each TCO circuit and as shown on the drawings).

- d. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system and one each analog RF cable, and shall process and distribute them to the designated TCO's and as shown on the drawings. At a minimum, one TCO shall be provided on each room wall, associated with an active 120 VAC shall be provided and as shown on the drawings. The only exception to the general rule, of one outlet per wall, shall be those "special" locations (e.g., surgical suites, radiology MRI rooms, labs, patient bed rooms, warehouse, loading docks, storage rooms, etc.) where there is usually only one TCO provided as designated on the drawings.
- 1) Each TCO shall consist of four multipin modular RJ45 jacks, one designated for telephone and three for data service. Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.
 - 2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate "right side as you look at it" telephone HC distribution system HCCS "punch down" 110A block or approved IDC terminating device in each associated RTC.
 - 3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS "patch panel" in each associated RTC. The Contractor is not to "cross-connect" VCCS and HCCS data distribution cables or provides active electronic data distribution equipment as a part of the System.
 - 4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
 - 5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.

- 6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP RJ45 connector and its pin assignments.
 - 7) The Contractor shall connect each analog RF cable to a female "F" connector provided on each TCO and as shown on the drawings and to each bottom row of "F" connectors on the HCCS patch panel(s) serving the area. The Contractor is not to "interconnect" VCCS and HCCS analog RF distribution cables OR provides active analog RF distribution equipment as a part of the System.
- e. Data Patch Panels:
- 1) Data patch panel unit shall be provided in the TC. The patch panels shall be provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.
 - 2) Each patch panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM's recommendations. Each RJ45 jack shall be of modular design. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.
 - a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the "top" row of jacks of the appropriate patch panel.
 - b) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
 - 3) A patch cord shall be provided for each system "pair" of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel's modular RJ45 female jack's being provided.

B. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 - a. Maintains a stock of replacement parts for the item submitted.
 - b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.
 - c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the RE at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
5. All equipment faceplates utilized in the System shall be stainless steel, anodized aluminum, or UL approved cycolac plastic for the areas where provided.

C. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions.

Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.

2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by Lovell FHCC. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and three data multipin jacks.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types.
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.
4. Interface of the data multipin jacks to appropriate patch panels (or approved "punch down" blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.

5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi- pin jacks.

6. Interface of the analog RF "F", video "BNC", and audio "XL" jacks to appropriate patch panels in the associated RTC, is the responsibility of the Contractor. The Contractor shall not cross-connect analog cables in the RTCs to analog equipment or install active analog equipment.

B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the RE or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the RE and receive approval before installation. Cables installed in any outside location (i.e. above ground, under ground in conduit, ducts, pathways, etc.) shall be filled with a waterproofing compound between outside jacket (not immediately touching any provided armor) and inter conductors to seal punctures in the jacket and protect the conductors from moisture.

1. Telephone:

a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category 5E service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.

b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category 5e
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms \pm 15%, BAL
Shield coverage	As required by OEM specification

Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

2. Data Multi-Conductor:

- a. The cable shall be multi-conductor, unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category 5e service at a minimum.

b. Technical Characteristics:

Wire size	22 AWG, minimum
Working shield	350 V
Bend radius	10X the cable outside diameter
Impedance	100 Ohms \pm 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Shield coverage	
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0

16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. General Purpose Analog RF:

- a. The coaxial cable shall be an RG-58/U type (or equal), minimum and shall be increased in size (i.e. RG-11/U, .500", .750", etc.) as required to meet system design. It may also be used for baseband signals as approved by the OEM.
- b. Technical Characteristics:

Impedance	75 OHM, UNBAL
Center conductor 20 AWG, solid or stranded copper, or copper plated steel or aluminum	
Dielectric	Cellular polyethylene
Shield coverage	95%, copper braid
Connector type	BNC or UHF
Attenuation	
Frequency (k or mHz)	Maximum dB/30.5M (100ft.)
10 kHz	0.20
100 kHz	0.22
1.0 kHz	0.25
4.5 mHz	0.85
10.0 mHz	1.40
100 mHz	5.00 //

C. Outlet Connection Cables:

1. Telephone:

- a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone

connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.

b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each end
Size	24 AWG, minimum
Color coding	Required, telephone industry standard

2. Data:

- a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category 5e
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

3. Analog RF:

- a. The Contractor shall provide a connection cable for each TCO analog RF connector in the System with 10% spares. The analog RF connection cable shall connect a analog RF instrument to the TCO analog RF jack. The Contractor shall not provide analog RF equipment.

b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible RG-58/U, minimum
Connector	"F" male on each end //

D. System Connectors:

1. Multipin:

- a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.
- b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

2. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. he connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.

a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 μ A, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	Must interface with modular jacks from

	a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.
Durability	200 insertions/withdrawals, minimum

3. "F" Type:

- a. The "F" connector shall have a screw type coupling for quick connect/disconnect of coaxial cable/termination's. It shall be a crimp-on connector designed to fit the coaxial cable furnished with integral 12.7 mm (½in.) ferrule.
- b. Technical Characteristics:

Impedance	75 Ohms, UNBAL
Working Voltage	500 V //

:

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.

B. System Installation:

1. After the contract's been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the RE and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.

3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC's, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone and data and analog signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.
 4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
 5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
 6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
 7. All vertical and horizontal copper and coaxial cables shall be terminated so any future changes only requires modifications of the existing signal closet equipment only.
 8. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating twisted pair and coaxial systems.
 9. Equipment installed indoors shall be installed in metal cabinets with hinged doors and locks with two keys.
- C. Conduit and Cable Tray:
1. Conduit:
 - a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
 - b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow

telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the RE if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.

- c. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

2. Cable Tray:

- a. The Contractor shall use existing cable tray, when identified and approved by the RE.
- b. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The RE shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

- 1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.
 - a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.

- b. Coaxial cables that are spare, unused or dark shall be provided with the cable OEM specified type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
2. Routing and Interconnection:
- a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, cable duct, or cable tray that is secured to building structure.
 - b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
 - c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
 - d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control, etc.). DC, control and signal cables may be included with any group. Wires and cables shall be neatly formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.
 - e. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right. This installation shall be accomplished with ties and/or fasteners that will not damage or distort the

wires or cables. Limit spacing between tied off points to a maximum of 150 mm (6 inches).

- f. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.
- g. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit, etc., with plastic or nylon grommeting.
- h. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
- i. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
- j. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
- k. Completely test all of the cables after installation and replace any defective cables.
- l. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.
 - 1) Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - 2) Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.

- 3) Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
- 4) Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the RE, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

E. Outlet Boxes, Back Boxes, and Faceplates:

1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cyclolac plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.

F. AC Power: AC power wiring shall be run separately from signal cable.

G. Grounding:

1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, etc. The total ground resistance shall be 0.1 Ohm or less.
 - a. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be

grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
 3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
 4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.
- H. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.
1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams".
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
 3. Conduit, and Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
 4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with

identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams".

3.2 TEST

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B, T568A pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 5E marking of outlets, faceplates, outlet/connectors and patch cords.
2. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
3. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.
4. The COR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
 - a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the

System is fully operational and meets all the system performance requirements of this standard.

- b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
 - 1) Local Telephone Company Interfaces or Inputs.
 - 2) EPBX interfaces or inputs and outputs.
 - 3) MDF interfaces or inputs and outputs.
 - 4) EPBX output S/NR for each telephone and data channel.
 - 5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
 3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.
- C. Acceptance Test:
- After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the RE 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
- E. Performance Testing:
1. Perform Category 5e tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.

1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.
2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

- A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.
- B. Before the System can be accepted by the Lovell FHCC, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 GUARANTEE PERIOD OF SERVICE

- A. Contractor's Responsibilities:
 1. The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the Lovell FHCC. The Contractor shall provide OEM's equipment warranty documents, to the COR (or Facility Contracting Officer if the Facility has taken possession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.
 2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the Lovell FHCC.
 3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies

of current and qualified OEM training certificates and OEM certification upon request.

4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:

a. Response Time:

- 1) The COR (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor's reporting and contact officials for the System trouble calls, during the guarantee period.
- 2) A standard work week is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
- 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
 - b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
- 4) The Contractor shall respond on-site to a catastrophic trouble call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
 - a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment and/or cables shall be operational within four hours after the four hour trouble shooting time.
 - b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as a catastrophic trouble call if so determined by the COR or Facility Director. The COR or Facility Contracting Officer shall

notify the Contractor of this type of trouble call at the direction of the Facilities Director.

b. Required on-site visits during the one year guarantee period

- 1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this SPEC.
 - a) The Contractor shall arrange all Facility visits with the COR or Facility Contracting Officer prior to performing the required maintenance visits.
 - b) The Contractor in accordance with the OEM's recommended practice and service intervals shall perform preventive maintenance during a non-busy time agreed to by the COR or Facility Contracting Officer and the Contractor.
 - c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COR or Facility Contracting Officer.
- 2) The Contractor shall provide the COR or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COR with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:
 - a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to COR or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance
 - b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and

causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.

3) The COR or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.

a) The COR or Facility Contracting Officer shall ensure copies of these reports are entered into the System's official acquisition documents.

b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System's official technical as-installed documents.

B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COR or Facility Contracting Officer in writing upon the discovery of these incidents. The COR or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor's responsibility.

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SECTION 27 52 23
NURSE CALL AUDIO/VISUAL (NCAV) SYSTEM

PART 1 - GENERAL

1.1. RELATED DOCUMENTS

- A. Drawings and general provisions of Contract (including General and Supplementary Conditions and Division-1 Specification sections) apply to work in this section.

1.2. SUMMARY

- A. This section includes nurse call system SimplexGrinnell EZCare Vital Touch Nurse Call System/Code Blue and requirements for system components including, but not limited to the following:

1. Nurse Control Stations
2. Remote Clients
3. Patient stations
4. Emergency stations
5. Code blue stations
6. Dome lights
7. Auxiliary modules
8. Central Equipment Cabinets
9. 10AMP Power supplies
10. Room controllers
11. Wiring

1.3. SCOPE OF WORK

- A. Provide labor, materials, equipment, and services to perform operations required for the complete installation and related work as required in Contract documents.

1.4. SUBMITTALS

- A. Provide submittals for the entire system based on Tyco Safety Products or equal as shown on drawings E-701/702 including:

1. Complete equipment list
2. Catalog descriptive literature for equipment
3. Riser wiring diagram showing devices, wire quantities, and sizes
4. Typical termination wiring diagram for each type of device

including nurse stations, power supplies, and external system interface gateways

5. Complete description of system operation
6. Name, address, and telephone number of nearest fully equipped service organization

1.5. QUALIFICATIONS

- A. On-the-premises maintenance shall be provided at no cost to the purchaser for a period of twelve (12) months from date of completion of installation unless damage is caused by misuse, abuse or accident.
- B. The nurse call system equipment furnished under this specification shall be the standard product of one manufacturer. All items of equipment including wire and cable shall be designed by the manufacturer to operate as a complete system and shall be accompanied by the manufacturer's technical specification sheets.
- C. The nursing and maintenance staff of the facility shall have the option of being instructed in the use of the system by authorized distributor personnel. Such service shall be available in conjunction with the system equipment.
- D. System listings and agency approvals:
 1. The nurse call system described in this specification must carry a complete and current Underwriters Laboratories listing, in conformance with U.L. standard 1069. It shall be listed as a total system, including all Nurse Control Stations, and proof of such listings shall be made by submitting copies of the U.L. listing cards describing the equipment by model number, with the bid documents.
 2. Ancillary components interconnected with the nurse call system to enhance functions shall have the interconnection isolated in accordance with UL 1069 and shall not in any way defeat the UL 1069 compliance.
 3. All wiring and equipment associated with the code blue capability shall be electrically supervised in accordance with UL 1069.
 4. All components, and the system as a whole, shall meet or exceed the minimum standards issued by the EIA. All work in conjunction with this installation shall meet the provisions

of the National Electric Code (NEC), NFPA, and other applicable codes

5. The nurse call system shall carry FCC Part 15, Sub-Part B, Class A approval.

1.6. GENERAL REQUIREMENTS

- A. The contractor shall furnish and install all equipment, accessories, and materials necessary for a complete system in accordance with specifications and applicable drawings.

1.7. SYSTEM DESCRIPTION

1.8. Architecture

- A. The nurse call system shall be based upon a distributed network architecture that consists of intelligent devices ("Nodes") that share status and event information over a common communications channel. The nurse call system shall be capable of being configured with up to 1785 intelligent nodes within one system.
- B. Other non-intelligent system devices may be connected to the network for the purpose of initiating and annunciating calls and other system events using voltage coded inputs on system Room Controllers. The system Room Controllers shall further provide at least one supervised serial interface for connecting up to four Patient Stations, each Patient Station having voltage coded inputs permitting connection of additional non-intelligent system devices.
- C. System devices shall be "hot swappable" and may be connected to or disconnected from the system without removing power to other system devices.
- D. Each Node shall contain non-volatile memory that contains its individual operational programming, configuration, and status information.
- E. The system shall provide an audio bus that is independent of the main system network bus. The audio bus shall permit both inter and intra-unit voice communication,
- F. The system shall provide a gateway through which ancillary system interfaces such as pocket pagers may be connected to the communications network. This gateway shall electrically isolate the ancillary interfaces so that any damage or electrical problems with them shall not affect the operation of the main system network.

- G. The nurse call system shall allow sub-division into smaller Units and it shall further allow the programming of Zones that mirror the facility geography to increase ease of use for staff members and Groups of rooms spanning both Units and Zones called "Room Sets". The system shall also be capable of vectoring Calls and system events to specific nurse stations, staff stations, pocket pagers, and corridor displays based on the Unit, Zone, and Room Set membership of the originating device. Units, Zones, and Room Sets shall be logical definitions programmed into individual nodes using a system configuration software utility. Systems whose unit and zone structure are determined by wiring or software configuration in a central controller or database shall not be acceptable.
- H. The system shall provide at least 12 programmable Shifts that shall allow staff members to change call coverage and annunciation patterns within the system to accommodate operation under reduced staffing conditions (overnight hours) and allow for rooms to be operationally shifted from one care area to another ("swing rooms"). Shifts may be a combination of one or more Units or Zones and shall be logical, software-configurable groupings not determined by the wiring or physical layout of the system. Systems that do not support shifts or provide hard-wired shift configurations shall not be accepted.
- I. The system shall support a minimum of two levels of manual staff presence registration. Staff Presence Registration stations shall have integrated sounders to allow (optional) audible signaling of calls when a staff member has registered as present.
- J. System power supplies shall include the following capabilities:
1. Normally open and normally closed contact outputs to signal low battery and loss of power
 2. Integrated battery charging circuitry
 3. Optional batteries for backup power
 4. Short circuit and thermal overload protection

1.9. Fault tolerance, supervision, and system survivability

- A. Fault tolerance shall be a key requirement of the nurse call system. Intelligence and system control functions shall be distributed throughout the networked devices and shall not

reside in a central components processing unit, or communications exchange whose failure shall disable all or part of the system.

- B. In the event of a communications network disconnection or failure, nodes shall continue to operate in a localized stand-alone mode. Once communication with the rest of the system is restored the node shall again begin operating normally.
- C. Intelligent node program software, status information, and system configuration parameters shall be stored in the node using non-volatile RAM so that it shall not be lost during power failure and disconnection. The device shall resume operation in exactly the same state that it was in prior to power removal and any calls or faults that were in progress shall be re-asserted when power is restored.
- D. Room Controller nodes shall supervise the devices connected to them via voltage coded Call Lines and shall detect both open and short conditions.
- E. Call origination devices (call cords and pillow speakers) connected to Patient Stations shall be supervised for both connection to the station and cord damage (breakage or electrical short). Disconnection of the call device from the station shall produce a "Cord Out" alarm at the nurse stations and other call annunciation devices covering the patient station. Cord out alarms may be silenced by pressing the "Cancel" button integrated into the patient station. Systems that use dummy plugs to simulate a call cord connection in order to silence a cord out call shall not be acceptable.

1.10. Network interfacing and programmability

- A. The nurse call system shall provide a method of interfacing non-intelligent devices to the system network via voltage coded input points ("Call Lines").
- B. Each Call Line shall detect at least six (6) separate voltage levels. It shall support call placement through either momentary or latched switches providing either a normally open or normally closed dry contact.
- C. The system shall allow more than one device to be connected to each Call Line. If the voltage levels from each device are distinct, then the Room Controller shall be able to distinguish

between them and allow individual call properties to be programmed for each. If multiple devices using the same voltage level are used then the room controller shall treat them as calls from a single device and only one set of programmable call properties shall be available.

- D. The call properties of each individual Call Line voltage level shall be defined using the System Configuration Software.

Programmable properties shall include:

1. Call priority level
2. Dome lamp flash rate
3. Call alert tone rate
4. Dome lamps(s) flash pattern
5. Dome lamp color
6. Call escalation with staff presence
7. Call forwarding timeout (see section 1.15 below)
8. Assigned staff response overtime timeout
9. Call cancellation methodology (see section 1.13 below)

1.11. Call and system event origination

- A. Calls for assistance shall be originated within the nurse call system using any of the following devices:

1. Patient Stations; Audio Staff Stations; Call Cords and Pillow Speakers (attached to Patient Stations); Code Blue Stations, Emergency Stations, Bath / Shower Stations (attached to either Room Controllers or Patient Stations).

- B. "Cord-Out" calls shall be automatically initiated by the Patient Station whenever a call cord or pillow speaker is disconnected from its socket. If the call cord is shorted or severed, the Patient Station shall automatically initiate a Fault to alert users that the cord has been damaged.

- C. Level One (Nurse), Level Two (Aide) staff presence shall be registered in the system using Staff Presence Terminals, Patient Stations, and Nurse Control Stations.

1. The system shall provide software-programmable call priority level escalation of calls based on staff presence registration status within the room.
 - a) If no staff members are present, the standard call (e.g. "Cord Out" or "Routine Patient Call") shall be initiated using its normal label and priority

definition.

- b) If a staff member is registered as present, the same call initiation action (e.g. removing the call cord from the patient station socket or pressing the call button) shall initiate a call with an alternate, fully programmable call definition. This shall allow the higher priority level calls, such as Staff Emergency, to be initiated and signal a staff member within the room needs assistance.
- c) The staff level required to initiate the alternate call shall also be programmable and accommodate the following conditions: [Level One (Nurse) only], [Level Two Only (Aide)], or any. This feature may also be disabled if it is not required in an area.
- d) As described in the Architecture section of this section, the nurse call system shall have several layers of supervision to detect device failure or disconnection. The failure of any device, or its disconnection from either the communications network or its Room Controller voltage coded input shall be detected and automatically reported as a Fault.

1.12. Call Cancellation

- A. The method used to cancel each system Call shall be programmable for each Call (except for pull-station activated emergency and code calls) so that the system operation may be tailored to the facilities' needs.
- B. Available options shall include:
 - 1. **Local cancellation only:** The call can only be cancelled at its point of origination (i.e. Code or Bath station).
 - 2. **Staff Presence:** The call will be cancelled when staff members register as present within the area from which the call originated. The system shall support programming that clears the call only on Presence Level One registration, only on Presence Level Two Registration, or with either level.

1.13. Call and system event annunciation

- a) Calls for assistance within a patient room shall be visually annunciated to staff members using a multi-color corridor dome lamp. The lamp colors and

flashing pattern shall be software-configurable and may be tailored to meet the needs of the facility.

- B. The nurse call system shall also support the use of multiple Nurse and Staff stations throughout the facility. Each Station shall provide audible and visual annunciation of calls via an integrated, backlit LCD with software adjustable contrast level. The LCD shall display the highest priority call or event in the system. If multiple calls of the same priority level are in progress, the display shall show the oldest call. Staff members shall be able to scroll through the list of pending calls, sorted by priority level and age, using a Scroll button integrated into the station. The following additional functions shall also be provided:

1. **Service assignment:** Staff members shall be able to respond to a patient call by initiating a Staff Service Request using a button integrated into the Nurse Control Station. Assignment shall cause the Level One presence lamp at the patient room to flash, indicating a staff member is required. The system shall provide software configurable parameters that allow the installer to define which calls may be responded to using a Staff assignment. The system shall also allow disabling the feature completely if desired. The system shall further provide an internal timer to track the length of time each call to which a service request has been assigned, has been waiting for a staff member to respond. The timer shall have a programmable threshold level that shall cause the original call to which service was assigned to be re-initiated and again be annunciated on the devices throughout the system. In addition, the re-initiated call shall be displayed on Nurse and Staff stations with a special symbol to alert staff members that the call has been re-initiated as a result of lack of response and is therefore of special significance.
2. **Active service assignment queue:** Staff members shall be able to access a listing of the active Staff Service Requests.
3. **Staff presence locations:** Staff members shall be able to access a listing of all the areas in which staff members are currently registered as present.
4. **Active shift setting and shift control:** Staff members shall

be able to view the current shift setting and initiate a change to another shift. The installer shall be able to configure which Nurse and Staff Stations are allowed to initiate shift changes.

5. ***Current volume level and volume level control:*** Staff members shall be able to view and change the current system Volume Level setting for audible annunciation of calls at Nurse and Staff stations. At least two Volume Levels shall be supported (Low & High). The Low and High volume levels at each Nurse, Staff, and Presence Registration shall be individually software-configurable to allow the installer to compensate for the acoustics of the area in which each station is installed.
- C. The nurse call system shall support calls being answered by a wireless telephone handset, using optional Telephone Integration. After receiving the patient call information on the handset display, the staff member may initiate a voice conversation with the patient. As with the Nurse Control Station, a service reminder for either of the 2 levels of staff can be activated. When the staff member terminates the conversation at the wireless handset, the call will be cancelled unless programmed for cancellation in the room only or a service reminder is set.

1.14. Call forwarding

- A. The nurse call system shall maintain two programmable countdown timers for each active call.
- B. If the first timer expires before the call is answered, the call shall be forwarded to another area of the facility for attention (i.e. an unanswered call from Unit 1 is forwarded to Unit 2). The forwarding logic (the definition of which areas the call will be forwarded to after the timer expires) and the timer duration shall be fully programmable.
- C. If the second timer also expires before the call is answered, then the call shall be forwarded to other areas of the facility based upon a second, fully programmable set of forwarding logic. The second timer setting shall also be programmable and shall be of longer duration than the first.

1.15. Call following

A. The nurse call system shall provide Call Following (a.k.a. Nurse Follower or Staff Follower) functionality.

1. Call Following shall allow mobile staff members to receive audible notification of patient calls while they are away from the Nurse or Staff station. This feature shall be enabled or disabled within the system configuration settings.
2. Annunciation shall be accomplished using a buzzer module integrated into the Presence Station. When the staff member is registered as present in the room and a call is initiated from another area, the presence station shall sound tones that are indicative of the new call priority level. The tones shall continue until the responsible call has been responded to or the staff members cancel their presence registration in the room. The presence station shall be capable of producing five distinct sounding patterns based on the priority level of the call received. In the event that multiple calls are initiated, the presence station shall signal the highest priority level call.
3. The system shall provide a call following signal filter for each area in which call following is supported. The filter must be software programmable and shall allow the installer to define which calls are allowed to follow staff members into the room and which are not. For example, the filter shall allow Code calls to annunciate but not routine patient calls.
4. The staff level required to enable call following within an area shall also be programmable allowing the following conditions: Level One (Nurse) only, Level Two Only (Aide) or both Level One (Nurse) and Level Two (Aide).
5. The Call Following feature shall be supplemented by an In Room Call Following option that may be enabled or disabled for each area in which Call Following is supported. The In Room Call Following feature shall be utilized primarily in areas with multiple beds and shall provide a unique tone signal when the staff member registers presence to signal that more than one call for assistance has been initiated in the area. In addition, this feature shall also cause the Presence Station

to emit the unique tone sequence in the event additional calls have been initiated inside the room after the staff member has registered presence in the area.

1.16. Privacy

1. On patient station models equipped for Privacy, pressing the Privacy button will disable the patient station's microphone circuit and illuminate the associated red LED indicator on the patient station. This shall prevent the Nurse Control Station operator from monitoring conversations in the vicinity of the patient station. Privacy is cancelled by pressing the Privacy button a second time, or the placement of any call function associated with the patient station. Nurse call systems that allow the privacy function to be cancelled from Nurse Control Station without the patients' knowledge shall not be acceptable.

1.17. External system interfaces (Also see "Integrations" Part 3 below.)

- A. The nurse call system shall have the capability of interfacing with external, ancillary systems such as those below and support the features listed with each interface:

1. **Computers:** A USB interface that allows a Windows Compatible PC to connect to the nurse call system network for the purposes of installation and configuration.
2. **RF Pagers:** Support for RS-232 serial, standard TAP protocol communications between the nurse call system and pocket pager system transmitter(s). This shall allow transmission of system events, calls and faults to and display on pocket pagers worn by mobile staff members in the facility. The system shall allow set up of filters for each pager to define which calls and events are displayed on it. Filter parameters shall include Unit, Zone, Room Set, and Call Type.
3. **External devices that Initiate alarms (through voltage-coded inputs):** The system shall also accommodate the attachment of other, unspecified external systems via the voltage-coded call line inputs on the Room Controllers. The external systems shall signal alarms and state changes using either pulsed or latched voltages from normally open or normally closed dry contacts.

PART 2 - PRODUCTS**2.1. GENERAL**

- A. All devices listed below shall be "hot swappable" to allow connection to or disconnection from the system without having to remove power or data communications from any other portion of the system when either installing or servicing the system.
- B. System devices shall be fault tolerant and designed to withstand wiring and termination errors without damage.
- C. Field wiring connections to the devices listed in the following sections must be accomplished through the use of plug-in connectors.

2.2. GENERAL DESCRIPTION**2.3. ALL-IN-ONE PC TOUCH NURSE CONTROL STATIONS**

- A. The nurse call system shall consist of one or multiple PC-based Nurse Control Stations, communicating via a data bus with addressable room control equipment, which receives and processes nurse call events from patient, staff, emergency, and ancillary stations as described herein. The PC-based Nurse Control Stations shall include a Personal Computer, LCD touch screen display, and telephone handset module all in a single integral assembly. To reduce desktop space, detached PCs, monitors or communication handsets will not be acceptable. Each Nurse Control Station shall provide a flat LCD color touch screen display showing a geographic layout of the nursing floor with touch-point icons for each room indicating pending calls, assigned services, and other optional information about those rooms, along with their geographic relationship to each other. The Nurse Control Station shall also provide an integral telephone style handset module supporting voice communication with patient stations, staff stations, staff/duty stations, and other networked nurse call Nurse Control Stations. No manual push to talk or voice activated (VOX) single amplifier channel talk/listen systems will be acceptable.
- B. The system shall also include the geographic display of the location of staff members by type and level within the nursing unit to facilitate more efficient communication, faster response

to patient calls and less disruption to the patients.

- C. Each microprocessor-based All-in-One Nurse Control Station unit shall include a UL 1069 Listed IBM compatible computer for the exclusive operation of the Nurse Call System within the Nursing Unit. The Nurse Control Station CPU shall be based on the Microsoft Windows operating system and have an open architecture that provides optional interface capability to RF paging and/or wireless phone systems, passive staff registration and asset tracking systems, infant abduction alarm systems, the hospital's admissions and information management computer system, and other related systems via data interfaces. A keyboard and mouse shall be provided to allow data entry at each Nurse Control Station.
- D. The system architecture shall allow each individual nurse call system to operate in a decentralized stand-alone mode, a centralized mode with one or more Nurse Control Stations designated as the central Nurse Control Station answering all calls from any similarly equipped nurse call unit in the facility, or in a mixed mode where some Nurse Control Stations on the network operate independently and some operate in a central answering mode.
- E. The All-in-One Nurse Control Station Color Display shall include a 17" diagonal flat panel touch screen monitor that is UL1069 Listed for use as the primary operator interface for the Nurse Call System. The monitor shall include an integral telephone handset and hook switch assembly to enable voice communication calls to and from patient rooms and staff areas.
- F. The All-in-One Nurse Control Station shall operate without use of a mechanical Hard Disk Drive.
- G. The All-in-One Nurse Control Station display shall be equipped with a microphone and desktop speaker to permit hands-free voice communication between calling parties. Staff members shall have the option of answering the call using either the handset or the hands-free microphone and speaker. The user may switch between them during conversation without disconnecting the patient call.

2.4. ALL-IN-ONE PC NURSE CONTROL STATION OPERATION AND SOFTWARE

- A. The All-in-One Nurse Control Station shall provide a clear, logical display of all system call activity. The main call screen display shall feature a geographic representation of the

nursing unit floor plan that includes a touch-point icon for every room with available call locations. All incoming calls shall be clearly and easily visible on the main geographic call screen simultaneously, without having to switch to another screen display or scroll through a call list.

- B. The All-in-One Nurse Control Station shall provide audio communication with all system audio stations, and shall be the central control and annunciation point for the nurse call system in the nursing unit or department. The Nurse Control Station shall be able to address and control any combination of patient, staff and staff/duty stations with their associated call stations.
- C. The All-in-One Nurse Control Station call and control functions shall be initiated by touching graphic icons or control "buttons" on the flat touch screen LCD monitor. The keyboard and mouse shall be provided for editing text in the patient and staff information database. A telephone style handset shall be used to communicate with all system audio stations. A built-in switch in the cradle shall provide automatic call answer and audio connection when the handset is lifted while a call is pending, and call cancel when the handset is placed in the cradle for specified call types. The Nurse Control Station speaker shall annunciate incoming calls with distinct chime tones or custom .wav Files.
- D. Call and Status Indicators shall be represented by a square graphic (room icon) touch-point on the main call screen. The touch-point shall show call and communication status for that location by changing color and displaying plain English text message of the event. The colored event indicators shall be configurable.
 - 1. The default colors of the event indicators shall be as follows:
 - a) *Light Grey* - Unoccupied room with no activity
 - b) *Dark Grey* - Occupied room with no activity
 - c) *White (steady)* - Routine level patient or staff call
 - d) *White (flashing)* - Staff emergency, toilet, shower,

and aux. emergency call

- e) *Orange (steady)* – Nurse Control Station to room communication failure or equipment failure in room.
- f) *Orange (flashing)* – Code station supervision failure.
- g) *Red (flashing)* – Code and smoke alarm calls.
- h) *Red (steady)* – (Reserved for custom functions.)
- i) *Pink* – Audio communication established with that room.
- j) *Light Blue* – Overtime service reminder.

E. Service reminders and staff presence in the room shall be indicated by a colored square within the touch point. A plain English text message for the selected service reminder shall also be shown in the touch point.

1. The colors shown for staff presence and service reminders shall be as follows:

- a) *Steady Green* – RN presence in the room
- b) *Flashing Green* – RN service reminder
- c) *Steady Yellow* – Aide presence in the room
- d) *Flashing Yellow* – Aide service reminder

F. The main call screen shall include touch point control software icon "buttons" which activate the function indicated on the button when it is touched on the screen.

1. A button shall be provided to perform each of the following control functions:

- a) "Answer Next / Cancel" – This button shall be dual purpose. It shall display the "Answer Next" message while calls are pending in the system or provide the "Cancel" function when audio communication is established to a room and no further calls are pending in the system. Touching "Answer Next" shall answer the next active call in order of call priority, followed by chronological order. This action shall establish audio communication with the room. When the last pending call is answered and audio connection is established to that room, the message on the button shall change to "Cancel". Audio communication shall be canceled by touching the Cancel button, placing the handset back in the cradle

or by touching the pink room icon.

- b) "Assign Service" - Selecting a patient room or bed shall display an Assign Service button that shall provide access to the service reminder screen where a service assignment can be selected and sent to that location.
- c) "Page" - Touching the Page button shall provide access to the page screen, which shall allow the user to select from the following options:

(a) Staff Page - shall activate an audio page to all staff stations in the unit and all patient stations where staff have registered presence.

(b) All Page - shall activate an audio page to all audio stations in the unit.

(c) Overhead Page - This option shall provide interface to the hospital's existing local PA system for paging within the unit.

(d) Message Page - This option shall activate a pre-formulated or keyboard input alphanumeric short text message to an RF paging system and/or a wireless phone system interfaced to the Nurse Call system.

(e) Call a Station - shall allow the Nurse Control Station operator to call another nurse call Nurse Control Station in another nursing unit connected by the nurse call audio and control network.

- d) "Grease Board" - Touching the Grease Board button shall provide access to the PC based white board providing information about all patients currently admitted to the nursing floor served by the respective Nurse Control Station. Information shall include: Room, Bed, Current Location (systems with IR patient locator only), Name, Doctor, assigned Primary and Backup caregivers, Remarks, as well as five patient specific flags to signal special care needs of each patient, e.g. "NPO", "IV", "I/O", fall risk or other specific needs. The grease board shall allow the user to sort, edit, and filter entries by

multiple criteria and send the resulting display to a local or network printer.

- e) "Administration" - Touching the Administration button shall provide access to the following function buttons:

(a) Patient Information - Touching the Patient Information button shall select the patient information database screen. This shall allow the operator to create, edit, preview, or delete a record of information for each patient.

(b) System Setup - The System Setup screens shall be password protected to provide access only for authorized staff. Touching the System Setup button shall provide access as needed to the setup screens for all optional auxiliary systems such as the RF pager and wireless phone setup screen, the network setup screen, or the patient/equipment locator system setup screen. This shall allow the operator direct access to all available RF pager and wireless phone configuration settings and assignments, all non-staff locator badge assignments, and the assignment of swing rooms or shared rooms in networked systems. All assignment changes for each sub-system shall be made in one screen with a graphic user interface and in plain language. Assignment tables that require programming by typing command strings, or typing lists of rooms or equipment IDs shall not be acceptable.

(c) Maintenance - Touching the maintenance button shall provide access to system configuration and calibration data. This feature shall be 2nd level password protected for authorized access through maintenance personnel only.

- G. Incoming calls shall annunciate with distinct, audible chime tones for their corresponding call category. There shall be four distinct tones, one for each category. The categories shall be code, emergency, priority, and routine. There may be several call types within any of the categories, each having a specific priority level. The Nurse Control Station shall also be capable of annunciating calls through the Nurse Control Station speaker with an individually recorded .wav file for each call type. Any incoming nurse call event, independent from call type or system

size, shall be annunciated at the local and optional central Nurse Control Station in less than 2 seconds. Systems requiring more than 2 seconds between a call placed in the system and the call being displayed at the Nurse Control Station shall not be acceptable.

1. Priority order for all calls shall be as follows:

- a) Code
- b) Emergency-Staff
- c) Emergency-Auxiliary alarm input #1
- d) Emergency-Patient
- e) Emergency-Shower
- f) Emergency-Toilet or Bath
- g) Generic-Emergency
- h) Priority-Patient
- i) Staff Assist (Patient Room)
- j) Routine-Patient
- k) Routine1-Auxiliary alarm input #2
- l) Routine2-Auxiliary alarm input #3
- m) Generic-Routine
- n) Routine-Staff
- o) Equipment fault indicator

H. Calls shall be answered by lifting the handset or, to answer calls out of sequence, by touching the desired room touch-point showing an active call and lifting the handset. This action shall automatically establish an audio path to the patient or staff station in the calling room unless the calling location has no audio capable station. Audio connections shall be canceled by replacing the handset in the cradle, by touching the pink room icon, or by touching the Cancel button. Routine Patient, staff, and room calls shall be cancelled by this operation unless programmed to require call cancellation at the location of origin. Emergency and code level calls as well as any calls and alarms placed by devices with a latching switch shall have their respective call tone at the Nurse Control Station muted, but shall not be cancelled from the system until the call or alarm is reset at the point of origin.

1. If multiple calls are pending, the Answer Next button shall be displayed, allowing the operator to answer all pending calls in sequence of priority and age automatically by simply

touching the Answer Next button, until the last pending call is answered. The Answer Next button shall change to Cancel. The system shall automatically sort incoming calls so they will be answered in order of call priority and chronological order. A "calls pending" list inside the geographic layout on the screen shall display a list of the five highest priority (or oldest) calls.

- I. Manual calls from the Nurse Control Station to any audio station shall be possible by simply lifting the handset or activating the optional hands-free module and touching the desired room touch-point.
- J. Service reminder requests for each of the two available staff levels shall be available for selection at the Nurse Control Station for any patient location displayed on the graphical floor plan. The reminder shall also include a plain language descriptive message of the service requested by the patient. This message will be displayed in the graphical room on the Nurse Control Station LCD display. Cancellation of a service reminder at the Nurse Control Station shall not be acceptable.
 - 1. A service reminder is initiated by touching the Assign Service button while in audio connection with a patient room. When the Assign Service button is touched, an assignment screen with a list of service reminder messages and a colored button for available staff levels shall appear. The list shall be configured for each specific Nurse Control Station and shall also allow free-form messages to be entered via the Nurse Control Station keyboard. Touching the desired message in the menu or typing a free-form message and then touching the appropriate staff button shall send a service reminder.
 - 2. Systems with an optional RF pager and/or wireless phone system shall offer a list of all staff members with a pager or phone assigned to the nursing unit, as well as all available pagers and phones not assigned to staff members. Touching names or IDs in that list before selecting the staff level shall send the service request message to more or alternate staff members than the staff member specifically assigned to the calling patient/bed.
 - 3. Upon selection of the staff level in the reminder screen, the system shall automatically return to the main call screen. Verification of a service reminder shall be seen as a flashing colored box corresponding to the staff level in the graphic room to which the service was assigned. The service message chosen for the room/bed shall also appear in the touch point. A corresponding colored lamp or LED shall flash in the corridor light outside the patient room, and a LED shall flash next to the respective staff level button on the door reset or patient stations in the room.
 - 4. For systems equipped with wireless telephone integration, staff members may initiate a service reminder request using

their wireless telephone handset. After they have answered the call with the handset, the staff member uses the handset keypad to designate the desired staff reminder level (1 or 2). This causes the corresponding service lamp to be lit at the patient room.

5. Assigned services must be cancelled in the room by registering presence on the door reset station or patient station or by entering the room with an optional IR staff locator badge. The system shall allow optional configuration of staff hierarchies whereby the RN nurse level presence cancels all assigned service requests while the AIDE presence cancels only AIDE level service requests.
- K. An overtime reminder alert shall indicate to the Nurse Control Station operator that the assigned caregiver has not provided the assigned service in a pre-determined time period. This is indicated on the screen by changing the color of the room touch point to a light blue and an optional chime tone. Length of the overtime timer shall be adjustable by the hospital for each type of service request individually.
- L. The system shall offer a Nurse Follower feature. When activated at the Nurse Control Station, the nurse follower mode shall audibly and visually annunciate system calls at patient stations in all rooms where staff have registered presence. The visual and tone annunciation shall be as described earlier for the individual call categories.
1. The Nurse Follower feature shall provide a Group Care option that allows the rooms of each Nurse Control Station to be zoned into up to 15 groups corresponding to respective nurse to patient assignments. With the Group Care option turned ON, follower tones and light indication shall be forwarded to rooms within a specific group. Systems that do not provide a minimum of 15 groups shall not be acceptable.
 2. The system shall allow a staff member to assign rooms to groups, change group assignments, or turn both the Follower feature and/or the Group Care option ON or OFF at the Nurse Control Station during normal nurse call operation without disruption to the nurse call operation.
- M. A patient information database shall be provided independently on each Nurse Control Station to store patient data for each patient room. This data shall consist of room number, bed designation, patient name, age, gender, doctor, one field for user defined patient related data, assigned nurse and aide level caregivers, and call priority level. This information shall appear on the call screen automatically each time the Nurse Control Station is in audio connection with a patient bed

station. The system shall support either manual entry of patient information or automatic update through an optional HL-7 data transfer via an Ethernet network link to the hospital's Admissions / Discharge / Transfer (ADT) system.

1. Patient data shall be easily edited by nursing staff at the Nurse Control Station, with no disruption to the nurse call system. Entry to the patient list screen shall be accomplished by touching the Patient Data button in the Administration screen or a shortcut button on the floor view screen. Information fields in the patient list may be accessed by touching them on the screen or by moving about the list with the mouse. The system shall allow the operator to enter new patient records, edit existing ones, transfer patient records to other beds or rooms, or delete a record when the patient is discharged. The Nurse Control Station computer shall automatically store the patient data to the computer's internal hard disk drive when the "Done" button is touched. A "Cancel" button shall be provided to allow the operator to exit the patient data screen without saving changes.
- N. The system software shall permit the creation and selection of a Windows based Bit Map background screen for the geographic floor plan display associated with a Nurse Control Station.

2.5. WALL-MOUNTED NURSE CONTROL STATION

- A. Shall be a wall mounted, three-gang, network-enabled device that provides audible and visual call and system event notification.
- B. Shall be configured for use as either a nurse or staff station during installation using system configuration software package.
- C. Shall include an integrated buzzer and LCD
 1. Buzzer volume level shall be software-adjustable
 2. LCD shall display 2 lines of information each 16 characters in length
 3. LCD shall be backlit for easy viewing in low-light conditions
 4. LCD contrast level shall be adjustable using software controls included in the station
- D. Shall include the following five color-coded, integrated feature buttons and five associated reassurance LEDs
 1. "RN" - Nurse level staff presence registration / registration cancellation
 2. "AIDE" - Aide level staff presence registration / registration cancellation
 3. "MENU" - To provide access to interactive information menus
 4. Check Mark - Enter or Acknowledge. Used to initiate a staff service request in response to a patient call or to select

menu options

5. Up / Down Arrows - Scroll. To allow users to step through the list of active patient calls and interactive menu options
 6. Reassurance LEDs to visually signal the status condition of each button
- E. Shall be capable of being equipped with an audio handset to form a nurse control or audio staff station. When answering calls, scrolling to the desired call and lifting the handset shall initiate two-way communication to the calling audio patient station. When dialing staff presence, scrolling to the desired location and simply lifting the handset shall initiate audio to the selected location.

2.6. 3 BUTTON DISPLAY STATION

- A. Shall be a wall mounted, two-gang, network-enabled device that provides audible and visual call and system event notification
- B. Shall be configured for use as a duty station during installation using system configuration software package
- C. Shall include a buzzer and integrated LCD
 1. Buzzer volume level shall be software-adjustable
 2. LCD shall display 2 lines of information each 16 characters in length
 3. LCD shall be backlit for easy viewing in low-light conditions
- D. Shall include the following three color-coded, integrated feature buttons and three associated reassurance LEDs
 1. "MENU" - To provide access to interactive information menus
 2. Check Mark - Enter or Acknowledge. Used to initiate a staff service request in response to a patient call or to select menu options
 3. Up / Down Arrows - Scroll. To allow users to step through the list of active patient calls and interactive menu options
 4. Reassurance LEDs - to visually signal the status condition of each button

2.7. REMOTE CLIENT SOFTWARE

- A. Remote Client application software shall provide Nurse Manager, Housekeeping, and Admissions personnel with password protected access to multiple All-in-One PC Touch Nurse Control Station(s) to view information and perform tasks.
- B. Remote Client application software shall operate on facility-provided IBM compatible PCs equipped with Intel CPU, Windows 7

or Windows XP operating system, 4GB RAM, and 100GB free disk space.

- C. Remote Client Access Server software shall be provided to administrate user access privileges to Remote Client applications and user access to individual All-in-One PC Touch Nurse Control Stations.
- D. Remote Client software shall allow up to 20 concurrent remote users to access any All-in-One PC Touch Nurse Control Station at one time.
- E. Remote Client software shall allow up to 4000 client users to access All-in-One PC Touch Nurse Control Stations remotely.
- F. Remote Client Nurse Manager application shall allow nursing staff to access All-in-One PC Touch Nurse Control Station(s) to perform remote staff-to-patient assignments, view pending patient calls, access Grease Board information, generate activity reports, locate staff & assets, and text message staff members.
- G. Remote Client Admissions application shall allow admissions personnel to determine which patient beds are available, out of service, or waiting for housekeeping by means of color-coded bed icons.
- H. Remote Client Housekeeping application shall allow housekeeping personnel to determine which patient beds require cleaning after patient discharge by means of color-coded bed icons.

2.8. AUDIO PATIENT STATION

- A. Shall be a wall mounted, three-gang device used to initiate and cancel calls for assistance
- B. Shall be fully supervised by the room controller
- C. Shall include one or two 15-pin sockets with quick-disconnect design for the connection of call cords, call pendants, or pillow speakers, and offer the following features:
 - 1. Call initiation devices connected to the socket shall be automatically supervised for cord removal from the socket and for cord wire short or breakage between the socket and the call button
 - 2. "Breakaway" design of the socket shall allow cords to detach from the station when pulled without causing damage to either the cord or the station
- D. Shall include four color-coded, integrated buttons with field-

exchangeable caps and four associated reassurance LEDs, labeled for functions such as:

1. "RN" - Nurse level staff presence registration / registration cancellation
 2. "AIDE" - Aide level staff presence registration / registration cancellation
 3. "EMERG" - Shall allow staff members to initiate an emergency call for assistance. Shall be configurable to initiate different levels of emergency calls based upon staff presence status and level
 4. "CALL" - Shall allow staff members to initiate a call for assistance. Shall be configurable to initiate different types of calls based upon staff presence status and level
 5. Reassurance LEDs shall visually signal the status condition of each button.
- E. Shall feature an independent speaker and microphone. After a call has been placed, a nurse station operator shall be able to initiate two-way communication with the Audio Patient Station. A nurse station operator shall also be able to initiate one-way page announcements to the Audio Patient Station.
- F. Audio sensitivity shall be capable of being individually adjusted at each Audio Patient Station to compensate for room acoustics.

2.9. AUDIO STAFF STATION

- A. Shall be a wall mounted, three-gang device used as an intercom/presence station.
- B. Shall be fully supervised by the room controller
- C. Shall include four color-coded, integrated buttons with field-exchangeable caps and four associated reassurance LEDs, labeled for functions such as:
 1. "RN" - Nurse level staff presence registration / registration cancellation
 2. "AIDE" - Aide level staff presence registration / registration cancellation
 3. "EMERG" - Shall allow staff members to initiate an emergency call for assistance. Shall be configurable to initiate different levels of emergency calls based upon staff presence status and level
 4. "CALL" - Shall allow staff members to initiate a call for assistance. Shall be configurable to initiate different types of calls based upon staff presence status and level
 5. Reassurance LEDs shall visually signal the status condition of each button.

- D. Shall feature an independent speaker and microphone. A nurse station operator shall be able to initiate two-way communication with the Audio Staff Station. A nurse station operator shall also be able to initiate one-way page announcements to the Audio Staff Station.
- E. Audio sensitivity shall be capable of being individually adjusted at each Audio Staff Station to compensate for room acoustics.

2.10. EMERGENCY PULL STATION

- A. Shall be a wall mounted, single-gang station used to signal emergency level calls
- B. Shall include a large, easy to activate pull switch and integrated call reassurance LED
 - 1. Pull switch shall be color-coded to be easily identifiable. An optional pull cord shall be attachable to allow patients unable to reach the station to initiate calls
 - 2. Calls shall be reset by returning the switch to its original condition
 - 3. Integral LED shall illuminate when the station is activated to reassure the user that the call has been successfully placed
 - 4. If a supervision scheme is used, the room controller shall report a fault condition if the wiring between the controller and the emergency station is severed, shorted to ground, or shorted to power.
 - 5. Each emergency station shall feature an integral, jumper selectable, end-of-line resistor.

2.11. CODE BLUE PULL STATION

- A. Shall be a wall mounted, single-gang station used to signal code level calls
- B. Shall include a large, easy to activate pull switch and integrated call reassurance LED
 - 1. Pull switch shall be color-coded to be easily identifiable. An optional pull cord may be attached to allow staff members to initiate calls
 - 2. Calls shall be reset by returning the switch to its original condition
 - 3. Integral LED shall illuminate when the station is activated to reassure the user that the call has been successfully placed
 - 4. If a supervision scheme is used, the room controller shall report a fault condition if the wiring between the controller and the code blue station is severed, shorted to ground, or shorted to power.

5. Each code blue station shall feature an integral, jumper selectable, end-of-line resistor.

2.12. AUDIO ROOM CONTROLLER WITH INTEGRATED DOME LAMP

- A. Shall be a single gang, network-enabled 4 light dome lamp used to visually signal patient calls and other system events within a room
 1. The number of the lights used and their color configuration shall be flexible and individually configurable for each installation
 2. Lights shall be protected by a single piece, frosted plastic lens that promotes light diffusion and increases visibility
 3. Shall be capable of utilizing LED lights as well as incandescent bulbs
- B. Shall include an integrated, network-enabled, intelligent room controller with the following properties:
 1. Two fully supervised and configurable voltage coded input points for connection to call initiation devices and external systems
 2. One non-supervised and configurable voltage coded input points for connection to call initiation devices and external systems
 3. One supervised Serial interface
 4. The Room Controller shall be programmable to control devices in one or more rooms
 5. Call properties for each call point shall be individually configurable using system configuration software. Specific programmable properties shall include call priority level, call notification text, bed designator, bulb flashing rate, nurse / presence station buzzer sounding rate, and the bulb sockets used to signal the call
 6. Two presence inputs shall be provided for connection to two level presence terminals
 7. Four high power outputs shall be provided to drive external call reassurance LEDs and individual sockets in external Dome Lamps Without Room Controller
 8. Two low power output shall be provided to drive an external station call reassurance LEDs
 9. One buzzer output shall be provided

2.13. ZONE / UNIT / ROOMSET LAMP

- A. Shall be a single gang, network-enabled 4 light dome lamp used to visually signal patient calls and other system events within designated zones, units, or areas
 1. The number of lights used and their color configuration shall be flexible and individually configurable for each

installation

2. Lights shall be protected by a single piece, frosted plastic lens that promotes light diffusion and increases visibility
 3. The hardware for each of these light types (Zone, Unit, Roomset, Direction) shall be identical. The functioning of the unit shall be determined during installation using system configuration software. The area being monitored by the lamp shall also be designated using software and not be a function of the system wiring configuration
 4. Each lamp shall contain a software-configurable "filter" that allows the installer or service person to select what system call and event types will be annunciated by the unit.
 5. Each lamp shall have a software configurable "filter" that allows the installer to choose what system call and event types will be annunciated by the unit.
- B. When used in the Zone lamp configuration the device shall signal calls and system events occurring in a single designated zone. Call type and priority level shall be signaled by light colors and flashing patterns.
- C. When used in the Unit lamp configuration the device shall signal calls and system events occurring in a single designated unit. Call type and priority level shall be signaled by light colors and flashing patterns.
- D. When used in the Roomset lamp configuration the unit shall signal calls and system events occurring in a single designated Roomset. Call type and priority level shall be signaled by light colors and flashing patterns.

2.14. LED LIGHTS

- A. Single color LED lights shall be available for all dome lamps in the following colors: white, red, green, yellow, and blue
- B. Dual color LED lights shall also be available in the following colors: red/white, and blue/white
- C. All LED lights shall be individual units which are easily field replaceable/swappable
- D. LED lamps shall feature an individual plastic light diffuser mounted on the face

2.15. AUXILIARY INPUT MODULE

- A. Shall be a single gang, network-enabled module for monitoring status output from auxiliary medical devices, and shall feature

the following properties:

1. Four ¼" phone plug inputs
 2. Each input shall monitor the dry contacts from auxiliary equipment and will be capable of determining three states: (1) open contact, or (2) closed contact, and (3) plug removed.
 3. A single jumper shall configure all four inputs to be either Normally Open (closed indicates an alarm), or Normally Closed (open indicates alarm).
 4. Each input shall have an associated status LED that turns on while that input is in alarm condition.
 5. Each input shall be continuously scanned and monitored.
 6. Shall allow a "plug-out" pulse to be sent only once during a cord-out event.
 7. Shall feature an end-of-line resistor (EOL)
- B. Shall interface by means of a dedicated call line on an audio Patient Station.

2.16. CENTRAL EQUIPMENT CABINET

- A. Shall be a surface-mount UL certified enclosure with lockable door.
- B. Shall include provisions for mounting a 24V/10A power supply rated for 120VAC input.
- C. Shall include provisions for mounting an inrush current limiter board.
- D. Shall include provisions for mounting an AC power switch.
- E. Shall include provisions for mounting backup batteries.
- F. Shall include provisions for mounting a TCP/IP Gateway.
- G. Shall include provisions for mounting a Star Wiring hub.
- H. Shall include provisions for mounting an Ethernet Switch.

2.17. PATIENT BED COMMUNICATIONS ADAPTER

- A. Shall be a back box mountable encapsulated modular assembly that permits calls from Hill-Rom® SideCom® units to be registered via a Patient Station.
- B. Shall not inhibit the use of pillow speaker call buttons.
- C. Shall enable patient call or bed exit conditions to be relayed from a Hill-Rom bed, as well as a "bed disconnect" condition to be registered.

2.18. CALL CORDS, CALL PENDANTS, AND PILLOW SPEAKERS

- A. The following call initiation devices shall be available for use with the system
1. Call cords including single button, pneumatic press bulb, and breath activated models
 2. Call pendants including models with nurse call, room light, and bed lamp control functions
 3. Pillow speakers. Analog and digital models with nurse call, television control, digital television function, room light, and bed lamp functions.
 4. Pendant control call cords and pillow speakers shall allow nurse call activation plus bedside access to the following functions: TV on/off, channel selection [for analog][for digital] TV's, TV volume control, and [one][two] light controls. Call devices shall feature an 8 foot cord with a pillow clip, and include a 15 pin connector for connection to the call receptacle on the patient station. Call cords shall provide nurse call function only. Pillow speakers shall provide the required functions and shall be compatible with the brand and model of TV supplied by others.
 5. All Call Cords and Pillow Speakers shall be UL listed for use with the Nurse Call System supplied and also be listed and labeled for use by persons undergoing oxygen therapy.
 6. The 15-pin call device connector shall be a breakaway design allowing for accidental or forceful removal of the plug from the receptacle at any angle, without causing damage to the patient station. Removal of the pillow speaker shall place an emergency level Cord-Out call that can be canceled by pressing the Cancel button on the patient station. Systems that do not provide a safe breakaway pillow speaker connection shall not be acceptable.

2.19. POWER SUPPLY (10 AMP)

- A. Shall be a current limited 10A power supply used to provide 24V DC power to the nurse call system
- B. Shall offer two available models for connection to either 120V or 230V AC power
- C. Additional features shall be:
1. Support for two (optional) batteries for backup power in the event main AC power fails
 2. Integrated battery charger circuitry
 3. Short circuit and thermal overload protection
 4. Power supply supervision shall be provided for: AC failure, battery failure, over current, ground fault, and low DC output. Specific failure conditions shall be displayed on diagnostic LEDs.

PART 3 - NURSE CALL SYSTEMS INTEGRATIONS**3.1. GENERAL**

- A. The Nurse Call System shall be capable of being integrated with other related systems within the Hospital. These integrations will provide a comprehensive suite of features for use by Staff and Management that increase efficiency and lower response time for patient care requests handled through the Nurse Call System.

3.2. Network Integration for Multiple Nurse Call Systems:

- A. The new Nurse Call systems shall be networked to provide data exchange between nurse call Nurse Control Stations and/or a central system interface computer using the standard Ethernet topology and the TCP/IP data exchange protocol. The TCP/IP Network can be exclusively for the use of the Nurse Call systems or it can be a shared network provided with V-LAN configuration that protects and manages the data communications to the Nurse Call Nurse Control Station nodes on the network. Systems using data transfer protocols other than standard TCP/IP shall not be acceptable. The Nurse Call systems installer shall be responsible for the coordination of the required Nurse Call TCP/IP network with the Hospital's Information Systems Management Department.
- B. The new Nurse Call systems shall be interconnected to provide four dedicated network audio trunks that allow for unblocked audio transfer between captured or shared floors. Systems offering less than four audio channels between Nurse Control Stations shall not be acceptable. The four network audio trunks shall allow audio communication between up to eight networked Nurse Control Stations, while simultaneously permitting local audio from any Nurse Control Station not involved in network audio communications to its local audio stations.
- C. Networked Nurse Control Station Operations and Features:
1. A password protection feature shall be included to grant authorized personnel access to optional system and network functions. On-screen controls for these functions shall only appear after the correct password is entered. These functions shall provide the following:
 2. *Selective Capture Mode* - In selective capture mode all annunciation and control of any or all captured room stations shall be transferred from the local Nurse Control Station to

the capturing Nurse Control Station on the network. Capture mode shall be accessible through touch point buttons and geographic selection screens clearly showing available Nurse Control Stations and rooms.

3. *Selective Share Mode* – In selective share mode annunciation and control of any or all shared room stations shall be shared in common between the local Nurse Control Station and other Nurse Control Stations on the network. Selective share mode shall permit a networked nurse call system to function efficiently in a centralized call answering and service request dispatching mode thus relieving the local Nurse Control Station of this responsibility on a temporary or permanent basis. Share mode shall be accessible through touch point buttons and geographic selection screens clearly showing available Nurse Control Stations and rooms.

3.3. Integration to RF Pagers and Wireless Phones:

- A. An interface to common RF paging and/or wireless phone systems shall be provided. The system shall support definitions for up to 2500 pagers. Each nurse call Nurse Control Station shall be programmable to use either a local RS-232 serial port connected to a specific RF paging transmitter for that Nurse Control Station, or an Ethernet connection to a networked central Nurse Control Station with a serial port connected paging transmitter or to a dedicated central paging server PC and paging transmitter. Systems allowing only a local pager or local phone interface shall not be acceptable
- B. The pager interface shall allow selected system calls and service assignments to be sent to specific pocket pagers or wireless telephones assigned to staff. The system shall allow an alphanumeric pager or wireless phone to display the time the page was sent, room number, bed designation, the call type, and any service assignment messages in plain language.
- C. The system shall have the ability to assign primary and backup response pages to multiple levels of staff for each individual patient. The assignment of pagers and wireless phones to staff and the assignment of staff to patients shall be possible through the graphical user interface on the touch screen without the need to type assignment information into the system during shift changes. Up to four different shift assignments shall be possible. The system shall allow changes between shifts manually, by simply touching the desired shift on the screen, or automatically at pre-programmed times of day. Systems limited to

pager group assignments or only one pager or wireless phone per patient room shall not be acceptable.

- D. The system shall be capable of programming call type specific escalation time thresholds for up to three levels of escalation notification if a call or alarm remains unanswered. It shall be possible to program call type specific message routing for each level of escalation to individual pager/phone address, a specific staff level assigned to the respective patient, or any desired group of pagers and phones.
- E. The system shall provide an "Attended" and "Unattended" mode of operation. In the Attended Mode, patient calls are answered at the Nurse Control Station first and only required service assignments and any emergency or code level calls are sent to the pager or phone. In the unattended mode, calls are sent directly to the pager or phone of the staff member assigned to the calling patient.

3.4. Event Logging and Activity Diagnostic logs:

- A. The system shall permit on/off control of a system Event Logging activity feature with on-screen status indicator. This software feature shall provide non-volatile record storage of all system events such as calls, alarms, audio connections, service requests, staff presence, and diagnostic messages to a standard ASC II or a .MDB data file, either on the internal hard drive of the local nurse call Nurse Control Station, or sent to a hard drive of a central data storage server, or a combination of both. The data file must be readable by common MS Windows® or DOS based database, word processing and spreadsheet programs so reports can be generated.
- B. The system shall also be capable of generating an Activity Diagnostic log for each day or one continuous log file with a FIFO purging cycle that can be set according to the needs of each facility. The system shall be able to write this common diagnostic log file onto the nurse call Nurse Control Station PC hard drive and to provide access to this log from any Nurse Control Station PC connected to the nurse call network. The system shall provide password-protected control of local and network access to the activity log file.

3.5. User Defined Event Reports:

- A. The system shall be equipped with software that allows the user to create both executive summary and custom detail activity reports from the events log information stored in the networked .MDB data files. Report data shall be capable of being sorted by Room Number, Patient, Type of Call Activity, Date and Service Time Duration. Range sorts and deviation sorts shall also be possible prior to generating a report that can be displayed, sent to a printer or e-mailed to other parties. The reports software shall reside on a separate PC connected to the Nurse Call Ethernet Network and the Hospital's Information Systems Network.

3.6. IR/RF Locator System Integration:

- A. The system shall support a software interface to an IR/RF staff and equipment locator system. The interface shall communicate via standard Ethernet TCP/IP data transfer protocol and allow location information to be exchanged between any nurse call Nurse Control Stations on the same Ethernet network. Systems that cannot share or exchange location information between any or all Nurse Call systems or require the use of proprietary networks, shall not be acceptable.
- B. The nurse call system shall be able to assign locator badges to staff members or equipment from any local nurse call Nurse Control Station and across the network from any network enabled Nurse Control Station. The system shall display staff and equipment locations on the geographic screen at the respective nurse call Nurse Control Station and at shared or captured Nurse Control Stations across the network. Data generated by the locator system shall also interact with the unit based nurse call system to turn on respective staff presence indicator lights in the nurse call corridor dome lights when staff members with IR locator badges enter locations programmed in the nurse call system for IR sensors. Locator badges carried by staff shall allow their name to appear on the local Nurse Control Station in the specific location where the badge is being electronically detected. Staff and equipment assignments shall apply and be visible on any Nurse Control Station on the network. Systems shall be able to recognize staff or equipment

assignments from one Nurse Control Station on another Nurse Control Station.

- C. Locator badges, sensors, collectors and concentrators shall be of the latest design and incorporate DHCP technology as manufactured by Versus Technologies.
- D. Provide fifty (50) staff locator badges.

3.7. ADT / HL7 Integration:

- A. Nurse Control Stations on the system shall obtain patient data directly from the hospital information systems' Admissions/Discharge and Transfer (ADT) data server using an Ethernet network connection and the industry standard HL-7 data transfer protocol for data communication. Patient information may be reviewed and edited at the Nurse Control Station. Any alterations shall be local to the individual Nurse Control Station only and shall be updated by the next data transfer from the hospital's ADT data server for the respective patient.
- B. The nurse call system ADT Server software shall reside on a separate data server connected to both the nurse call Ethernet network and the hospital Information Systems network. The hospital IT/IS department shall be responsible for providing and maintaining the ADT Data Server.

3.8. Message Display Sign Integration:

- A. Nurse Control Stations shall have the ability to connect to large format alphanumeric LED message display signs to annunciate call and/or service request information in designated Staff areas. The display signs shall be connected to a serial port of a local Nurse Control Station for annunciation of all call activity or to a networked Nurse Control Station that provides central annunciation of a specific activity such as Code Calls. The system shall be capable of routing call events to a display sign connected to the local nurse call Nurse Control Station or to any networked nurse call Nurse Control Station for complete flexibility of call display. Systems not capable of supporting centralized displays or separate displays by call type shall not be acceptable

3.9. Wireless Phone Integration:

- A. Wireless phone integration software shall be provided in each Nurse Control Station in addition to the RF paging interface. The wireless phone interface in conjunction with the RF Paging interface shall allow the nurse call system to send plain English system calls, text messages, and service requests directly to the display on a staff member's wireless or IP based phone. The staff member shall be capable of using a one-button call back feature on the phone to establish audio communication to the patient station that placed the call. Staff members shall also be capable of initiating a service reminder request using their wireless telephone handset. Once audio contact is established with the room, the staff member may use the handset keypad to designate a follow-up staff service level for that call. 1= Nurse and 2= Aide. This shall activate the appropriate colored flashing service request lamp on the room dome light and display the designated flashing service request on the graphic room icon at the Nurse Control Station.
- B. For the simplicity of staff use, the interface for the assignment of wireless phones to staff members as well as the escalation function for text messaging to wireless phone displays shall be identical to the assignment of pagers and the escalation of messages to pagers.
- C. The Nurse Call wireless phone interface shall be compatible with any wireless or IP based phone system the hospital may choose for its staff. The Nurse Call system shall allow a central interface to the wireless phone system from the nurse call system network. The Hospital shall provide a dedicated analog phone line to each Nurse Call Nurse Control Station. Systems that are limited to a specific wireless or IP based phone system or a limited number of phone lines less than the total number of Nurse Control Stations shall not be acceptable.

3.10. ED / Outpatient Department and Bed Management Software

- A. Emergency / Outpatient Department software shall be provided which allows the Nurse Control Station to display lists of patients waiting to be admitted and waiting to be discharged along with the cumulative time each patient has been waiting. Patients may be shown in either rooms or on waiting lists based

on an automatic feed from the Hospital HL7/ADT interface and/or manually entered information at the Nurse Control Station. The Bed Management software shall insert Bed Status Icons in the geographic rooms on the Sentinel Nurse Control Station. The Bed Status Icons shall visually indicate which beds are occupied, the gender of the occupant and the patient's status ("Routine", "Priority" or "Urgent"). When unoccupied, the Bed Status Icon may be used to indicate status of the bed including "Available", "Housekeeping needed" and "Out of Service".

PART 4 - EXECUTION

4.1. INSTALLATION, GENERAL

- A. Coordinate work of this Section with other affected work and the project construction schedule.
- B. Install nurse call system devices and wiring in accordance with the appropriate articles from the current approved edition of NFPA 70: National Electric Code (NEC) and the manufacturer's recommendations. The installing contractor shall obtain written instruction from the Nurse Call System Manufacturer regarding the appropriate wire/cable to be used for this installation. The contractor shall make no deviation from the written instruction without the prior written approval of the Nurse Call System Manufacturer.
- C. Installation personnel shall be supervised by persons who are qualified and experienced in the installation, inspection, and testing of Nurse Call systems. Examples of qualified personnel shall include, but not be limited to, the following:
 - 1. Factory trained and certified personnel.
 - 2. Personnel licensed or certified by the state or local authority.

4.2. EQUIPMENT INSTALLATION

- A. Furnish and install a complete Nurse Call System as described herein and as shown on the plans. Include sufficient appliances, wiring, terminations, electrical boxes, and all other necessary material for a complete operating system.
- B. Existing Nurse Call Equipment shall be maintained fully operational until the new equipment has been tested and accepted.

- C. Equipment Removal: After acceptance of the new Nurse Call system, disconnect and remove the existing Nurse Call equipment and restore damaged surfaces. Package equipment that has been removed and deliver to the Owner. Remove from the site and legally dispose of the remainder of the existing material.

4.3. FIELD QUALITY CONTROL

- A. Provide the services of a factory-authorized service representative to supervise the field assembly and connection of components and the inspection, pre-testing, acceptance testing, and adjustment of the system.
- B. Inspection: Inspect the equipment installation, interconnection with system devices, mounting locations, and mounting methods. Verify that units and controls are properly installed, connected, and labeled and that interconnecting wires and terminals are identified.
- C. Pre-testing: Determine, through pre-testing, the conformance of the system to the requirements of the Drawings and Specifications. Correct deficiencies observed in pre-testing. Replace malfunctioning or damaged items with new and retest until satisfactory performance and conditions are achieved.
- D. Acceptance Testing: Provide minimum 10 days notice of acceptance test schedule to the Owner and the construction manager. Perform the following system operational Acceptance Test to verify complete conformance with specifications:
 - 1. Each Nurse Call room device and the Nurse Control Station shall be operationally tested and the results documented.
 - 2. Test all battery operated emergency power supplies and emergency generator power supplies connected to the Nurse Call System for proper operation of the system in the absence of primary power. Document the results.
 - 3. Provide a written record of the inspection tests with complete detailed test results in the form of a test log. The contractor shall also submit a written certification that the Nurse Call System installation is complete.

4.4. SYSTEM ADJUSTMENTS

- A. When requested within one year of date of acceptance, provide on-site assistance in adjusting sound levels, software operations, graphic maps and controls to suit actual occupied conditions. Provide up to two visits to the site for this

purpose.

4.5. TRAINING

- A. The services of a factory-authorized service representative shall be provided to demonstrate the system and instruct designated nursing and maintenance staff of the facility in the use and basic maintenance of the system. Training shall include operating, troubleshooting and basic device replacement service for the system. Schedule training with the owner at least seven days in advance. Provide a minimum of three hours of training for each new Nurse Call Nurse Control Station.
- B. Comprehensive hands-on technical service training shall be available at the manufacturer's training facility for the owner's technical staff. This shall be optional training, on a fee basis, in which a certificate can be obtained once the attendee successfully completes the requirements of the training program.

4.6. Warranty Service

- A. On-site equipment warranty repairs shall be provided at no cost to the owner/end user for a period of twelve months from date of the installation acceptance test of the system unless damage is caused by misuse, abuse or accident.
- B. A Five Year Manufacturer's Warranty shall protect the TCP/IP Gateway, Touch Control Station, Wall-mounted NCS, Nurse Call Patient Station, Room Controller, Dome Light, Bath, Toilet and Code Station, Power Supply, Pager Interface, Corridor Interface.

END OF SECTION

PROJECT MANUAL

Carnow Conibear Project Number: A15890-0001

FOR: Bancroft Architects + Engineers
700 Nicholas Boulevard Suite 403
Elk Grove, Illinois 60007

AT: Captain James A. Lovell Federal Health Care Center
Oncology Department - Surgery Department
3001 Green Bay Road
North Chicago, Illinois 60064

BY:

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#100-4543

April 2, 2013

**CARNOW
CONIBEAR**

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CAPTAIN JAMES A. LOVELL FEDERAL HEALTH CARE CENTER
NORTH CHICAGO, ILLINOIS**

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SECTION 02089b

LEAD BASED PAINT OPERATIONS & MAINTENANCE

Lead Based Paint Operations and Maintenance Program General Procedures

I. INTRODUCTION

This policy and procedure is written to guide users in the safe management of lead based paint, commonly encountered during the operation and maintenance of the school related facilities. The program consists of two procedures, which are to be used accordingly. The term operation and maintenance is used to describe the routine work necessary to operate and maintain a building by the building maintenance staff whether or not lead based paint is present. **This program is intended for use by school maintenance staff but can also be used by general contractors when minor disturbances to painted, stained or varnished surfaces occur or may occur during renovation activities. While these general procedures are intended for minor disturbances during activities such as drilling, anchoring, fixture removal etc. any abatement, mitigation, demolition or significant disturbances of lead based paint must be done by an IDPH licensed abatement contractor or by 1DPH licensed workers.**

Cleanup activities (housekeeping) can be done for any amount of material. For O&M work conducted by custodians, all other procedures are limited to those involving a maximum of 3 square feet or 3 linear feet per functional space. A functional space is defined as a classroom, hallway or other use related area.

There are a variety of circumstances that can create a potential for exposure to lead from lead based paint. Exposure can result from lead contaminated dust, lead contaminated soil, as well as lead based paint that is deteriorated or present in accessible surfaces, friction surfaces, or impact surfaces. These exposures can also be the result of maintenance activities such as drilling through or cutting on these surfaces.

Any worker who may be exposed to lead must receive training as to the health hazards of lead and what they must do to protect themselves. The training requirements are specified in the OSHA Standards 29CFR1926.62 for 'Construction Activity' and in 29CFR1910.1025 for other activities. Operations and Maintenance activities are generally covered by the requirements of the General Industry Lead Standard 29CFR1910.1025.

As of April 22, 2010, all general contractors and their respective subcontractors performing renovations in buildings shall be EPA-certified per 40CFR745 and their employees must be trained in use of lead-safe work practices. This encompasses all projects that disturb painted surfaces and includes all renovation, repair or painting activities, including window replacement.

II. GENERAL PROCEDURES

Two general procedures are described in this section of the Program. The general procedures and work practices were designed to be used hand-in-hand. As the expected level of lead-contaminated dust generation increases, so does the level of precaution used to prepare and clean up work areas and to protect workers and occupants during performance of the work practice. The level of training

Captain James A. Lovell Federal Health Care Center02089b -Lead Based Paint Operations& Maintenance
Asbestos Abatement — Surgery Department April 2, 2013

Exhibit 'A'

required for each level of activity also increases.

Tools & Supplies

Preparation of Work Area involving

- Personal Protection
- Dust Control measures

Access

Clean-up of Work Area involving

- Clean Work Surfaces
- Clean Dust Control

Surfaces **Worker Hygiene**

Disposal

Work Practice Levels

The guidance in this Program is structured around two levels of anticipated dust generation. The two levels are from a national consensus program. The definitions of the two levels are as follows:

- Level 1** A negligible amount of lead-contaminated dust may be generated, requiring a minimal amount of preparation and worker protection. Negligible may be non-visible or barely visible and localized.
- Level 2** A moderate amount of lead-contaminated dust and debris will be generated or disturbed, but neither the quantities nor the duration of effort warrant full-scale work area preparation and worker protection. A moderate amount is clearly visible, may contain debris and paint chips, but will not spread beyond a small area drop cloth to any other surface in the room.

General Procedures - Level 1

General work activities are those activities, such as drilling and coring, requiring a minimal amount of preparation and worker protection because a negligible amount of lead dust may be generated or disturbed. This amount of lead dust may be non-visible or barely visible and localized. However, small paint particles, chips and debris may result from any disturbance of a painted surface. These preparation and cleanup procedures were designed to protect workers and work areas from lead-based paint dust and debris and to aid in the cleaning of any dust or debris created as a result of the work practice.

The following is a list of tools, equipment and supplies that are referenced in the work practices and are recommended to perform the work practices. For frequent O&M work, it might be helpful to maintain an "O&M cart" containing the necessary tools, equipment and materials.

Tools

- Garden sprayer or mister
- HEPA vacuum with attachments

Supplies

- Plastic drop cloth
- Bucket with clean water
- Sponges
- Detergent (lead-specific cleaning agent* preferred)
- Clean cloths

Exhibit 'A'

Paper towels
Plastic disposal bags
Duct tape

Personal Protective Equipment

Disposable gloves
Safety glasses

Preparation ■ Level 1

Dust Control

Place a plastic drop cloth on the floor under the immediate work area. The drop cloth should be large enough to catch any lead dust released.

It is preferable, but not essential, to secure the drop cloth to adjacent walls.

Access

No one should be allowed on the drop cloth who is not involved in performing the work. **Personal Protection**

The primary objective is to work as cleanly as possible. If any dust or debris gets off the drop cloth, the work should immediately be upgraded to Level 2.

Proceed to Work Practice Performance Instructions.

Clean Up ■ Level 1

Cleaning Work Area

HEPA Vacuum:

Vacuum all surfaces with the HEPA vacuum.

Cleaning Solution:

Follow the manufacturer's instructions to mix the cleaning solution. Keep the cleaning solution in a labeled container until used for wet wiping or wet mopping.

Wiping Work Area:

These procedures are intended to remove dust and debris from the work area following completion of the task.

Put on disposable gloves. Pour cleaning solution onto a cloth or paper towel. Wring excess solution into bucket. Wipe work area with wet towel. If more than one paper towel is needed, dispose of the first towel and use a second one for the next section.

Wet another towel with the clean water in the bucket. Wring out excess water.

Rinse the work surface with the wet towel. If more than one paper towel is needed, dispose of the first paper towel and use a second one for the next section.

Wipe off the drop cloth and tools using the same procedures. Fold up drop cloth for future use.

Exhibit 'A'

Clean Up • Level 1

Disposal

Place all waste in a disposal bag and seal the bag.

Waste generated during O&M work may be regulated as a hazardous waste as described under the Resource Conservation and Recovery Act (RCRA). **(Note: The RCRA does not apply if the generator produces less than 220 pounds during a given month.)**

Worker Hygiene

Thoroughly wash face and hands after O&M work activities. Do not eat, drink, smoke, or apply cosmetics before washing, or while in the area during the O&M work procedure.

General Procedures • Level 2

General work activities, such as drilling, coring or localized demolition, producing moderate amounts of dust and debris. A moderate amount of dust and debris is clearly visible, and may contain debris and paint chips, but will not spread beyond a small area drop cloth to any other surface in the room. These quantities do not require full scale site preparation, or worker protection. Preparation and clean-up procedures were designed to protect workers and work areas from lead-based paint dust and debris and to aid in clean-up of any dust and debris that is created.

The following is a list of tools, equipment and supplies that are referenced in the work practices and are recommended to perform the work practices. For frequent O&M work, it might be helpful to maintain an "O&M cart" containing the necessary tools, equipment and materials.

Tools

Garden sprayer or mister
Putty knife or paint scraper
Utility knife
HEPA Vacuum with attachments

Supplies

Plastic drop cloth
Tape
Mop and mop bucket
2 Buckets with clean water
Sponges
Clean cloths
Paper towels
Plastic disposal bags
Detergent (lead-specific cleaning agent* preferred)

Personal Protective Equipment

Disposable shoe coverings
Disposable gloves
Safety glasses

Dust Control

Move furnishings and equipment away from area of work. Place plastic drop cloth over fixed-in-place

Exhibit 'A'

equipment or furnishings.

Place plastic drop cloth on floor under area of work extending five (5) feet from all areas of work on lead-based paint. Lap and seal additional drop cloths as necessary. Turn drop cloth up baseboard of wall within the work area and seal to wall with tape.

Personal Protection

Disposable gloves and shoe coverings are recommended to prevent the spread of LBP dust to other areas. Shoe coverings should be removed when stepping off the plastic drop cloth. Work gloves and goggles should be worn as required for protection during the O&M procedure.

Access

Limit access through the work area to O&M workers. A tape "barricade" may be placed across door openings to help control traffic.

Proceed to Work Practice Performance Instructions

Clean Up ■ Level 2

Cleaning Work Area

HEPA Vacuum: HEPA vacuum the entire work area. **Wiping Work Area**

Cleaning Solution: Follow the manufacturers instructions to create the cleaning solution. Keep the cleaning solution in a labeled container until used for wet wiping or wet mopping.

Fill two buckets with clean water and place them in the work area with the container of cleaning solution. The buckets should be designated clean rinse, and dirty rinse. If the mop bucket is handy, it may be used as a third dirty wring container.

Cleaning Work Surface: Pour cleaning solution onto a clean cloth. Wring excess solution into the dirty bucket without placing the cloth into the bucket. Wipe the work surface with the cloth. Add more cleaning solution to the cloth and continue wiping until the entire surface area has been covered. Discard all cloths used in this procedure in the disposal bag.

Rinsing Work Surface: Dip and wring out a clean cloth in the first rinse bucket. Wipe off the work area. Rinse the cloth in the first bucket again and wring out thoroughly. Rinse the cloth in the second bucket and wring out thoroughly again.

Note: Rinse water should be changed periodically, depending on the amount of contamination.

Continue to clean the work surface with the cloth and rinse using this procedure until the entire work surface has been cleaned.

Remove Drop Cloth: Wipe dust off all tools and equipment. Place these cleaned items away from the work area. Use wet paper towels to pick up accumulations of dust or debris. Drop cloth should be rolled inward and placed in disposal bags with other waste.

Mopping Work Area

Clean Work Area: Collect any visible debris using wet cloths before mopping the area. Mopping should also be done by the **three-bucket** method. The buckets should be

Exhibit 'A'

labeled or designated cleaning solution, clean rinse, and dirty rinse (mop bucket), as shown below. Pour cleaning solution into the cleaning bucket. Fill the two rinse buckets with clean water. Follow the sequence of steps below.

One Place the mop into the cleaning solution and wring excess solution into the mop bucket.

Two Mop small sections of the work area until the mop is dry.

Three Slosh the mop in the rinse bucket and wring thoroughly.

Four Repeat step One.

Note: The rinse water in the two buckets should be changed periodically, depending on the level of contamination.

Continue this process until the entire surface has been thoroughly cleaned.

Rinsing Work Area: Rinsing should also be done by the **three-bucket** method except that the cleaning solution is exchanged for a second rinse bucket, as shown below. Fill the two rinse buckets with clean water. Follow the sequence of steps below.

One Place the mop into the clean rinse bucket and wring excess solution into the mop bucket. **Two** Mop small sections of the work area until the mop is dry.

Three Slosh the mop in the dirty rinse bucket and wring thoroughly.

Four Slosh the mop in the clean rinse bucket and wring thoroughly.

Five Repeat step One.

Note: The rinse water in the two buckets should be changed periodically, depending on the level of contamination.

Continue this process until all areas have been thoroughly rinsed.

Disposal:

Drop cloths should be rolled inward and placed in disposal bags with other waste.

Waste generated during O&M work may be regulated_ as a hazardous waste as described under the Resource Conservation and Recovery Act (RCRA). In addition, individual State and/or local regulations must be complied with. Hazardous waste requirements under RCRA and other state/local regulations describe the necessary treatment of the waste to ensure that its handling and disposal will not adversely impact the environment.

(Note: The **RCRA** does not apply if the generator produces less than 220 pounds during a given month.)

Worker Hygiene:

After all work has been completed, thoroughly wash face and hands. Do not eat, drink, smoke, or apply cosmetics in the work area during O&M activities or before washing.

END OF SECTION 02089b

Exhibit 'A'

SECTION 02080

ASBESTOS ABATEMENT FOR INTERIORS SPECIFICATIONS

Exhibit 'A'

ASBESTOS ABATEMENT

SPECIFICATION PART 1 - GENERAL

1.1 INTRODUCTION

Asbestos abatement work is required to follow IEPA NESHAP rules. This specification is intended to provide for the removal of all friable asbestos containing materials along with any targeted Category I or II non-friable asbestos-containing materials that may become friable during renovation or demolition operations. Abatement of specific materials is specified in the scope of work form.

1.2 DEFINITIONS:

In addition to the terms listed below, all definitions in the laws and regulations listed in Section 1.5 are incorporated by reference, whether or not restated herein.

Abatement Contractor (AC) means the entity responsible for performing the work in this section, and has the training and accreditation to competently perform the work. This entity will obtain and maintain licenses required for the work specified in this document.

Carnow, Conibear & Assoc., Ltd. (Carnow Conibear) means the entity who assembles the overall documents and bid package, and approves the work.

Asbestos Abatement Supervisor, hereinafter referred to as "supervisor" means any person who supervises asbestos abatement workers. This person must be trained, accredited, and must meet OSHA "competent person" criteria for asbestos abatement.

Cook County Department of Corrections (Cook County) means the owner of the property and the authority ordering the work specified herein.

Environmental Project Manager (EPM) is the on-site environmental manager performing the environmental monitoring and act on behalf of Cook County or its agents on the project.

HEPA Filter means a High Efficiency Particulate Air filter capable of trapping 99.97% percent of particles **greater** than 0.3 micrometers in mass median aerodynamic equivalent diameter.

IDPH means the Illinois Department of Public Health. **IEPA**

means the Illinois Environmental Protection Agency.

MSDS means Material Safety Data Sheet, required by OSHA for any substances which are toxic, caustic, or otherwise hazardous to workers.

Plasticize means to apply plastic sheeting over surfaces or objects to protect them from contamination or water damage.

PPE (Personal Protection Equipment) means the protective suits, head and foot covers, gloves, respirators and other items used to protect persons from asbestos or other hazards.

Exhibit 'A'

Work Area means the area or areas where asbestos abatement is being conducted.

1.3 SCOPE OF WORK

Refer to Environmental Scope of Work form.

1.4 WORK INCLUDED

- A.** The work includes all labor, equipment, materials, and supplies necessary to perform the Scope of work in the Documents by *the* procedures or performance standards described herein. The contractor, by submitting a bid for the work, represents itself as knowledgeable and expert in the performance of the work, and includes all things usually and customarily necessary to provide a complete and finished job, whether specifically mentioned or not.
- B.** Removal of friable and non-friable asbestos-containing materials listed in the Documents, including isolating the work areas, protection of adjacent areas, cleanup, proper packaging and disposal of wastes, and all other steps necessary to complete the scope of work.
- C.** Compliance with all applicable laws, regulations, standards, and these specifications. In the case of a conflict, the contractor will comply with the most stringent.
- D.** All licenses, accreditations, permits, fees, notifications, reports, or other documents required by law, regulation, this specification, or the Documents.
- E.** Provide project closeout documentation to the Environmental Project Manager (EPM) within thirty days (30) days after final clearance. This documentation shall include, but is not limited to, items listed in paragraph 1-7, Submittals.

1.5 LAWS, REGULATIONS AND STANDARDS

- A.** The following laws, regulations, and standards are incorporated by reference:
 - 1.** 77 Ill. Adm. Code 855 Asbestos Abatement for Public and Private Schools and Commercial and Private Buildings in Illinois
 - 2.** Article XVII Municipal Code of Chicago - City of Chicago Department of Environment (DOE)
 - 3.** Cook County Environmental Control Ordinance
 - 4.** 29 CFR 1910.134 US OSHA Respiratory Protection
 - 5.** 29 CFR 1926 US OSHA Construction Standards
 - 6.** 29 CFR 1926.1101 US OSHA Asbestos Construction Standards
 - 7.** 40 CFR Part 61 US EPA National Emissions Standards for Hazardous Air Pollutants (NESHAP), 11/90 revision
 - 8.** 40 CFR 763 Subpart E, US EPA Asbestos Model Accreditation Plan (MAP): Appendix C Interim Final Rule

Exhibit 'A'

Asbestos Abatement — Surgery Department

02080-2

April 2, 2013

Exhibit 'A'

1.6 ASSESSMENT, MONITORING, TESTING AND ANALYSIS

- A. Carnow Conibear & Assoc., LTD (Carnow Conibear) will perform inspection and testing services prior to the start of work. Carnow Conibear's EPM will perform all testing, inspection, and monitoring services during the work and upon its completion:**
- 1. Prior to the start of the work**
 - a. The EPM shall collect background air samples before conditions are disturbed. Background samples will be analyzed by PCM.**
 - 2. During the work, the EPM shall:**
 - a. Observe the work periodically, with sufficient frequency to ensure contractor compliance.**
 - b. Assure that all personnel and visitors have the proper current medical screening, respirator fit test, and training for their respective duties prior to entering a regulated area.**
 - c. Collect air samples in and around the work area, as needed, to verify exposure conditions.**
 - d. The EPM may stop the work if airborne asbestos concentrations at the work area perimeter exceed 0.01 f/cc. Contractor will be responsible for taking corrective action to reduce exposure levels and prevent recurrence; cleaning adjacent areas that become contaminated by the asbestos abatement activities.**
 - 3. Upon completion of the work:**
 - a. The EPM will visually inspect for visible debris and confirm completion of the scope of work. Contractor shall be required to re-clean the area or portions of areas until no visible debris remains.**
 - b. Final aggressive clearance samples (PCM) will be collected by EPM.**
- B. The Contractor shall provide OSHA compliance air monitoring to determine exposures to its employees in accordance with OSHA 29 CFR 1926.1101. Contractor shall contract directly with Environmental Consultant, Carnow, Conibear & Assoc., Ltd for the collection and analysis of OSHA compliance air monitoring. Frequency of monitoring will comply with OSHA requirements for the anticipated and actual exposure levels.**
- 1. A written Exposure Assessment prior to the start of the work to determine the requirements for respiratory protection and frequency of OSHA monitoring for each type of activity. The contractor should note that a Negative Exposure Assessment (NEA) may be possible for these tasks.**
 - 2. Analysis may be performed on site.**
- C. Credentials required for testing and analysis of PCM air samples:**
- 1. Accreditation by AIHA or AAR; or**
 - 2. Participation in the Proficiency Analytical Testing (PAT) program.**
 - 3. Certification of qualification to read samples on site when on site analysis is conducted.**

1.7 SUBMITTALS BY THE CONTRACTOR (submitted to CCA):

- A. NESHAP notification to the Illinois EPA; and Chicago DOE; IEPA Asbestos Notification on revised form, including inspector name and license no. and landfill**

Exhibit 'A'

permit no.

1. Notifications shall be submitted at least 10 working days prior to start of abatement
2. Notification shall also be submitted to the IDPH at least 2 working days prior to the start of abatement for if quantities are equal to or greater than 3 square feet or 3 linear feet or more, but less than 260 linear feet or 160 square feet.
3. Evidence that all contractor employees in the work areas are trained and accredited in accordance with OSHA, NESHAP, and EPA MAP requirements:
 - a. Initial training certificate.
 - b. Current Annual refresher training certificate.
 - c. Current IDPH asbestos license.
 - d. Current physician's written opinion
 - e. Current respirator fit test for negative pressure respirators when respirators are used.
 - f. Copy of OSHA Exposure Assessment, if available.
 - g. OSHA compliance air monitoring records generated during the project.
 - h. Waste Shipment Records.
 - i. Worker license and certification log, supervisors written daily log(s), and all site documentation of personnel.
 - j. Material Safety Data Sheets (MSDS) for chemicals used on site.
 - k. Work Plan and Schedule.

PART 2 - PRODUCTS

2.1 TOOLS AND EQUIPMENT. All equipment shall at least conform to minimum industry standards:

A. Equipment:

1. Respirators shall be NIOSH approved for use with lead, asbestos, or other contaminants anticipated in the work.
2. Contractor is fully responsible for complying with OSHA rules for other Safety equipment, such as hard hats, safety harnesses, eye protection, gloves, footwear, and any other safety devices used on the site.

B. Tools:

1. Power tools such as, but not limited to saws, pneumatic chisels, brushes, sanders, and needle guns shall be equipped with shrouds and HEPA-filtered local exhaust systems, or water spray systems, to minimize airborne release of particles.

2.2 MATERIALS

A. Installed materials which become a part of the work such as, but not limited to, encapsulants shall be of good quality, non-lead-bearing, free of asbestos, and conform to the respective reinstallation specification sections.

1. Contractor shall ensure that encapsulants and sealants used as primers, basecoats, or covering existing materials are compatible with the respective existing or reinstallation materials and their manufacturers' warranties.

Exhibit 'A'

B. Abatement materials

1. Poly sheeting for all applications shall be 6 mil nominal thickness.
2. Tape shall be 2" or 3" duct tape or other waterproof tape suitable for joining poly seams and attaching poly sheeting to surfaces.
3. Spray adhesives shall be non-flammable and free of methylene chloride solvents.
4. Disposal bags shall be 6 mil.
5. Disposable suits, hoods, and foot coverings shall be TYVEK or similar.
6. Solvents shall be compatible with any primers, mastics, adhesives, paints, coatings, or other surfacing materials to be installed following their use.

PART 3 - EXECUTION

3.1 EMPLOYEE TRAINING, QUALIFICATION AND MEDICAL SCREENING

- A. Supervisors and Workers shall be trained, accredited, and licensed in accordance with IDPH rules:
1. Contractor shall keep copies of licenses, initial training course certificate, and most recent annual refresher training certificate at the jobsite at all times for all contractor personnel.
 2. A supervisor (competent person) shall be present at the work site at all times when work under this section is being conducted.
- B. Medical Screening. All contractor personnel shall have a current medical examination in accordance with OSHA requirements. Copies of the Physician's Written Opinions shall be kept on site.

3.2 PERMISSIBLE EXPOSURE LIMITS

- A. The OSHA permissible exposure limit (PEL) for worker exposure to airborne fibers is 0.1 f/cc as an 8-hour time-weighted average (TWA).
- B. The OSHA short term excursion limit (STEL) for worker exposure to airborne fibers is 1.0 f/cc for a 30 minute sample.

3.3 EXPOSURE ASSESSMENT AND MONITORING

- A. The Contractor shall make a written assessment of the airborne exposures. Assessment shall conform with OSHA requirements and may be based upon:
1. Initial monitoring of representative workers who the contractor believes are exposed to the greatest airborne concentrations of asbestos, or
 2. Past monitoring (within the past 12 months) or objective data for conditions closely resembling the processes, type of material, control methods, work practices and environmental conditions to be used for this Documents, or
 3. In the absence of a written exposure assessment the contractor shall perform the work in a full negative pressure containment with Type C pressure-demand respirator with auxiliary SCBA escape bottle.

Exhibit 'A'

- B.** The contractor shall perform personal monitoring in accordance with the following requirements:
1. initially, to establish an exposure assessment when past monitoring or objective data are not available for an initial determination.
 2. Daily, if the exposures are, or are expected to be, above the PEL of 0.1 f/cc.
 3. Periodically if the exposures are, or are expected to be, below the PEL.
 4. Whenever there has been a change of equipment, process, control, personnel, or a new task has been initiated that may affect employee exposures, the exposure assessment shall be updated, and monitoring shall be reinstituted if exposures are unknown or are expected to exceed the PEL.
 5. Area Monitoring is required at the perimeter of the work area to verify that exposures to adjacent areas are below the PEL.

3.4 RESPIRATORY PROTECTION

- A.** Respiratory protection shall be worn by all persons potentially exposed to airborne asbestos fibers above the limits shown on the following chart.

TASK	Exposure Limit	Respirator Type
OSHA Class I (friable)	< 1.0 f/cc	PAPR
	> 1.0 f/cc	Type C Pressure Demand with auxiliary SCBA
OSHA Class II (non-friable)	< 0.1 f/cc	Recommended, but not required
	< 1 f/cc	1/2 mask APR
	< 5 f/cc	Full face APR when quantitatively fit-tested
	< 10 f/cc	PAPR
	<100 f/cc	Type C Pressure Demand
	>100 f/cc	Type C Pressure Demand with auxiliary SCBA bottle
Any Class work without an OSHA-compliant Exposure Assessment	unknown	Type C Pressure Demand with auxiliary SCBA bottle

- B.** Contractor shall have a written respiratory protection program in accordance with OSHA 29 CFR 1910.134, including but not limited to, medical screening, semi-annual (every 6 months) fit testing, training, cleaning and maintenance.
- C.** Respirators shall not be removed while in the work area.
- D.** Only NIOSH-approved respirators shall be used.
- E.** Authorized visitors shall be provided with suitable respirators when respirators are required, _

Exhibit 'A'

- / F. Additional respiratory protection,, such as organic vapor cartridges, may be needed when handling some solvents, coatings, or stripping products. Consult the MSDS, manufacturer, or industrial hygienist, and obtain the proper filters and usage as necessary.

3.5 HYGIENE PRACTICES

- A. Eating, drinking, smoking, chewing gum or tobacco, and applying of cosmetics are not allowed in the work area.
- B. All persons entering the work area shall wear appropriate PPE when exposures are above the PEL, and shall follow the entry and exit procedures posted in the Personnel Decontamination Enclosure System.
- C. Personal Protection Equipment (PPE) shall include:
1. Full body disposable suits, headgear, and footwear.
 2. Gloves.
 3. Hard hats.
 4. Non-disposable footwear and clothing, which remain in the work area and shall be decontaminated or disposed of as contaminated waste when the job is completed.
 5. Authorized visitors shall be provided with suitable PPE when PPE is required in the work area. The EPM and Contractor shall assure that visitors have proper and current medical screening and fit test (for negative pressure respirators), and awareness training or other appropriate training.
 6. PPE is required when exposures are, or are expected to be above the PEL.
- D. Personnel Decontamination Facility is required for this project and shall be attached to the work area when friable materials are removed or when non friable materials may become friable during the removal process.
1. Establish a negative pressure of at least 0.02 " we between the dirty equipment room and adjacent spaces, including the clean room. Assume NAMs operate at 80% design capacity.
 2. provide at least 4 air changes per hour within the regulated work area.
- E. When exposures are below the PEL, protective disposable suits are recommended, but not required. To exit, persons shall HEPA-vacuum down clothing at the work area entry, and leave the work area. When disposable suits are used, they shall be HEPA-vacuumed, stripped off, and deposited in an asbestos disposal bag. Personnel may then leave the work area.

3.6 PROHIBITED ACTIVITIES

- A. Dry removal or dry sweeping, except:
1. During freezing weather. In this case, temperature and weather conditions must be recorded at the start, during, and at the end of the shift.
 2. On roofs with 3:1 slope or greater. In this case, roofing shall be removed in an intact condition, as much as possible.

Exhibit 'A'

3. For roofing areas of less than 25 square feet.
 4. When equipment damage or other hazard exists. In this case, written permission from IEPA is required prior to performing dry removal.
- B. Use of compressed air for cleaning.
- C. Use of high speed power tools **NOT** equipped with a HEPA-filtered local exhaust or water spray system.
- D. Eating, drinking, smoking, chewing gum, or applying cosmetics in the work area.
- E. Removing respirators or other PPE in the work area.

3.7 WORK AREA ISOLATION AND PREPARATION

- A. General Preparation (Containment)
1. Post OSHA asbestos warning signs at entrances to the work area.
Perform all asbestos abatement within a negative pressure work enclosure with attached worker decontamination enclosure system and separate waste decontamination enclosure system.
 3. 6 mil plastic sheeting shall be placed over the ground, foundation, or other surfaces below or adjacent to the abatement area.
 4. Unauthorized entry shall be prevented by using appropriate barriers, such as warning tape, fencing, or other suitable barriers.
 5. All electric power in the work area shall be protected with Ground-Fault Circuit Interrupters.

3.8 ABATEMENT PROCEDURES

- A. General Removal Requirements:
1. Asbestos materials shall be wetted and kept wet during removal.
 2. ACM shall be bagged or containerized as it is removed. Wastes shall not be dropped or thrown to the ground. Unless the material is carried or passed to the ground by hand, it shall be lowered via covered, dust-tight chute, crane, hoist, or other means that prevent the wastes from being dropped or thrown.
 3. Appropriate OSHA fall protection shall be provided when appropriate:
 - a. scaffolding more than one section high shall be equipped with handrails and midrails designed to provide fall protection, or full-body safety harnesses shall be worn and tied off to a secure anchor point.
 - b. Workers in manlifts shall wear full body harnesses and tie to the tie-off point provided on the manlift basket whenever the basket

Exhibit 'A'

is elevated from ground level.

- c. Personal fall protection consisting of full body harnesses, lanyards, and OSHA-compliant lifelines, anchorage, and deceleration devices shall be provided whenever personnel are within 6 feet of an opening, hole, or edge where there is a risk of falling 6 feet or more.**

B. Roofing

- 1. General: Remove in an intact state to the extent feasible. ACM roof mastics, cements, underlayments, and flashings. Asbestos-containing shingles may occasionally break even when removed carefully. The fact that otherwise intact roofing materials become separated or broken does not by itself render them non-intact. However, if they become pulverized, reduced to powder or dust, they have become non-intact.**
 - a. The contractor shall take care to minimize the amount of roofing material damage, or;**
 - b. If the materials are rendered non-intact, the AC shall employ methods to contain the dust and debris and utilize hygiene practices appropriate for friable (OSHA Class I) ACM, including PPE, decontamination units, and monitoring. Monitoring may include area samples at the work area perimeter to determine that airborne asbestos fibers are not being released in concentrations above the PEL.**
- 2. Built-up roofing and asphalt shingles:**
 - a. Power cutting machines shall be equipped with a HEPA-filtered dust collection system and shall be misted during use.**
 - b. Dust generated by the cutting operation shall be collected with HEPA vacuums or wet cleaning methods.**
- 3. Rigid roofing materials, such as cement asbestos shingles: remove intact and minimize breakage.**

- D. Transite, Galbestos sheeting (galvanized metal with a baked-on asbestos paint), Asbestos/Cement pipe, or other rigid panels shall be removed using wet methods if cutting of transite is necessary.**

E. Other

- 1. Coatings, electric cable insulation or joint coverings, and other miscellaneous materials that are to be removed with the substrate or that can be removed without becoming friable may be removed as intact (OSHA Class II, EPA NESHAP Category I or II non-friable) in accordance with procedures described in the "General" and "Roofing" Sections 3.8 A. and C.**
- 2. Coatings, and other miscellaneous materials that must be removed from the substrate or that otherwise will become friable must be**

Exhibit 'A'

Captain James A. Lovell Federal Health Care Center

Asbestos Abatement Specifications

Exhibit 'A'

removed as non-intact (OSHA Class I, EPA NESHAP friable) in accordance with procedures described in "General" and "Roofing" Sections herein.

3.9 CLEANING AND DECONTAMINATION

- A. All visible accumulations of ACM, debris, tools, and unnecessary equipment shall be removed from the work area.
- B. Protective poly shall be folded in on itself, rolled up, placed in asbestos disposal bags, and disposed as asbestos waste.
- C. Surfaces which have been exposed to friable ACM or its dust shall be wet cleaned and HEPA vacuumed.
- D. Dry sweeping of surfaces which have been exposed to friable ACM or its dust is not permitted.

3.10 FINAL CLEARANCE

- A. Cleaning may be discontinued when there is no visible debris and area air monitoring verify that exposures are below the PEL.
- B. Final clearance samples for any negative pressure work enclosure will be collected by the EPM. The response action shall be considered complete when clearance air samples analyzed by Phase Contrast Microscopy are <0.01 Wm

3.11 WASTE DISPOSAL AND EQUIPMENT LOAD-OUT

- A. Category I and II non-friable waste may be adequately wetted, double bagged and loaded into lined, enclosed receptacles, such as dumpsters or trailers. Receptacles shall be closeable and lockable to provide security and to prevent air emissions.
- B. Packaged all asbestos wastes (RACM):
 - 1 Asbestos-containing wastes, including removed ACM and debris, poly, critical barrier materials, suits, respirator filters, vacuum HEPA filters, water filters, and other asbestos-containing items shall be properly packaged for disposal.
 - 2. Use 6 mil plastic bags with "gooseneck" seal, or other impermeable containers.

Exhibit 'A'

3. Wrap large or irregular items in 6 mil poly sheeting and seal with tape.
 4. Sharp, jagged, or other items that may puncture poly shall be packaged in rigid impermeable containers such as drums or boxes, or wrapped in burlap or other protective covering before sealing in bags or poly sheeting.
 5. Label containers for friable ACM waste:
 - a. OSHA warning label.
 - b. DOT performance-oriented hazardous material label.
 - c. Name and address of generator and abatement location.
- C. Removing items from the work area:**
1. Packaged asbestos wastes shall be HEPA-vacuumed before removing from the work area.
- D. Storage of packaged asbestos wastes shall be in a completely enclosed dumpster, or other suitable container that can be secured. The secured area shall be kept locked at all times to prevent unauthorized access.**
- E. Shipment of items from the project.**
1. Decontaminated tools and equipment may be shipped by normal carrier to warehouse, another job site, or other destination.
 2. For asbestos wastes:
 - a. Line, enclosed shipping container with 6 mil poly prior to loading packaged asbestos wastes.
 - b. Post NESHAP placards on all perimeter sides of shipping container.
 - c. Asbestos containing waste materials shall be transported directly to the landfill. Temporary storage at a location other than the abatement project shall not be permitted.
 - d. Execute the NESHAP-required Waste Shipment Record (WSR) to be signed by the generator, transporter, and landfill. All WSRs shall be returned to the EPM within 30 days of shipment.
- F. Only landfills approved and permitted by Illinois for accepting asbestos wastes may be used for disposal.**
- G. A punchlist walk through shall be conducted by CCA, contractor, and Production Plus representative for each cleared work area within two working days of clearance testing. All punchlist items shall be completed within five working days of the walk through.**

END OF SECTION

Exhibit 'A'

APPENDIX A

ADDITIONAL DESIGN DETAILS

**CAPTAIN JAMES A. LOVELL FEDERAL HEALTH CARE CENTER
ASBESTOS ABATEMENT — SURGERY DEPARTMENT
APPENDIX A: ADDITIONAL DESIGN DETAILS**

	<u>Number of Pages</u>
Environmental Scope Sheet (Appendix B)	1
Environmental Scope of Work Drawings (Appendix C)	1

Additional Design Details

1. The contractor is responsible for verifying quantities in the field before bidding. Any questions about the scope or clarifications shall be obtained from the Project Designer prior to bidding. Any interpretations of the design documents shall only be made by the Project Designer.
2. The abatement contractor is responsible for all security to the work area(s) during environmental abatement or activity.
3. Abatement contractor shall execute the NESHAP required Waste Shipment Record (WSR) for all waste which shall be signed by the Owner's representative (generator, transporter and landfill. All waste shall be transported from the school directly to the landfill. All WSRs shall be returned to the EC within 15 days of shipment.
4. Contractor shall label bags and/or containers for asbestos waste with the following information:
 1. Generator Name
 2. Contractor Name
 3. Project Location
 4. Month and year of contract work.

Contractor to supply EC with sample of label and EC shall retain as part of daily log/final report.

5. The environmental scope of work drawings detail locations of decontamination units, separation barriers, negative air exhaust, etc. The contractor shall follow the design as it pertains to the drawings. Any deviations from the drawings must be requested in writing, no less than ten days prior to commencement of abatement activities, and signed off by Project Designer and sent to IDPH prior to any work activities.

6. Contractor to erect separation barriers in a manner that will confine decontamination units, associated water and electrical hook ups, water filtration, water discharge, negative air exhaust, etc. If the water system connections cannot be isolated, then contractor shall disassemble system at the end of each work shift and place all equipment behind required barriers.

APPENDIX B

ENVIRONMENTAL SCOPE OF WORK

**ENVIRONMENTAL SCOPE
CAPTAIN JAMES A. LOVELL FEDERAL HEALTH CARE CENTER**

**Environmental
Consultant:**

Carnow, Conibear & Assoc., Ltd.

Date: April 2, 2013

Carnow Conibear Project # A15890-0001

Location Captain James A. Lovell Federal Health Care Center — Surgery Department

Room/ID: SurgeryDepartment

Substrate	Component	Walls				Ceiling	Floor	Response Action	Comments
			NES		W				
Any	Fire Caulk	X	X	X	X			Asbestos Removal and Disposal.	Contractor shall conduct removal in accordance with NESHAPS regulations and Specifications 02080.
Any	Lead Shielding	X	X	X	X			Lead Based Paint Demolition	Contractor shall remove lead shielding in between walls in the Cystoscopy area per Specifications 0208b





APPENDIX C

ENVIRONMENTAL SCOPE OF WORK DRAWINGS

SCOPE OF WORK:

ASBESTOS ABATEMENT - Remove and disposal of asbestos containing fire stop per
 section 02380 and applicable IDPH, IEPA, and OSHA rules and regulations

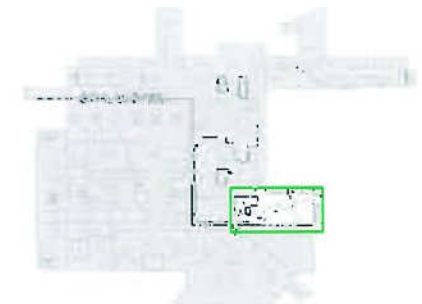
ASBESTOS ABATEMENT KEY NOTES:

-  INDICATES LOCATION OF FIVE (5) CHAMBER WORKER
 DECONTAMINATION UNIT
-  INDICATES LOCATION OF TWO CHAMBER W/ASUART
- (W) INDICATES LOCATION OF NEGATIVE AIR EXHAUST
- (-) INDICATES LOCATION OF SEPARATION BARRIER PER
 SPECIFICATIONS
-  INDICATES LOCATION OF FIRE STOP REMOVAL WORK AREA
-  ABATEMENT CONTRACTOR TO DEMOLISH WALLS AND REMOVE
 SUSPECT LEAD SHIELDING

GENERAL NOTES:

- Access to wait areas and phasing to be determined by building CM and general contractor.
- Drawings are for bidding purposes only
- Worker decontamination enclosure system shall be constructed in strict
 accordance with specification section 02080. Clean room shall be sized to accommodate the
 needs of the work area. Donning and Doffing of PPE outside of clean room is strictly

KEY PLAN:



SECOND FLOOR
 ASBESTOS ABATEMENT



Bancroft Architects + Engineers 700
 Nicholas Boulevard, Suite 403 Elk
 Grove, Illinois 60007

Asbestos Abatement at
 Captain James A. Lovell Federal Health Care
 Center
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 3001 Green Bay Road
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Asbestos Abatement

 David Kedrowski
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April 2, 2013

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